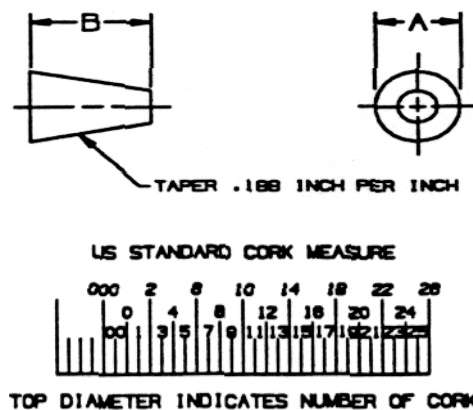


NAVISTAR, INC.		
Material, Parts, and Process Specifications (MPAPS)		<i>NUMBER:</i> MPAPS S-J-14.301-GS/PL
		<i>Former Designation:</i> ESP-J-14.301-GS
<i>TITLE:</i>	Cork Plugs – English Series (Noun Code 6400)	<i>CURRENT REV No.:</i> 1506
		<i>DATE:</i> June 2015
<i>WRITTEN/EDITED BY:</i> Materials Engineering	<i>APPROVED BY:</i> Materials Engineering	<i>SUPERSEDES:</i> ESP-J-14.301-GS - August 2001
PRINTED COPIES OF THIS DOCUMENT MUST BE VERIFIED FOR CURRENT REVISION		
<i>This specification may involve hazardous materials, equipment, and procedures. This specification does not purport to address all of the safety issues associated with its use. The user is responsible to consult appropriate safety and health practices and to determine the applicability of regulatory limits prior to use.</i>		
Change Notice: Changed to New MPAPS format; Combined GS, PP.		

- 1.0 RESTRICTED CHEMICAL SUBSTANCES:** Effective January 1, 2007, all product supplied to the requirements of this specification must comply with the requirements of the MPAPS B-50 specification.
- 2.0 MATERIAL:** Commercial cork, Type I (uncemented) for sizes through number 19 and Type I or Type 11 (cemented) for sizes larger than number 19; Grade B. Class 2 per Federal Standard LLL-S-731.
- 3.0 DEFECTS:** Plugs will be free from all defects that affect their serviceability.
- 4.0 PART LIST:**
- 4.1 Approved:**



Dimensions in Inches:

	Number	000	00	0	1	2	3	4	5	6
A	Diameter	.250	.312	.375	.438	.500	.562	.625	.688	.750
B	Length	.500	.500	.500	.625	.688	.750	.812	.875	.938
	Material	PART NUMBERS								
	Cork							104940		

This document is restricted and may not be sent outside Navistar, Inc. or reproduced without permission from Corporate Technical Standards. Suppliers are required to assume all patent liability. ©2015 by Navistar, Inc.

JUNE 2015

NUMBER: MPAPS S-J-14.301-GS/PL	TITLE: Cork Plugs	REVISION: 1506
---	------------------------------------	---------------------------------

5.0 TECHNICAL INFORMATION:

For further information related to the technical content of this specification, contact:	Suppliers may purchase controlled copies of this specification by contacting:
Materials Engineering and Technology Dept. 10400 W. North Avenue Melrose Park, IL 60160 E-mail: MaterialsEngineering@Navistar.com	IHS Global Inc. 15 Inverness Way East Englewood CO 80112-5776 Phone: 1-800-854-7179 E-mail: Automotive@IHS.com Website: http://global.ihs.com

This document is restricted and may not be sent outside Navistar, Inc. or reproduced without permission from Corporate Technical Standards. Suppliers are required to assume all patent liability. ©2015 by Navistar, Inc.

JUNE 2015



Documents

Page 2 of 2

Document Sharing Hub