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NATIONAL IRANIAN OIL REFINING & DISTRIBUTION COMPANY

NATIONAL IRANIAN OIL ENGINEERING

& CONSTRUCTION COMPANY

NIOEC SP

NIOEC SPECIFICATION

FOR

WELDING NON-CODE SPECIALTY EQUIPMENT

SECOND EDITION

JULY, 2009

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IN THE NAME OF GOD

FOREWORD

By their very nature, technical specifications are continuously subject to modifications and revisions. To strengthen their merit and usefulness, continuous improvements, addendum, deletion of disparate information and consequently provision of updated revisions are to be made in order to ascertain that such Specifications meet the current requirements, inclusive of Iranian Petroleum Standards (IPS) and the recognized and acceptable national and international Standards, as well as the optimal codes and practices based on the accumulated in- house know how and plant knowledge and experiences.

However, in reality, due to several reasons, not to mention the complexity of the matter, the ultimate goal of continuous direct embedment of the required changes on the relevant Specifications may be far reaching. Therefore, in the interim periods between the officially issued revisions, the required changes will appear in other documents related to the engineering and design work of the on going projects.

In response to the initiative of the Design Division and Directorate, and considering that the task of the execution of several important and mega projects for the realization of the new oil refineries, pipelines and oil terminals as well as improvements of the existing facilities, has been assigned to NIOEC, it was decided to update the NIOEC Specifications and to issue new official revisions.

The Design and Engineering Directorate was itself entrusted to carry out this important task, and as such by forming several special technical committees, working in close co-operation and cohesion and sharing their expertise and knowledge, the updated and revised NIOEC Specifications were successfully prepared and compiled.

These Specifications are intended to be used for Oil Refineries, Distribution Depots, Oil Terminals, Pipelines and Pump Stations within NIOEC projects, and have been proven to be of high value for such purposes. It must however be appreciated that these Specifications represent the minimum requirements and should in no way be interpreted as a restriction on the use of better procedures, engineering and design practices or materials.

We encourage and highly appreciate the users and other clear sighted and experts to send their comments on the Specifications to the Design and Engineering Director of NIOEC for evaluation and approval.

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NOTES:

1) THIS SHEET IS A RECORD OF ALL REVISIONS TO THIS SPECIFICATION.

2) REMARKS RELATED TO EACH REVISION SHOW A BRIEF DESCRIPTION. THESE REMARKS SHALL BE INTERPRETED IN CONJUNCTION WITH THE REVISED TEXT MARKED BY REVISION NUMBERS.

3) WHEN APPROVED EACH REVISION SHALL BE CONSIDERED AS A PART OF THE ORIGINAL DOCUMENT.

4) NUMBER OF PAGES EXCLUDES THIS SHEET AND THE COVER SHEET.

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1	JULY , 2009	R. Amirhasani	S.PAKDEL	M.R.FARZAM	M.A.A.SAJEDI
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