



BSI Standards Publication

Guidance on databases for human vibration

National foreword

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English Version

Guidance on databases for human vibration

Recommandations relatives aux bases de données
consacrées aux effets des vibrations sur l'homme

Leitfaden zu Datenbanken für
Schwingungseinwirkungen auf den Menschen

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European foreword

This document (CEN/TR 17506:2020) has been prepared by Technical Committee CEN/TC 231 “Mechanical vibration and shock”, the secretariat of which is held by DIN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

Introduction

European legislation — especially the Physical Agents Directive 2002/44/EC (Vibrations at work) — requires that employers assess workplace risks to the health and safety of their employees. EU Machinery Directive (2006/42/EC), Annex I, 1.7.4.3, requires that manufacturers provide information on vibration emission in commercial documents.

There are different types of databases (declared values = emission values, magnitude vibration data = imission values, physiological or epidemiological data).

Generally magnitude vibration databases are splitted into two parts according to the type of exposure: hand-arm or whole-body vibration.

According to their content, databases are assumed to be for:

- a) research (epidemiology, comparison of methods for vibration analysis);
- b) control of exposure (risk assessment, reduced risk);
- c) enforcement;
- d) market surveillance;
- e) compensation cases;
- f) impact analysis for legal regulations;
- g) performance of seat suspension systems.

According to their purpose, databases are elaborated for vibration experts, hygienists or machines users.

1 Scope

The purpose of this document is to give guidelines for elaborating databases on human vibration for different purposes (emission or immission) and types of exposure (hand-arm vibration or whole-body vibration).

This document is restricted to cases where vibration affects persons at work. It is mainly addressed to competent services for the assessment of vibration exposure at the workplace and to national authorities and industrial organizations.

It defines basic requirements to get databanks respecting quality criteria (information to be given regarding exposure, reference standards, machines, persons, key parts, data origin and traceability) taken into account the type of exposure (HAV, WBV).

Although this document has been mainly designed to facilitate the exchange of data between experts, a section explains the minimum information to be provided and precautions to be taken for databases opened to public. The way the data should be formatted to facilitate the exchange between developers of databases is covered.

Also this document provides proper terminology to qualify the different families of vibration sources e.g. tools, machines and working conditions (see Annex B). This document provides a method for classifying the quality of vibration data.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Requirements for databases

Vibration exposure data recorded in databases should follow the measurement methods recommended by EN ISO 5349-1 and EN ISO 5349-2 for hand-arm vibration, and series ISO 2631 and EN 14253 for whole-body vibration.

Declared values should be made in accordance with EN ISO 20643.

Annex A informs about the introduction to users of vibration database.

Annex B provides for the different categories of tools and mobile machines the corresponding standards on vibration declared values. Tables 1 and 2 list respectively tools and mobile machines main characteristics and measurement parameters. According to the object and quality of data, parameters are hierarchized into 3 types:

Type I:

- a) Field measurement (e.g. a_{wmax} or a_{hv}): Basic data are provided to help employers for estimating vibration exposure at a workplace.

- b) Declared value (A): Basic data (laboratory measurements, emission values) are provided to help employers for comparing vibration.

Type II: In addition to the parameters listed in Type I, detailed data or analysis are provided, such as determining parameters which may affect vibration exposure.

Type III: In addition to the parameters listed in Type II, more detailed data are provided, e.g. for research. They are also useful for the construction of the database. These data are more intended for experts.

Table 1 — Hand-arm vibration: list of hierarchized parameters

Parameters	Tool and environment	Measurement
Type I	Workplace, tasks, material worked, tool category, model, energy (battery, electric, pneumatic, thermic, hydraulic), inserted tool and ancillary equipment	Field measurement: a_{hv} , (m/s^2) uncertainty if possible Identification and qualification of providers Declared value: Test code reference + year. a_{hd} (m/s^2) + K value, operating condition(s), if declared
Type II	Photograph (machine, task); Weight (kg), power (W) in the case of drills, cutters, planers, nibblers, mixers, rivers, saws, polishers and grinders, cutting; Impact rate (strikes/min) in the case of hammers, surface cleaners, compactors; Revolution per minute (min^{-1}); Equipment dimensions (mm) in the case of fixing equipment; Torque ($N\cdot m$) in the case of screwdrivers.	Duration of measurements (s) Data origin (literature, specialized technical report)
Type III (non exhaustive list)	Condition: year of tool purchase Maintenance: regularly checked according to a formal program, no check Instruction manual year/edition (where declared data were found) Instruction manual (e.g. as PDF file)	a_{hx} , a_{hy} , a_{hz} (m/s^2) Other frequency weightings Unweighted frequency spectra, signal time history Date of measurement, Measurement strategy (see EN ISO 5349-2:2001, Annex E) Noise immission value. Traceability: measurement reports (see EN ISO 5349-2) Coupling force

