

KES

Specification of Seepage of Antirust Oil for Hemming Parts

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Additional Rule

1. Scope of application

This standard shall explain how to test seepage of antirust oil inside hemming like door and bonnet during electro-deposition process.

2. Significance

Seepage of antirust oil during electro-deposition process may generate crater ring and pinholes on the print. And if fluid of electro-deposition is contaminated with antirust oil, quality of print might degenerate.

3. Test sample

Manufacturing of test sample shall be based on Fig.1 and the material is a zinc plate or SPC steel plate under agreement of people in concerns.

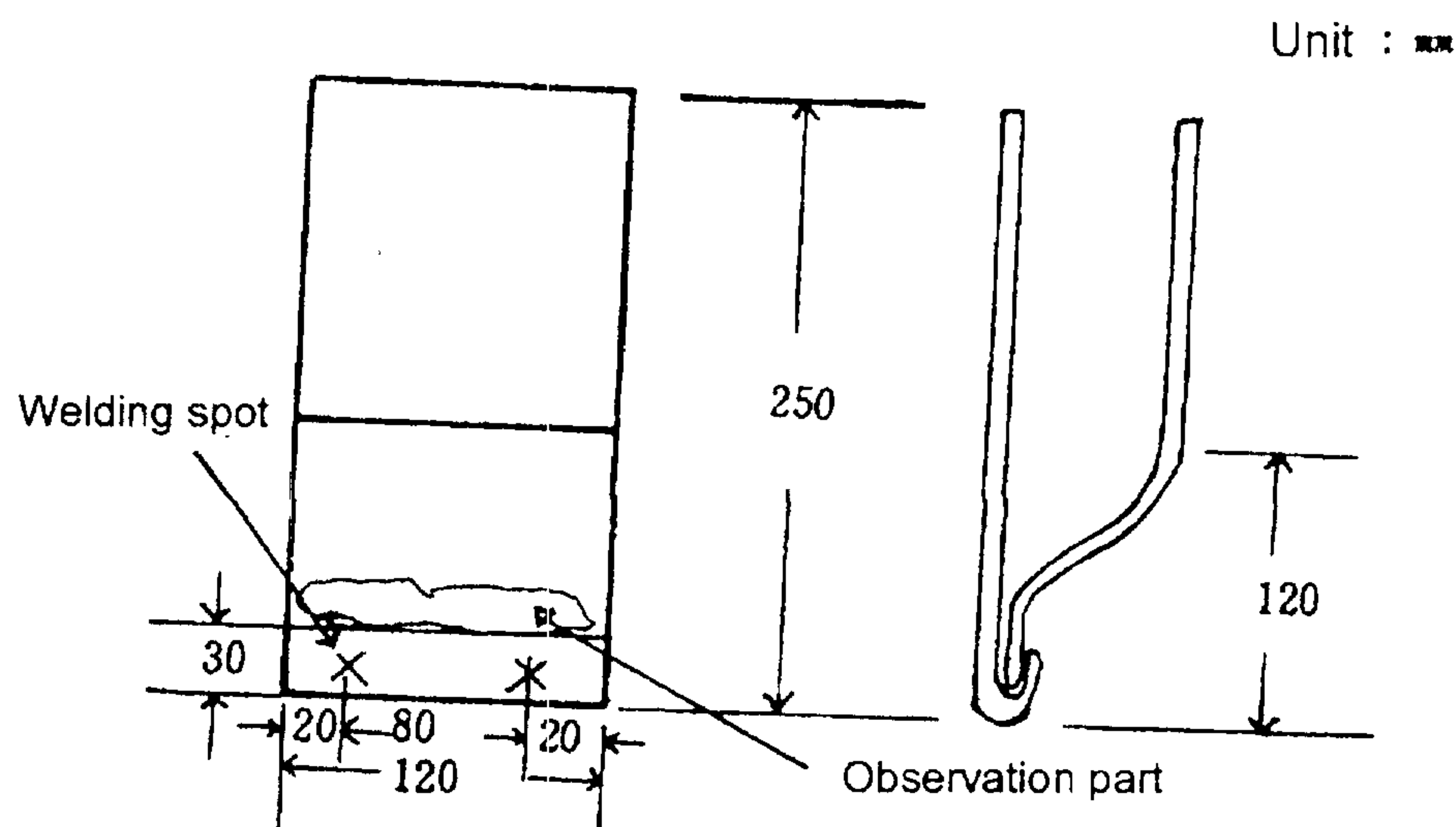


Fig.1 Sample for testing fluidity of antirust oil