KES

# Carbonic Acid calcium

KES R – C610B

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## 1. Scope of Application

This standard determines the import inspection for carbonic acid calcium, which is used for a Device material of casting Cyl'Head of our company.

## 2. Inspection Items and Inspection Method

The inspection items and inspection method are as table 1.

Table 1

| No | Inspection items | Inspection method | Remarks |
|---|---|---|---|
| 1 | External appearance | Coefficient adjustment one time sampling inspection | Special inspection standard S – 2, AQL : 1.0 |
| 2 | Residue on screen | Checking method | Inspected by the supplier |
| 3 | Fraction heat reduction | " | Submit the Inspection records |

## 3. Inspection Lot

Consider the all products of one time delivery as 1 inspection lot.

## 4. Method of Sample Picking

(1) External Appearance

Follow the simple random sampling method of KS A 3151(Random sampling method) from a lot.

(2) Residue on Screen, fraction heat reduction

After sampling 10% of lumps of the sample by the simple random sampling method of KS A 3151 from a lot, divide them as the total sample amount to be 200g and pick up the sample and mix it well.

Here, quantity of the sampled containers shall be more than 2 EA.



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