Table 2 — Whole-body vibration: list of hierarchized parameters

Parameters	Machine and environment	Measurement
Type I	Work cycle, tasks, quality of travelling surfaces, machine category, model, model of seat suspension, attached equipment	Max a_{wS} with seated operator or a_{wF} with standing operator + uncertainty, if possible a_{wx} , a_{wy} , a_{wz} (m/s^2) Identification and qualification of providers Location of measurement Test code reference + year Declared value a_{hd} (m/s^2) + K value, operating condition(s), if declared
Type II	Photograph (machine, task, surface) Mass (t), loaded capacity (t or m^3) Loaded or unloaded Speed (loaded/unloaded)	Data origin (literature, specialized technical report) SEAT Seat test code reference + year Duration (h)
Type III (non exhaustive list)	Number of used hours Maintenance: regularly checked according to a formal program, no check Driver weight Type of tires Instruction manual year/edition (where declared data were found) Instruction Manual (e.g. as PDF file)	Unweighted frequency spectra, signal time history VDV ISO 2631-5 Duration of measurements, date of measurement Frequency spectrum Noise immission value Traceability: measurement reports

Lists of tools and mobile machines with international names and schema are given in Annex B to assist database developers. Additional tables characterized the different working conditions such as:

- 1) For tools. Worked materials, activity and attached equipments.
- 2) For mobile machines. Surface type, surface quality, working cycle and equipments.

5 Policy and quality criteria for data

5.1 Skills and competencies of measurement technicians

Planning and performance of vibration measurements and interpretation of their results is often complex.

The quality of the measurement results is dependent upon the persons performing measurement being capable of doing so in accordance with the rules and current good practice, by virtue of their training and additional expertise or their experience.

Measurement errors caused for example by non-representative operating conditions or failure to recognize disturbance variables can be avoided if measurement technicians are adequately qualified.

Equally, measurement uncertainty can be reduced to a minimum by proper application of the measurement methods, such as the location of the measurement point, and adequate duration of measurement and number of repeat measurements.

Owing to differences between the impact of hand-arm and whole-body vibration, knowledge of the relevant standards (EN ISO 5349-2 and EN 14253, including the further standards to which they make reference) is recommended.

The knowledge of the individuals performing measurement may vary; for example, the laboratory manager shall specify a suitable instrument and quality assurance of traceable calibration. On site, the measurement technician shall for example recognize disturbance factors and errors in recording of the data. Participation in appropriate interlaboratory proficiency tests is recommended for accredited vibration data providers.

The following list provides an overview of the essential issues relating to expertise and skills:

- a) physical principles of vibration;
- b) implementation of standards and measurement methods;
- c) analysis methods for the identification of measurement methods and disturbance factors;
- d) development of a measurement strategy (number of measurement points, repeat measurements, duration of measurement);
- e) consideration of additional parameters (e.g. coupling forces, machine speed);
- f) selection of suitable instruments including calibrators and accessories, and verification of the measurement equipment;
- g) estimation of the measurement uncertainty in accordance with the ISO/IEC Guide 98-3 (GUM, Guide to the Expression of Uncertainty in Measurement).

5.2 Quality of data collection procedure

Confidence of data depends on the expertise of personnel, quality safety system, number of measurements done for each machine, measurement protocol, representativeness of operator using the machine. The source of data should be clearly identified:

- a) data from any available sources such as literature, exchange of data between laboratories, manufacturers;
- b) data through organized campaigns of measurements with a well-defined protocol;
- c) data from laboratories with trained technicians (see 5.3).

Data may be classified into eight categories as shown in Table 3 according to the way they were collected. It is preferable that data are provided together with a copy of the measurement report with all information regarding the conditions of measurement, see Annex C.

