

NAVISTAR, INC.			
Material, Parts, and Process Specifications (MPAPS)		NUMBER: MPAPS S-J-2.101-GS/PL	
		Former Designation: ESP-J-2.101-GS	
TITLE:	Hardened Dowel Pins – English Series (Noun Code 6200)	CURRENT REV No.: 1506	DATE: June 2015
WRITTEN/EDITED BY: Materials Engineering	APPROVED BY: Materials Engineering	SUPERSEDES: ESP-J-2.101-GS - August 2013	
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<i>This specification may involve hazardous materials, equipment, and procedures. This specification does not purport to address all of the safety issues associated with its use. The user is responsible to consult appropriate safety and health practices and to determine the applicability of regulatory limits prior to use.</i>			
Change Notice: Changed to New MPAPS format; Combined GS, PP, NPP.			

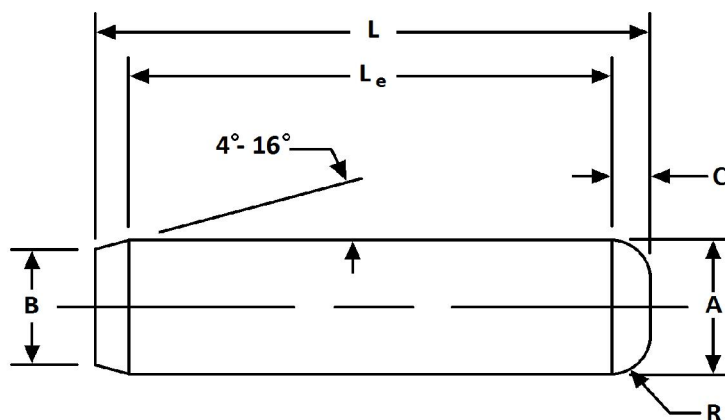
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Nominal Length	Nominal Size												
	1/16	3/32	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1
3/16	X												
1/4	X												
5/16	X	X											
3/8	X	X	X										
1/2	X	X	X	X	X	X	X						
5/8	X	X	X	X	X	X	X						
3/4	X	X	X	X	X	X	X		X				
7/8		X	X	X	X	X	X	X					
1		X	X	X	X	X	X	X	X				
1-1/4			X	X	X	X	X	X	X	X			
1-1/2			X	X	X	X	X	X	X	X	X		
1-3/4			X	X	X	X	X	X	X	X	X		
2			X	X	X	X	X	X	X	X	X	X	X
2-1/4					X	X	X	X	X	X	X		
2-1/2					X	X	X	X	X	X	X	X	X
3							X	X	X	X	X	X	X
3-1/2									X	X	X	X	X
4									X	X	X	X	X
4-1/2										X	X	X	X
5										X	X	X	X
5-1/2											X	X	
6											X	X	X

6.0 DIMENSIONS:



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JUNE 2015