



# Rail Systems

## CLAMPLOCK TORQUE SPECIFICATIONS

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SR0001SB

### Torque Specifications

| Description                                               | Size    | Torque Nm |
|-----------------------------------------------------------|---------|-----------|
| Lock and Detector Mechanism Retaining Nuts                | M20     | 250       |
| Switch Rail Bracket Retaining Nuts                        | M20     | 250       |
| Detector Blade Lug Retaining Nuts                         | M16     | 70        |
| Adjustable Tie Bar Retaining Nuts                         | M16     | 150       |
| Actuator Socket Mounting Bolts                            | M16     | 150       |
| Locking Piece Retaining Screws                            | M12     | 60        |
| Adaptor Block Retaining Bolts                             | M20     | 250       |
| Autolube Pipe Support Bracket Retaining Bolts             | M6      | 10        |
| Autolube Pipe Banjo Bolts                                 | ¼" BSPP | 16.5      |
| Adjustable Tie Bar Lock Nut (Use 39/52030)                | —       | 100       |
| Centre Thrust Bracket Retaining Bolts                     | M16     | 150       |
| S.O. Back Drive Manifold Retaining Cap Head Bolt          | M10     | 60        |
| S.O. Back Drive Manifold Hydraulic Hose Union Connections | ½" BSPP | 16.5      |
| Power Pack Hydraulic Hose Unions                          | ¼" BSPP | 16.5      |
| Power Pack Hydraulic Hose Unions                          | ½" BSPP | 16.5      |
| Hydraulic Ram Hose Unions                                 | ¼" BSPP | 16.5      |
| Hydraulic Ram Socket Mounting Retaining Bolts             | M16     | 150       |
| Stretcher Bar Fixed Mount Bracket Retaining Nuts          | M20     | 250       |
| Mechanical Back Drive Mount Bracket Nuts                  | M20     | 250       |