Table 3 — Quality criteria classification according to the source of data

Classification of data	
1	a) Vibration meter to EN ISO 8041-1 (with regular verification, e.g. every 2 years and regular checks using an <i>in situ</i> calibrator scheduled to cover the gaps between calibrations) b) Measurements were confirmed by several measuring bodies c) The measurements were performed at several machines with several test subjects
2	a) Vibration meter to EN ISO 8041-1 (with regular verification, e.g. every 2 years and regular checks using an <i>in situ</i> calibrator scheduled to cover the gaps between calibrations) b) Measured values were obtained by a single measuring body c) The measurements were performed at several machines with several test subjects
3	a) Vibration meter to EN ISO 8041-1 (with regular verification, e.g. every 2 years and regular checks using an <i>in situ</i> calibrator scheduled to cover the gaps between calibrations) b) Measured value was obtained by a single measuring body c) The measurements were performed at a single machine with several test subjects
4	a) Vibration meter to EN ISO 8041-1 (with regular verification, e.g. every 2 years and regular checks using an <i>in situ</i> calibrator scheduled to cover the gaps between calibrations), b) Measured value was obtained by a single measuring body, c) The measurements were performed at a single machine with a single test subject with several repeat measurements or d) The measurements were performed at a single machine with several test subjects and several repeat measurements, but with a simulated work cycle, e.g. also substitute processes
5	a) Vibration meter to EN ISO 8041-1 (with regular verification, e.g. every 2 years and regular checks using an <i>in situ</i> calibrator scheduled to cover the gaps between calibrations) b) Measured value was obtained by a single measuring body c) The measurements were performed at a single machine with a single test subject with several repeat measurements but with a simulated work process or manufacturer's instructions (unless precisely specified)
6	Vibration meter to EN ISO 8041-1 (with regular verification, e.g. every 2 years and regular checks using an <i>in situ</i> calibrator scheduled to cover the gaps between calibrations)
7	a) Vibration meter with a weighting curve to EN ISO 8041-1 b) One measurement taken at random
8	a) Guide measurement b) Literature details (unless precisely specified)

NOTE The procedure to measure vibration transmitted to the operators by mobile machines and most energised tools is relatively reliable. This is not the case for vibration transmitted by manual hammers or some highly impulsive hand-held machines such as powered actuated gas nail gun.

5.3 Uncertainty

For data measurement at workplaces, repeat measurements should be used to provide a mean and standard deviation value, or an indication of the range of results (e.g. median, 25th and 75th percentile) where this is more appropriate¹⁾. However, these values primarily provide an indication of the natural range of vibration values at different times.

For vibration emission data the database should provide the declared value and the uncertainty (*K* value) as well as the measurement procedure, see Annex C.

In each case information providing an indication of measurement uncertainty should be provided (see Annex C).

Measurement uncertainty is related to many factors, which may be summarized as:

- a) experience of the person or persons performing out the measurement (see 5.1),
- b) nature of the task being studied (measurement for some machines is relatively simple compared to others, e.g. push grass mower compared to chain saw),
- c) co-operation of the operator(s) being studied,
- d) quality of instrumentation (including transducers),
- e) suitability of the transducer to the task,
- f) location and mounting of the transducer and
- g) quality of post measurement data processing.

Instrumentation uncertainties may be quantified, and are controlled by the relevant instrumentation standard, EN ISO 8041-1. Other uncertainties are much more difficult to assess. Some uncertainty factors will introduce systematic errors (e.g. a transducer unsuited to very high vibration may generally provide vibration measurements that are too low when used on impactive machines). Other factors will be difficult to predict (e.g. an inexperienced operator may mount the transducer in poorly selected or inconsistent positions which in some cases will give a higher measurement result than the true vibration, while others will give a lower result).

5.4 Sharing of data

Consideration of the practical aspects of sharing of data from databases is given in Annex D, including:

- a) clearance of data (data protection);
- b) data formatting (database tables, spread sheets, delimited text files);
- c) presentation of data related to the human vibration measures.

1) Standard deviation is appropriate where there are repeated measurements of the same task, such that the objective is an average value for that task. For comparison of similar tasks, or similar tools (e.g. typical use of a 180 mm grinder) median and percentile values are more appropriate.

