

Ref	NR/GN/SIG/I9254
Issue	4
Date	December 2002

SIGWEN 003 GEC-GS Type HW Point Machine (formerly RT/E/C/I9254)

This temporary front sheet facilitates change to the new Network Rail Standards referencing nomenclature.

The Ref above will be formally allocated to this standard when it is next changed in the meantime the contents, date and issue number of this Network Rail Standard are UNCHANGED and with immediate effect it should be referred to as “(new ref) formerly (old ref)”.

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RAILTRACK COMPANY

CODE OF PRACTICE

SIGNALLING EQUIPMENT WORKSHOP ENGINEERING NOTICE (SIGWEN003) GEC-GS HW POINT MACHINE

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Approval and Authorisation

Endorsed by:



A Simmons, Professional Head of Signalling

Approved by:



P. McAleer, Acting Head of Business Standards

Authorised by:



A McNaughton, Chief Engineer, Technical Directorate



**SIGNALLING EQUIPMENT WORKSHOP ENGINEERING
NOTICE (SIGWEN003)
GEC-GS HW POINT MACHINE**

Summary

This document advises Railtrack's suppliers who manufacture, repair or service the GEC-GS types HW point machines of additional/revised processes to be applied before the equipment is released to the customer. This information is supplementary to manufacturing, repair or servicing standards.

Issue/Revision Record

This code of practice will be updated when necessary by the distribution of a complete document. Amendments will be marked by a vertical black line in the adjacent right hand margin.

Issue	Date	Comments
1	April 1995	Original Issue
2	July 1996	Updated to include internal motor fan issues
3	April 1998	Updated to address drawing problems
4	December 2002	Updated to address motor control contact setting and additional servicing requirements

Implementation

This code of practice highlights issues, arising from operational experience, concerning the installation and maintenance of signalling equipment. Where appropriate, it gives current best practice for mitigating risk and is for implementation from March 2003. Alternative practices may be accepted where they can be demonstrated to be as good or better than the contents of this document.

It is necessary for the information contained in this SIGWEN to be transferred into all the supplier's documentation. The following documents are superseded.

Superseded document reference number	Issue	Date
RT/E/C/19254	1	April 1995
RT/E/C/19254	2	July 1996
RT/E/C/19254	3	July 1998 which will be superseded in March 2003

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**SIGNALLING EQUIPMENT WORKSHOP ENGINEERING
NOTICE (SIGWEN003)
GEC-GS HW POINT MACHINE****Disclaimer**

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Safety

All persons are reminded that all appropriate safety precautions must be observed when undertaking the work covered by this document.