

REVISION LEVELS FOR "NO DRAWING" PARTS

1. SCOPE

1.1 This standard defines revision requirements for "NO DRAWING" parts such as rough castings, rough forgings and semi-finished sheet metal parts which appear as components on assembly drawings. This procedure applies to both experimental and production drawings.

NOTE: This procedure ONLY applies to the specific part groups listed above.

1.2 The Revision Level of "No Drawing" parts must be advanced when a change is made to the rough casting, rough forging or semi-finished sheet metal part.

1.3 It is the responsibility of the person making the change to the assembly drawing to determine if the "No Drawing" component Revision Level also needs to be advanced.

1.4 If the "No Drawing" component Revision Level is advanced, the component part number and new revision level must be included on the Engineering Change Request (ECR).

2. APPLICATION

2.1 The assembly drawing must include the most recent revision for those "No Drawing" components listed in Item 1.1.

2.2 The Revision Level will be included in the description of the part, i.e. "Rough Castng No Dwg Rev C", as shown in the example.

2.3 When experimental part numbers are to be released, the "No Drawing" and assembly revision levels may remain the same or be advanced. Revision levels should not be advanced at release unless a design change is being made. This decision should be made by the Design Engineer and Manufacturing Engineer at release.

NOTE: The revision level in the Engineering Data Base and on the drawing must be the same. Refer to 86508293(FNHA-3-B-232), Section 3.1.3

Example: If, prior to release, the rough casting revision level is "F" and the assembly revision level is "C", the revision levels, upon release, would remain at "F" and "C" or be advanced to "G" and "D" respectively, if a design change is made.

2.4 If a drawing exists for those components listed in Item 1.1, the revisions would be handled in the normal fashion.

2.5 This procedure does not apply to "M" status (Manufacturing) part numbers.

2.6 As in present practice, the actual drawing revision letter must be specified to note a change to the basic drawing. See example for Revision "F" change.

					NAME	STD REV LEVEL-NO DWG		
					 NEW HOLLAND		ENGINEERING SPECIFICATION	
							FRAME 1	OF 2
							PART NUMBER	
							86518290nts	
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ALL	A	RE	107244	960111				
FRAME NO.	REV	BY	ECN NO.	DATE				
APP.	DRAWN		RJB	NOV 94				
KHH 1/96	CHECKED							

PROCEDURAL / DRAFTING

FNHA-3-B-236.01

2	0		86050108	DI 80-55-06 STD 86507093
1	1		12345678	ROUGH CASTING NO DWG REV C
ITEM	QUANTITY	UM	PART NO	DESCRIPTION
REF.				DO NOT SCALE DRAWING
MATERIAL:				NOM. SIZE
DUCTILE IRON NH GRADE 80-55-06				
THE FOLLOWING TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED				
90° SHEET METAL BENDS = 12° MACHINED SURFACE FINISH = 6.3/METRIC 250/ INCH				
FEATURES SHOWN ALIGNED OR AT 90° ± 1° (EXCEPT DRILLED HOLES)				
POSITION TOLERANCES AND RELATED DATUMS APPLY AT MMC. OTHER GEOMETRIC TOLERANCES APPLY RFS.				
COMMERCIAL TOLERANCES APPLY TO SECTION DIMENSIONS OF RAW MATERIALS				
NAME			CAD	FRAME
HOUSING A			1	OF 1
DRAWN	RB	94-09-22	PART NO.	
MAT. APP		APP	EXAMPLE	
I. EKIS 1/97		NKL 1/97		



NAME

STD REV LEVEL-NO DWG

ENGINEERING SPECIFICATION

REV.
BFRAME
2OF
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PART NUMBER

Documents

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