Annex A (informative)

Guidance on what should be said in the introduction to users of vibration database

A.1 Objective

Database managers should describe the principal objectives of their application, e.g. to

- a) facilitate the evaluation by estimation of the risk of vibrations in those cases where the tasks and machines to be evaluated are similar to those reflected in the database,
- b) provide vibration values measured in the field to promote interventions to reduce the vibration risk without having to do measurements,
- c) assist buyers to identify equipments that reduce to a minimum the risk when purchasing new machines,
- d) plan the use of equipments that present a vibration risk,
- e) support manufacturers in producing new machinery in compliance with the Machinery Directive. The level of vibration emission may be assessed with reference to comparative emission data for similar machinery.

The database owner shall indicate the type of data (emission or exposure values declared by manufacturers, vibration values measured in the field) and the quality of data, see Clauses 4 and 5.

A.2 Target audience

When designing a database, it is important to keep in mind who may be the users.

Examples of database users are: hygienists, machines users, health and safety consultants, labour inspectors, employers, manufacturers, consumers, purchasers, employee representatives, vibration experts etc.

A.3 Owner information

Most vibration databases were developed by national institutions or universities working on health and safety at work, trade unions or manufacturers. The function (trustworthiness, independence, intentions) of the owner should be specified. The database owners shall state that they have made every effort to ensure that as a minimum all data satisfy the quality requirements of this Technical Report.

Some owners give free access to the public. The access to some databases may be restricted to members of a corporation or to people for research.

A.4 Instructions for use

Users of a database will expect to find a guide for its use and instructions for reading data. The nature of data (values measured in the field or laboratory, declared values...) should be specified. Information on how data were collected, uncertainties and criteria of acceptance or rejection should be provided.

A guide will explain how to use the data and what are the limits and precautions to be taken.

General information on risks, alternative methods for the evaluation, prevention and protection... may be useful for databases developed for non-experts. Reference documents and educational materials may be listed to assist them.

NOTE An exposure calculator for hand-arm and whole-body vibration is practical.

A.5 Restriction for use

Owners of databases should specify that those who use a database are responsible for their assessment and managing their own activities. Database owner accepts no responsibility for the incorrect use of these data.

It is possible for database information to give poor estimates of risks because, e.g:

- a) the user's machine is not used in compliance with what is indicated by manufacturer,
- b) the user's machine is not in good maintenance conditions,
- c) the user's machine is used under operating conditions that differ from those indicated by the manufacturer and
- d) the user's machine is not the same.

In all cases if the database may underestimate the risk, direct measurement under real conditions may be required.

A.6 Last updating

It is recommended to indicate the date of each measurement.

Useful general information for users is the total number of machines in the database and the number of hits in a search process (e.g. the number of machines per category, the number of machines per model, etc.) and the date of the last data entry.

Depending of the purpose of the database, it may be desirable to maintain it regularly, e.g. by filling a database with recent measurements. An indicator of data flow according to calendar may assist users to estimate the dynamism of database.

Annex B (informative)

Main categories of tools and mobile machines

B.1 General

This annex identifies the main different categories for tool and mobile machine families with common synonymous and schemas. It lists the important parameters to be recorded according to the family of machines. It also provides the corresponding standards on vibration declared values.

B.2 Hand-arm vibration

B.2.1 Hand-held tools or machines

The terms are given by category: drills, hammers, fastening equipment, planes, nibbling equipment, mixing equipment, riveting equipment, cleaning equipment, saws, polishing and grinding equipment, cutting equipment, screwdrivers, compactors and miscellaneous, see Table B.1.

References of test codes are given in the last column of Table B.1. For electrical tools are covered by dedicated test codes although they are similar to test codes for pneumatic, hydraulic and combustion tools.

EXAMPLE In Table B.1, 01 Drills, line 04 Hammer or impact drill the listing of test codes in the last column means the following:

- Electric: EN 60745-2-1 means this test code is only for the electrical tools;
- EN 50144-2-1 means safety standard for electrical tools;
- Future: EN 62841-2-1 means a new standard in progress;
- Others: ISO 28927-5 means other energy than electricity or battery;
- All: ex EN ISO 8662-6 means the previous test code for all type of energy.

NOTE Terms for pneumatic tools and machines are also given in ISO 5391.

