

KES

Grease Procurement Inspection Standard

KES R- C103B

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1. Scope of Application

This standard is defining the inspection for grease using production line.

2. Inspection Item and Method

Refer to KES B M003(Grease) and KIA-Motors have used 2 type #2 and #3.

3. Inspection Item and Inspection Method

Inspection item and inspection method is same as below <Table 1>

<Table 1>

No	Inspection Item	Inspection Method	Remark
1	Appearance	Eye Inspection, Check Inspection	1 Time / Lot
2	Weight	Scale Inspection(Pail, Can and Drum is not applied for scale inspection)	1 Time / Procuring
3	Condition	Check Inspection	1 Time / Lot

4. Inspection Lot

Lot unit organized by maker is 1 inspection lot.

5. Sampling Method

In case, no serious difference between greases in 1 vessel or no serious difference between greases in different vessel, Select sample with sample collector from representative vessel according to <Table 2>.

Sample has to be selected more than 80mm depth from surface.