

NIOEC-SP-46-14 (0)							
DOCUMENT CODE							NO. OF SHEETS:12
PLAN/PRJ/SUB	UNIT	PHASE	DISCIPLINE	DOCUMANT TYPE	SERIAL NO.	REV. NO.	DATE
NIOEC	000	EG	PM	SP	4614	A0	JULY 2005



NATIONAL IRANIAN OIL REFINING & DISTRIBUTION COMPANY
NATIONAL IRANIAN OIL ENGINEERING
& CONSTRUCTION COMPANY

NIOEC SP

NIOEC SPECIFICATION FOR CENTRIFUGAL SUMP PUMPS

FIRST EDITION

JULY, 2005

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IN THE NAME OF GOD**FOREWORD**

By their very nature, technical standard specifications are continuously subject to modifications and revisions. To strengthen their merit and usefulness, continuous improvements, addendum, deletion of disparate information and consequently provision of updated revisions are to be made in order to ascertain that such standard specifications meet the current requirements, inclusive of Iranian Petroleum Standards (IPS) and the recognized and acceptable national and international standards, as well as the optimal codes and practices based on the accumulated in-house know-how and plant knowledge and experiences.

However, in reality, due to several reasons, not to mention the complexity of the matter, the ultimate goal of continuous direct embedment of the required changes on the relevant standard specifications may be far reaching. Therefore, in the interim periods between the officially issued revisions, the required changes will appear in other documents related to the engineering and design work of the on going projects.

In response to the initiative of the Design Division of the Engineering and Construction Directorate, and considering that the task of the execution of several important and mega projects for the realization of the new oil refineries, pipelines and oil terminals as well as improvements of the existing facilities, has been assigned to NIOEC, it was decided to update the NIOEC Specifications and to issue new official revisions.

The Design Division of the Engineering and Construction Directorate was itself entrusted to carry out this important task, and as such by forming several special technical committees, working in close co-operation and cohesion and sharing their expertise and knowledge, the updated and revised NIOEC Specifications were successfully prepared and complied.

These Specifications are intended to be used for Oil Refineries, Distribution Depots, Oil Terminals, Pipelines and Pump Stations within NIOEC's projects, and have been proven to be of high value for such purposes. It must however be appreciated that these Specifications represent the minimum requirements and should in no way be interpreted as a restriction on the use of better procedures, engineering and design practices or materials.

We encourage and highly appreciate the users and other clear sighted and experts to send their comments on the Specifications to the Design Deputy of the Engineering and Construction Director of NIOEC for evaluation and consideration.

S. R. KASAEIZADEH


EXECUTIVE DIRECTOR

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REVISION INDEX

REV. PAGE	1	2	3	4	5	REV. PAGE	1	2	3	4	5	REV. PAGE	1	2	3	4	5	REV. PAGE	1	2	3	4	5
1						26						51						76					
2						27						52						77					
3						28						53						78					
4						29						54						79					
5						30						55						80					
6						31						56						81					
7						32						57						82					
8						33						58						83					
9						34						59						84					
10						35						60						85					
11						36						61						86					
12						37						62						87					
13						38						63						88					
14						39						64						89					
15						40						65						90					
16						41						66						91					
17						42						67						92					
18						43						68						93					
19						44						69						94					
20						45						70						95					
21						46						71						96					
22						47						72						97					
23						48						73						98					
24						49						74						99					
25						50						75						100					

NOTES:

- 1) THIS SHEET IS A RECORD OF ALL REVISIONS TO THIS SPECIFICATION.
- 2) REMARKS RELATED TO EACH REVISION SHOW A BRIEF DESCRIPTION. THESE REMARKS SHALL BE INTERPRETED IN CONJUNCTION WITH THE REVISED TEXT MARKED BY REVISION NUMBERS.
- 3) WHEN APPROVED EACH REVISION SHALL BE CONSIDERED AS A PART OF THE ORIGINAL DOCUMENT.
- 4) NUMBER OF PAGES EXCLUDES THIS SHEET AND THE COVER SHEET.

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0	JULY, 2005	FROUTAN/B.A	A.SADEGHILAR	M.R.FARZAM	M.A.A.SAJEDI
REV.	DATE	PREPARED	CHECKED	APPROVED	AUTHORIZED

CONTENTS:	PAGE NO.
1. SCOPE	3
2. REFERENCES.....	3
3. UNITS	4
4. TERMINOLOGY	3
5. DEFINITIONS	4
6. DESIGN	5
7. INSPECTION AND TESTING	10
8. PREPARATION FOR SHIPMENT.....	11
9. DRAWINGS AND DATA	11
10. PERFORMANCE GUARANTEE	11
APPENDIX “A”: MATERIAL SPECIFICATION FOR PUMP PARTS	12

1. Scope

- 1.1** This specification covers the general requirements for single-stage vertical centrifugal pumps for sump services with separate discharge pipe.
- 1.2** This specification does not cover multistage or barrel-type vertical pumps. This specification supplements the specification sheets for each individual pump on which the operating conditions and special requirements are listed in detail. Whenever the data included on the individual specification sheet conflicts with the provision of this general specification, the former shall govern.
- 1.3** Compliance by the pump manufacturer with the provisions of this specification does not relieve him of the responsibility of furnishing pumps and accessories of proper design, mechanically suited to meet operating guarantees at the specified service conditions.
- 1.4** Unless specific exception accompanied by a description of the proposed substitute is record under the heading "Exception" in the manufacturer' proposal, it shall be mutually understood that the proposal is based on equipment which complies strictly with the requirements of these specifications.

2. REFERENCES

Throughout this Specification the following dated and undated standards/ codes are referred to. These referenced documents shall, to the extent specified herein, form a part of this Specification. For undated references, the latest edition of the referenced document (including any supplements and amendments) applies. For dated references, the edition cited applies. The applicability of changes in dated references that occur after the cited date shall mutually be agreed upon by NIOEC and the Vendor/Contractor.

NIOEC (NIOEC SPECIFICATION)

NIOEC-SP-46-02	"Specification for general purpose steam turbines for Centrifugal pump driver"
NIOEC-SP-60-02	"General Specification for Motors"
NIOEC-SP-46-00	"NIOEC Specification For Pumps, Drivers And Auxiliary Equipment"
NIOEC-SP-00-10	"NIOEC Specification For Units"

SHI (STANDARDS OF THE HYDRAULIC INSTITUTE, 12TH EDITION)
Centrifugal Pumps Section.

ASME (AMERICAN SOCIETY OF MECHANICAL ENGINEERS)

Boiler and Pressure Vessel Code: Section VIII, Unfired Pressure Vessels, Divisions 1 and 2,
Section IX, Welding Qualifications.