

SELECTION PROCESS FOR PRESSURE SENSITIVE MARKINGS (DECALS) FOR ENGINEERING, DESIGN AND PURCHASING

1. SCOPE

1.1 This specification defines the selection process for all pressure sensitive markings, which will be referred to in the remainder of this text as decals.

1.2 The purpose is to guide in the selection of types of decals in order to achieve standardization.

1.3 This specification was released originally for all markings used on New Holland agricultural, industrial tractor, and tractor related equipment.

2. DESIGNATION

2.1 Information required for Engineering drawings is specified in Standard 86513232 (FNHA-2-M-095.00) Performance requirements for Pressure Sensitive Markings, Section 2, Designation.

2.2 Format is defined in Standard 86511126 (FNHA-3-B-100) Ref. Stds on Dwgs, Section 8, Decals.

3. RELATED SPECIFICATIONS

3.1 REFERENCE STANDARDS

86513232(FNHA-2-M-095.00) - Pressure Sensitive Markings Performance Requirements

86513228(FNHA-2-M-095.20) - Pressure Sensitive Markings Application Instructions

86505483(FNHA-2-J-005.00) - Color Designation

86509254(FNHA-3-A-075.00) - Sign, Safety

86509255(FNHA-3-A-080.00) - Sign, Operational

86509256(FNHA-3-A-085.00) - Sign, Application

86509257 FNHA-3-A-090.00) - Serial Number

Plate

86511126(FNHA-3-B-100) - Std.Ref Stds on Dwgs.

4. MATERIALS

4.1 All decals must be made using pressure sensitive film that meets Decal Performance Requirement specifications per 86513232 (FNHA 2-M-095.00).

4.2 Decals being applied to non-painted plastic substrates may require an alternate adhesive. Decal supplier should be consulted for this type of application.

5. COLOR

Colors specified must be listed and conform to 86505483 (FNHA 2-J-005.00). Each color used must have color standards approved and signed by the Materials Finishing Engineer.

6. DEVIATIONS

6.1 Changes in the selection of type of application or color must be approved by the Industrial Design Department.

6.2 Any other deviations must be approved by the Materials Finishing Engineer or the Materials Engineer at New Holland.

					NAME	STD DECAL SELECT PRO		
					 NEW HOLLAND		ENGINEERING SPECIFICATION	
							FRAME 1	OF 2
							PART NUMBER	
							86513227	
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MATERIALS / DECALS**FNHA-2-M-095.10****7. PURCHASING PRINT INSTRUCTIONS**

Purchasing must provide the suppliers with a clearly legible print of each decal with the initial order.

8. FILM PROOFS

All decals must have a film proof or a copy of the film proof approved by the Industrial Design Department or Technical Services Manager prior to receiving the initial order.

9. APPROVAL PROCEDURE

9.1 All testing and approvals will be done under supervision of the Materials Finishing Engineer or the Materials Engineer at New Holland.

9.2 Testing will be conducted as the need for additional approved vendors and materials arises. Testing will proceed only after the Purchasing Department has received competitive quotations.

9.3 Samples of the prospective supplier's decals made to New Holland specifications must be submitted to Materials Engineering for testing. Approximately six test specimens are required for each New Holland color or color combination as specified on each print.

9.4 Testing will be conducted in accordance with 86513232 (FNHA 2-M-095.00). Any failure can terminate testing.

9.5 Upon successful completion of testing, no change in composition or process shall be made without testing of new samples.

9.6 The initial production order of each decal will be evaluated by SQA before acceptance.

10. QUALITY CONTROL / INCOMING INSPECTION

Each shipment of decals shall be checked for print conformity, color match, and proper identification, including batch numbers and date of manufacture or lot number, by Quality Control Receiving Inspection.

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