

KES

**Analysis of Acrylonitrile
for NBR Rubber**

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Additional Rule



1. Scope of Application

This standard shall specify the quantitative analysis method of combination acrylonitrile for NBR Rubber.

2. Measuring Equipment

Semimicro-Kjeldahl equipment

3. Preparation of specimen

Cut the specimen(± 2 gr) fine about $2 \times 2 \times 10$ mm extent, clean a 500 ml Erlenmeyer flask with them, add 150 ml of methyl alcohol, reflux at least 1~2 hour, then pour out solvent, and wipe off twice by a dash of solvent.

Clean the specimen by filter paper, and dry them 2 hours in the air circulation dryer. ($110 \pm 1^\circ\text{C}$)

4. Test Procedure

- (1) Put 100mg specimen which gauge accurately in a 200 ml Kendall flask, add 2.7gr of catalyst and boiling stone, then pour 4 ml of strong sulfuric acid in subject matters that make wet equally, and leave them to show the bottom of the flask.
 - (2) Heat and resolve until liquid become transparent, after then, shake the flask to wipe off un-reacted matter.
 - (3) Heating at the time of decomposition is fine that heat weakly at the beginning, then heat strongly and slowly, 30 minute is sufficient.
- * A manufacturing process of catalyst : Mix 120gr of sulfuric acid potassium and 15gr mercuric oxide, and shatter sufficiently in the mortar.
- (4) Next, cool down the flask, add attentively 20 ml of distilled water, connect a distillation apparatus that was gone though the vapor sufficiently.