



NATIONAL PETROCHEMICAL COMPANY
STANDARDS

MATERIAL STANDARD
FOR
PNEUMATIC PRESSURE TRANSMITTERS
NPCS-MS-IN-15
REVISION : 0

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1 GENERAL

1.1 SCOPE

1.1.1 This standard covers the minimum requirements for design, material, marking and testing of pneumatic pressure transmitters.

1.1.2 The related standards referred to herein and mentioned below, shall be of the latest editions prior to the date of the purchaser's enquiry.

- ISA S20 Spec. Forms for Process Measurement of Control Instruments, . . .
- ASTM A193/
A 193M-78 Spec. for Alloy Steel and Stainless Steel Bolting Materials for High Temperature Services.
- ASTM A194-83 Spec. for Carbon and Alloy Steel Nuts for Bolts of High Pressure and High Temperature.

1.1.3 In the event of any conflict between this standard, data sheets, codes, etc., vendor should refer the matter to the purchaser for clarifications and only after obtaining the same should proceed with the manufacture of the items in question.

1.2 BIDS

1.2.1 Vendor's quotation shall include a detailed specification sheets for each instrument (based on its relevant receiving or measuring element) wherein should be provided all the details regarding type, construction material, etc.

1.2.2 All the units for various items in the vendor's specification sheets shall be the same as those in purchaser's data sheets.

1.2.3 All the material specifications for various parts in the vendor's specification sheets shall be to the same standards as those followed in purchaser's data sheets, e.g. ASTM, BS, etc.

1.2.4 Vendor shall attach a list, summing up all the deviations from the purchaser's data sheets and general specifications, if there are any. Also vendor should provide reasons for these deviations wherever possible.

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