Table B.1 — Hand-held tools and machines

English	French	German	Italian	Spanish	Schema and characteristics	Test code
01 Drills						
01 Pistol-grip drill	Perceuse à poignée revolver	Bohrmaschine	Trapano a pistola	Taladro con empuñadura de pistola		Electric: EN 60745-2-1, EN 50144-2-1 Future: EN 62841-2-1 Others: EN ISO 28927-5
02 Straight drill	Perceuse droite	Bohrmaschine in gerader Ausführung, Stabböhrer	Trapano dritto	Taladro recto		Electric: EN 60745-2-1, EN 50144-2-1 Future: EN 62841-2-1 Others: EN ISO 28927-5
03 Angle drill	Perceuse d'angle	Bohrmaschine in abgewinkelter Ausführung, Winkelbohrmaschine	Trapano angolare	Taladro en ángulo		Electric: EN 60745-2-1, EN 50144-2-1 Future: EN 62841-2-1 Others: EN ISO 28927-5
04 Hammer or impact drill	Perceuse à percussion	Schlagbohrmaschine	Trapano pneumatico o a percussione	Martillo o taladro de impacto	“Cam action” hammering mechanism 	Electric: EN 60745-2-1 EN 50144-2-1 Future: EN 62841-2-1 Others: EN ISO 28927-5 All: ex EN ISO 8662-6

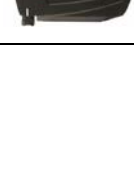
English	French	German	Italian	Spanish	Schema and characteristics	Test code
05 Tapper drill	Taraudeuse	Gewindeschneider, Gewindebohrer, Sacklochbohrer	Filettatrice, maschiatrice	Roscadora		Electric: EN 60745-2-9 EN 50144-2-9
06 Core drill	Carotteuse sur bâti ou portative, foreuse	Kernbohrer, Handdiantantbohrma schine	Carotatrice portatile	Taladro de base, taladro para trabajos pesados		
07 Bench pillar drill, heavy duty drill press	Perceuse d'établi	Tischbohrmaschine, Standbohrmaschine, Ständerbohrmaschine	Trapano a colonna da banco, Trapano a colonna per lavorazioni in serie	Taladro de columna, taladro para trabajos pesados		
08 Rail drilling machine, bond hole drilling machine, wooden sleeper drill	Machine de perçage pour rails, perceuse portative de traverses en bois	Schienenbohrmaschi ne	Forarotaie, trapano perforatore con aggancio alla rotaia, trapano per traverse in legno	Taladradora de carriles, Barrenadora de traviesas		
09 Dental drill	Fraise dentaire	Dentalbohrer	Trapano odontoiatrico	Torno dental		
10 Orthopaedically surgical drill	Perceuse chirurgicale	Chirurgischer Bohrer	Trapano ortopedico/ chirurgico	Taladro para cirugía ortopédica		

English	French	German	Italian	Spanish	Schema and characteristics	Test code
02 Hammers						
01 Rock drill, jack hammer, demolition hammer drill (with or without jack leg/air leg)	Marteau perforateur, marteau perforateur souterrain avec dispositif de poussée à béquille	Gesteinsbohrmaschine, mit und ohne Stütze, Bohrhammer, Hammerbohrer	Martello perforatore per lapidei, martello pneumatico, martello pneumatico demolitore	Martillo perforador, martillo demoledor		All: EN ISO 28927-10 All: ex EN ISO 8662-3
02 Chipping hammer, chisel hammer	Grand ou petit marteau burineur	Meißelhammer	Martello bulinatore, martello, scalpellatore	Martillo cincelador, martillo cincel	 Pneumatic Electric SDS plus Electric SDS max	Electric: EN 60745-2-6 Electric: EN 50144-2-6 All: EN ISO 28927-9 All: ex EN ISO 8662-2

English	French	German	Italian	Spanish	Schema and characteristics	Test code
03 Breaker, (road, concrete, pavement), clay digger, Tamper, tie tamper, orbital tamper, ballast tamping machine, spade, spike puller	Brise béton, briseur, bêche vibrante, bourroir portatif de traverse, cramponneuse de rail	Schlaghammer, Spatenhammer, Aufbruch-Hammer, Aufreißhammer, Rüttelstampfer, Gleisstopfer, Schwingstopfer	Demolitore, (strada, calcestruzzo, lastricato), martello pneumatico con pala, costipatore verticale, costipatore verticale per rotaie, costipatore verticale orbitale, rinalzatrice, estrattore per caviglie	Martillo rompedor (carretera, cemento, pavimento),	 	Electric: EN 60745-2-6 Electric: EN 50144-2-6 All: ISO 28927-10 All: ex EN ISO 8662-5
04 Pick hammer, pick	Marteau piqueur, piqueur	Stemmhammer	Martello picconatore	Martillo neumático, picador		Electric: EN 60745-2-6 Electric: EN 50144-2-6 All: EN ISO 28927-1 All: ex EN ISO 8662-5

