KES

Inoculant

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KIA MOTORS

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1. Scope of Application

This standard determines the import inspection for Inoculant, which is used in order to innovate the formation at ladle before insertion of iron and cast.

2. Inspection Items and Inspection Method

The inspection items and inspection method are as table 1.

Table 1

Inspection items	Inspection method	Remarks
Weight	Coefficient adjustment type one time sampling method	Special inspection standard S-2, AQL : 1.0%
External appearance	Checking Inspection	N = 1lump
Mesh	"	
Water contained	"	
Specific gravity for looking	"	

3. Inspection Lot

Consider the all products of one time delivery as 1 inspection lot.

4. Method of Sample Picking

(1) Weight

Follow the simple random sampling method of KS A 3151(Random sampling method) from a lot. After picking up 10g from each division.

(2) External Appearance, Mesh, Water Contained

Sample randomly 1 lump from a lot. Pick up 200g of sample after mixing it well.

Here, it is the rule that you use the lump opened for only one day.

5. Test and Inspection

5.1 Weight

It is the rule to submit a weighing certification issued by measuring place.

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