

Ref:	NR/L3/TRK/3001
Issue:	3
Date:	26 August 2008
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Level 3

Ordering of switch and crossing components

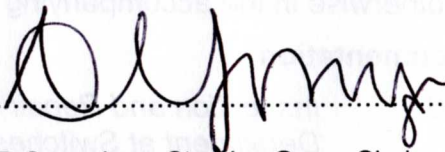
Endorsement and Authorisation

Endorsed by:



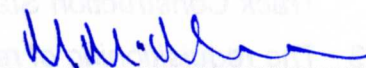
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Issue record

Issue	Date	Comments
1	February 2007	First issue
2	December 2007	Revised 2 nd issue to incorporate consideration for use of serviceable materials. Additionally process simplified and responsibilities of SM[T] and TME corrected.
3	August 2008	Re-issue to as a result of re-organisation of Maintenance and Engineering. Renumbered from NR/L3/MTC/TK0122 to align with Track Engineering document numbering system

Compliance

This Network Rail standard is mandatory and shall be complied with by Network Rail and its contractors if applicable from 26 August 2008.

When this standard is implemented, it is permissible for all projects that have formally completed GRIP Stage 4 to continue to comply with the Issue of any relevant Network Rail Standards current when GRIP Stage 4 was reached and not to comply with requirements contained herein, unless the designated Standard Owner has stipulated otherwise in the accompanying Briefing Note.

Reference documentation

NR/L2/TRK/053	<i>Inspection and Repair Procedures to Reduce the Risk of Derailment at Switches</i>
NR/L2/TRK/054	<i>Inspection of Cast Crossings and Cast Vees in the track</i>
NR/L2/TRK/063	<i>Serviceable Switches and Crossings</i>
NR/L2/TRK/102	<i>Track Construction Standard</i>
NR/L3/MTC/MG0063	<i>The requisitioning of railway spares</i>
NR/L2/MTC/0056	<i>Work and possession planning for the railway infrastructure – Meetings management pack</i>
NR/L3/TRK/1013	<i>Maintenance of track assets</i>
TEF 3054	<i>Track Engineering Form S&C Weld repair/replacement form</i>

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1 Purpose

The purpose of this document is to advise all parties within the maintenance function of their roles and responsibilities in the planning and ordering process for maintenance Switch & Crossing (S&C) Units.

2 Scope

This process shall apply to the procurement of the following components:

- Common crossing
- Obtuse crossing
- Switches
- Switch diamonds
- Slip switches
- Adjustment switches
- Glued Joints
- Twist rail
- Transition rails
- Twisted glued joints
- Check rails
- Closure rail

for use on Network Rail infrastructure.