English	French	German	Italian	Spanish	Schema and characteristics	Test code
05 Rotary hammer, combination hammer	Marteau rotatif — perforateur	Bohrhammer, Kombihammer	Martellorotativo, martello combinato	Martillo perforador — rotativo	 Electric SDS plus Electric SDS max	Electric: EN 60745-2-6 Electric: EN 50144-2-6 All: EN ISO 28927-10 All: ex EN ISO 8662-3
06 Stone hammer	Casse pierre,	Steinbearbeitungsmaschine, Meißelhammer, Schriftenmeißel	Martello per la lavorazione della pietra	Martillo para piedra		All: EN ISO 28927-11 All: ex EN ISO 8662-14
07 Portable hammer to fix wood edge banding	Débosseleur pour la fixation de chant	Stotternagler	Martello portatile per la fissazione di bordi in legno	Martillo portátil para fijar las bandas de madera en cantadores		
08 Portable pile driver	Machine pour battage de pieux	Pfahlramme	Battipalo portatile	Martinete, para clavar pilotes		
09 Manual hammer	Marteau manuel	Hammer, Handhammer, Schlosserhammer	Martello manuale	Martillo manual		

English	French	German	Italian	Spanish	Schema and characteristics	Test code
10 Forging hammer, drop forge	Marteau pilon, presse	Schmiedezange, Lufthammer, Federhammer	Pressa forgiatrice, stamperia	Martillo de forja, martillo pilón	 Vibration transmitted by tong or work piece	
11 Pounding machine	Machine à estampiller, machine à façonner des semelles de chaussures	Anklopfmaschine	Macchina per ribattere	Maquina de estampado	 Vibration transmitted by shoe	
03 Fastening — Fixing equipment						
01 Nail gun	Cloueur	Eintreibgerät, Nagler	Pistola chiodatrice, pistola sparachiodi	Clavadora, pistola de clavos	 All: EN ISO 28927-13 All: ex CEN ISO/TS 8662-11 All: EN 792-13	

English	French	German	Italian	Spanish	Schema and characteristics	Test code
02 Stapler, tacker	Agrafeuse	Eintreibgerät, Tacker, Klammergerät, Hefter	Aggraffatrice, cucitrice i	Grapadora		All: EN ISO 28927-13 All: ex CEN ISO/TS 8662-11 EN 792-13 EN 50144-2-16
03 Powder actuated stud gun	Pistolet de scellement	Bolzensetzer				All: EN ISO 28927-13 All: ex CEN ISO/TS 8662-11 EN 792-13
04 Sewing machine	Machine à coudre, guide chaussure	Nähmaschine	Macchina da cucire	Maquina de coser (suelas de zapatos)	 Vibration transmitted by work piece	
05 Clip machine	Clippeuse hydraulique	Maschine für die Montage und Demontage von Pandrolclip-klemmen	Pandrolatrice	Motoclavadora		EN 13977
06 cattle gun, captive bolt pistol, animal-stunning equipment	Pistolet d'abattage	Tierbetäubungsgerät e, Schlachtschussappar ate				

English	French	German	Italian	Spanish	Schema and characteristics	Test code
04 Planes and cutters						
01 Electric planer	Rabot électrique	Hobel, Elektrohobel	Pialla elettrica	Cepillo eléctrico		Electric: EN 60745-2-14, EN 50144-2-14
02 Surface planer, thicknesser (fixed equipment)	Scie circulaire à table, dégauchisseuse, raboteuse	Abriechthobelmaschine, Dickenhobler (stationär)	Pialla a filo, pialla a spessore (attrezzature fisse)	Cepillo nivelador, regruesadora (equipo fijo)	 Hand fed, vibration transmitted by work piece	EN 61029-2-1 EN 61029-2-3
03 Router trimmer, compact router	Défonceuse, affleureuse, chanfreineuse, tenonneuse, détoureuse	Oberfräse und Kantenfräse	F Rifilatrice verticale, fresatrice verticale	Fresadoras-tupí y perfiladoras	 Hand fed, vibration transmitted by work piece	All: EN ISO 28927-7 All: EN ISO 28927-13 All: ex CEN ISO/TS 8662-11 Electric: EN 60745-2-17
04 Spindle moulder, shaper	Toupie mono broche vertical	Einspindelige senkrechte Tischfräsmaschine	Formatrice verticale a mandrino singolo, limatrice	Tupí, talladora	 Hand fed, vibration transmitted by work piece	EN 61029-2-8

