Supplementary Information

The following information is associated with Network Rail Standard:
NR CIV/SD/1150 Rev B

Additional Content Access

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CAD Drawing

- CIV/SD/1150

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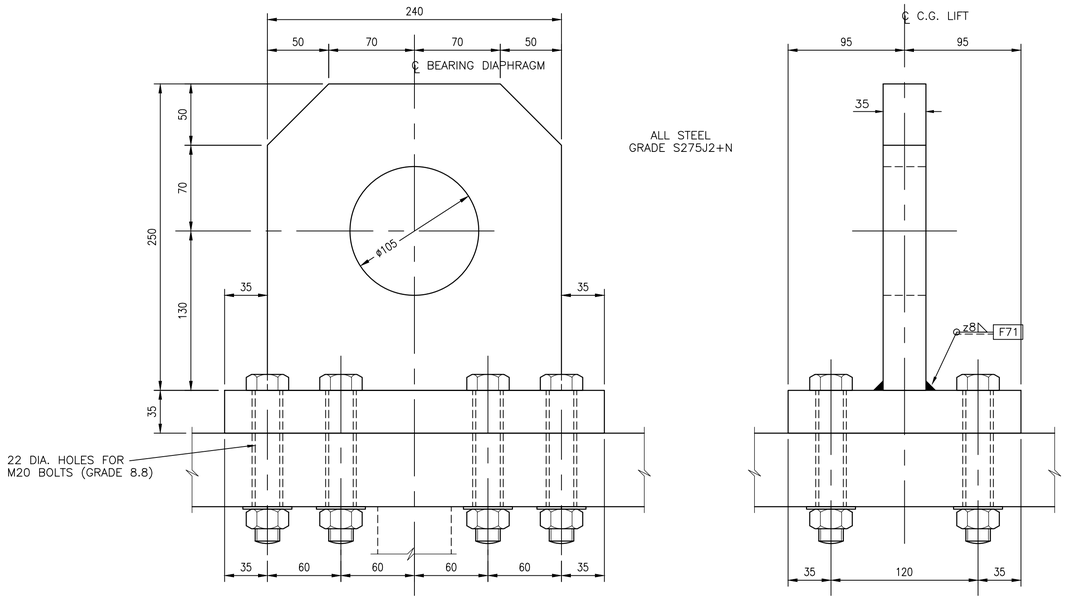
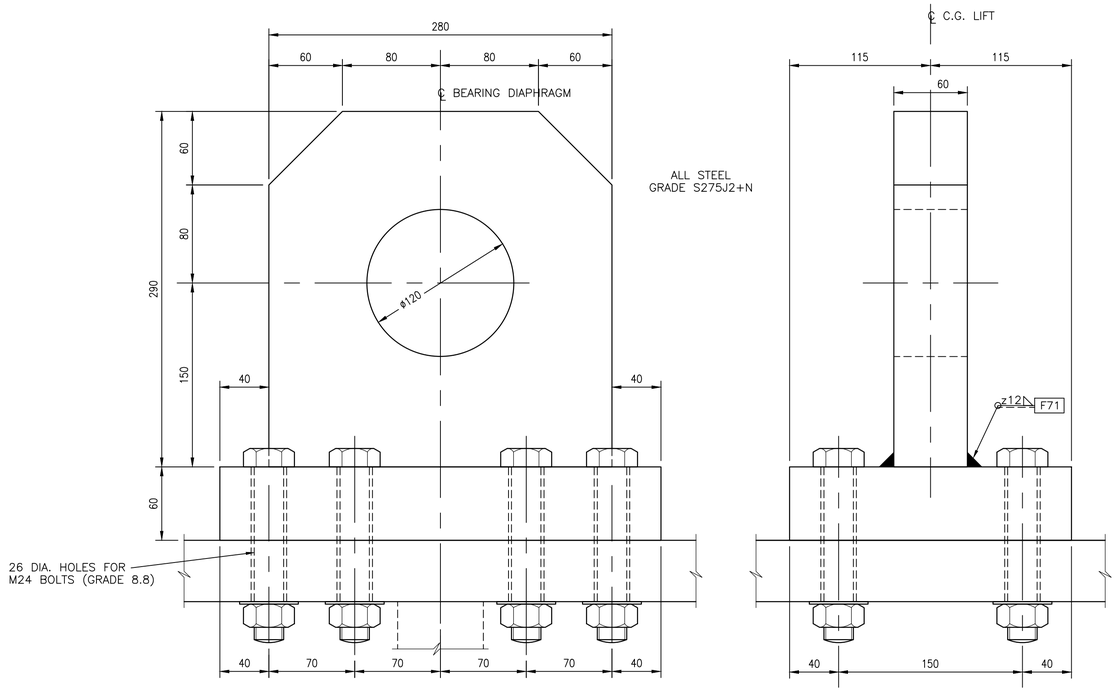
DRAWING No. NR/CIV/SD/1150



