

KES

Management Standard of Engine and Part Weight

KES R – H011

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1. Purpose

This is for checking and managing the weight of consisting parts and engine, which is the primary part, in order to manage a car's total weight for EM counterplan.

2. Scope of Application

This standard applies for all types of gasoline cars. (here, P031 shall has a priority)

3. Opening and Closing of Standard

This shall be executed after having an approval from corresponding drive inspector.

4. Revision

If a revision is needed, it shall be executes after having an approval from corresponding drive inspector, and the cases shall be as following.

- (1) For the case that the corresponding inspector or manufacturing department requires, check and revise it.
- (2) For the case that there arechanging draw, production process change, and standard change, check and revise it.
- (3) Others

5. Drive Ass'y and unit weight management

5.1 Weight Management

- (1) For the case that a design standard about weight is set: follow the design standard.
- (2) For the case that a design standard about weight is not set: Check the weight of first 30 cars and set this as a management standard, and follow this(Deal with only ones weighing more than 100g).