

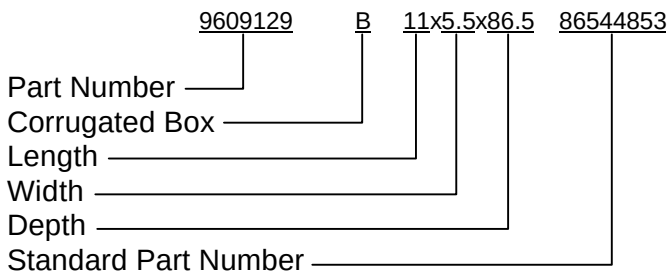
Corrugated Boxes

1. SCOPE

This specification covers the corrugated boxes, which are being used for the purpose of packaging.

2. DESIGNATION

2.1 Typical call out on a drawing shall be:



NOTE: The above description is required for use in all company wide computer generated documents. The description on the hand drawn assembly drawings should follow the same practice.

2.2 When requesting a new part number, refer to instructions in standard 86505922 (FNHA-3-A-005.00)

3. RELATED SPECIFICATIONS

86505922 (FNHA-3-A-005.00)—Assignment of Standard Parts Part Numbers

4. DEFINITIONS

4.1 STYLE

4.1.1 FOL—Full overlap slotted container (all flaps same length)

4.1.2 RSC—Regular slotted container (all flaps same length, outer flaps meet)

4.2 JOINT

4.2.1 Tape—A narrow strip of cloth or paper, sometimes have a filler or reinforcement, coated on one side with an adhesive. It is used to form the joint on a fiber box or to close or reinforce such a box. Closure and reinforcement can also be effected with the pressure-sensitive tape.

4.2.2 Stitch (or Stapling)—Application of metal fasteners to form the joint of fiber boxes or to close boxes. Stitches are machine-formed using wire drawn from a spool. Staples are performed.

4.2.3 Glue—Material capable of adhering one surface to another. As used in connection with fiber boxes: a material to glue plies of solid fiberboard, to glue facings to corrugating medium in combined corrugated board, to glue the overlapping sides of a box forming the manufacturer's joint or to glue the flaps in closing a slotted box.

4.3 Wall

4.3.1 Single—The structure formed by one corrugated inner member glued between two flat facings.

4.3.2 Double—The structure formed by three flat facings and two intermediate corrugated members.

4.4 Flute (or Corrugation)—One of the wave shapes in the inner portion of combined corrugated fiberboard.

					NAME	STD CORRUGATED BOXES		
					 NEW HOLLAND	ENGINEERING SPECIFICATION		
ALL	F	BJF	118965	16JUL02				
ALL	E	BJF	115815	28MAR01				
ALL	D	BJF	113838	8/99	THE INFORMATION HEREON IS THE CONFIDENTIAL AND PROPRIETARY PROPERTY OF NEW HOLLAND N. V. AND/OR ITS SUBSIDIARIES. ANY USE, EXCEPT THAT FOR WHICH IT MAY BE LOANED, IS PROHIBITED.	FRAME 1		OF 5
ALL	C	BJF	113635	7/99		PART NUMBER		
ALL	B	RE	113149	2/99				
FRAME NO.	REV.	BY	ECN NO.	DATE				
APP.	DRAWN		BJFJR	1/99				
GSS 3/99	CHECKED							



4.4.1 A-Flute

4.4.1.1 33 ± 3 flutes per linear foot4.4.1.2 Approximate height of flute only— $3/16$ inch

4.4.2 B-Flute

4.4.2.1 47 ± 3 flutes per linear foot4.4.2.2 Approximate height of flute only— $3/32$ inch

4.4.3 C-Flute

4.4.3.1 39 ± 3 flutes per linear foot4.4.3.2 Approximate height of flute only— $9/64$ inch

4.4.4 E-Flute

4.4.4.1 90 ± 4 flutes per linear foot4.4.4.2 Approximate height of flute only— $3/64$ inch

4.5 Test—Bursting strength of linerboard and combined board.

 NEW HOLLAND	NAME				PART NUMBER	
	STD CORRUGATED BOXES				86544853	
ENGINEERING SPECIFICATION		REV. F	FRAME 2	OF 5		