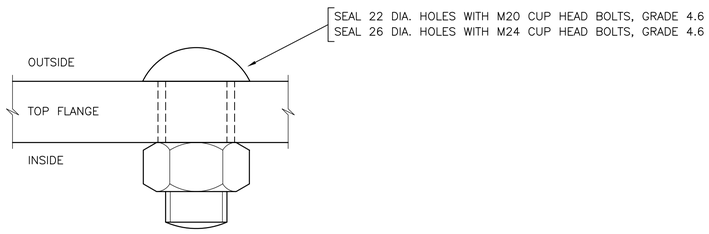
LIFTING CLEAT TYPE 'E' – S.W.L. 25 T

FOR GIRDERS UP TO 50 T MAX. WEIGHT



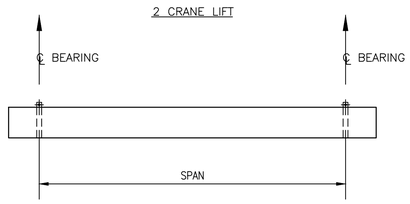
LIFTING CLEAT TYPE 'F' – S.W.L. 50 T

FOR GIRDERS UP TO 100 T MAX. WEIGHT



SEALING OF LIFT CLEAT HOLES AFTER USE

DETAIL '1'



LIFT CLEATS TYPE 'E' OR 'F'

1. LIFTING CLEATS TO BE LOCATED OVER END DIAPHRAGMS ON THE ℄ OF THE BEARINGS.
2. LIFTING CLEATS TO BE LOCATED ON THE TRANSVERSE CENTRE OF GRAVITY OF THE LIFT, DEPENDING WHETHER PARAPETS ETC. ARE TO BE ATTACHED.
3. AFTER USE THE HOLES ARE TO BE SEALED USING CUP HEAD BOLTS. SEE DETAIL 1.
4. LIFTING CLEATS HAVE BEEN DESIGNED FOR VERTICAL LIFTING ONLY. THEY MUST NOT BE USED FOR TURNING THE GIRDERS OVER.
5. FOR LIFTING CLEATS USING A SINGLE CRANE SEE DRG. NR/CIV/SD/1151
6. IT MUST BE ENSURED THAT THE LIFTING SHACKLES TO BE USED WILL FIT THE LIFTING CLEATS.
7. INSIDE OF LIFTING HOLE TO BE SMOOTH & FREE OF SHARP EDGES & NICKS.
8. ALL BOLTS TO BE CHECKED AS SPANNER TIGHT BEFORE LIFTING.
9. LIFTING CLEATS SHALL BE UNEQUELY MARKED, TESTED & CERTIFIED.

Rev	Date	Description of revision	Design'd	C'kd
B	Dec 10	EUROCODE ISSUE	CH	MM
A	Dec 09	ORIGINAL ISSUE	CH	MM

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	Name	Position	Signature	Date
Approved	P Clark	Senior Programme Engineering Manager (Building & Civils)	P.C.	Dec–10

Master copy with original signatures held by Network Rail HQ
CIVIL ENGINEERING STANDARD DESIGN

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STANDARD HALF THROUGH UNDERBRIDGES BOX GIRDERS & TRANSVERSE RIBBED FLOORS

LIFTING CLEATS FOR MAIN GIRDERS USING 2 CRANES

Scale	1:2.5
Drawing Number	NR/CIV/SD/1150 B

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