



Steel Plate Welding Part Tension Test

KES T – L256

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1. Scope of Application

This shall regulate the steel plate welding place tension test.

2. Purpose

Tension test shall be applicable to shear test and force rectangular to tension direction and examine strength drop. This shall be used for decision standard of high tension steel spot welding point.

3. Test Equipment

(1) Tension test shall follow KS B 5521 (Metal tension tester).

(2) Used jig shall be as follows

Unit : mm

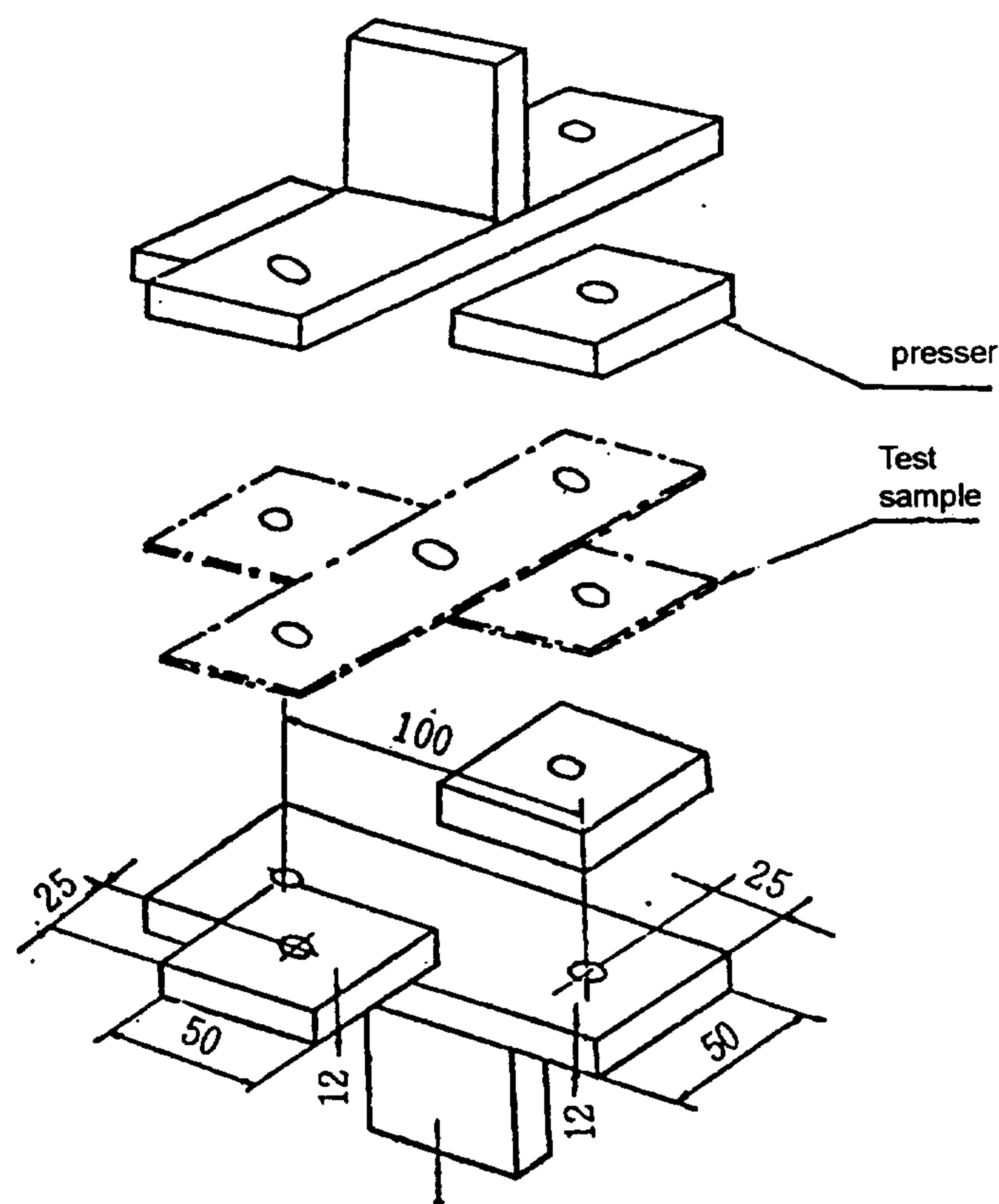


Fig : + type tension test jig (In case of less than 5 mm thickness)