English	French	German	Italian	Spanish	Schema and characteristics	Test code
05 Nibbling equipment						
01 Nibbler, sheet metal nibbler cutter tool	Grignoteuse	Nibbler, Knabberer, Blech-Schneidgerät	Roditrice, strumento taglierina roditrice lamiera	Punzonadora portátil, Recortadora de chapa, Cizallas		Electric: EN 60745-2-8 Electric: EN 50144-2-8 Future: EN 62841-2-8 Others: EN ISO 28927-7 All: ex EN ISO 8662-10
02 Nibbling machine (general)	Poinçonneuse, grignoteuse fixe	Standgerät-Nibbler	Punzonatrice roditrice, (generale)	Punzonadora de banco fijo		hand fed, vibration transmitted by work piece
06 Mixing machines						
01 Concrete poker, concrete vibrator	Aiguille vibrante	Innenrüttler, Hochfrequenzinnenrüttler, Flaschenrüttler, Betonrüttler	Vibratore ad ago per calcestruzzo	Atizador de hormigón, vibrador de hormigón		Electric: EN 60745-2-12
02 Rotary stirrer, mixer	Mixeur, malaxeur	Rührgerät, Mixer	Trapano miscelatore, trapano agitatore	Batidora rotativa, mezclador		

English	French	German	Italian	Spanish	Schema and characteristics	Test code
07 Riveting equipment						
01 Riveting hammer	Riveur	Niethammer	Martello rivettatore	Remachadora		All: EN ISO 28927-11 All: ex EN ISO 8662-2
02 Bucking bar, holder on	Tas	Gegenhalter, Gegenhalter mit Dämpfung	Punzone per rivetti, i incudine per rivetti	Martillo de tronzado		
03 Blind riveter ("pop" riveter)	Outil de pose d'écrous aveugles, riveteuse à main	Blindnietgerät, Blindnietpistole, POP-Nietgerät	Rivettatrice per rivetti ciechi (rivettatrice manuale)	Amoladora de troqueles		All: EN ISO 28927-12 All: ex EN ISO 8662-2
08 Surface cleaning equipment						
01 Needle scaler, scaling hammer, engraving pen	Marteau dérouilleur droit, à poignée, d'angle, Outil de gravure, décapeur	Entroster, Nadelabklopfer, Meißelentroster, Nadelhammer	Scrostatore ad aghi, martello scrostatore, incisore a penna	Martillete de agujas, pistola para grabar metales		All: EN ISO 28927-9 All: ex EN ISO 8662-14
02 Needle scaler, descaling hammer, descaling chisel	Détartreur, marteau à décalaminer à aiguilles	Meißellanze	Scrostatore ad aghi, martello raschiatore, scalpello disincrostatore	Martillete de agujas, martillo desincrustador/descacarillador		
03 Scabbler, scarifier	Bouchardeuse, scarificateur à béton	Rostklopfer, handgeführte Entrostungsmaschine	Scrostatore, scarificatrice	Escarificador de piso/pavimentos		

English	French	German	Italian	Spanish	Schema and characteristics	Test code
04 Lance hammer, sledge hammer	Décapeur	Meißellanze, Putzlanze	Martello spianatore	Martillo portátil para decapar		
05 Rail head scrubber	Nettoyeur pour rail	Schienenreinigungswagen (handgeführt), Schienenprofilschleifmaschine	Carro pulizia binari	Limpiadora de ralles		
06 Floor polisher, floor cleaner	Cireuse, polisseuse	Bodenreiniger, Einscheiben-reiniger, Bohnerbesen, Scheuersaugmaschine	Lucidatrice pavimenti, macchina per pulizia pavimenti	Pulidora rotativa, abrillantadora de suelos		
07 Pressure washer surface cleaner	Nettoyeur de surface, nettoyeur à haute pression	Hochdruckflüssigkeitssreiniger < 250 bar, Hochdruckreiniger, Hochdruckstrahler	Idropulitrice a pressione	Hidrolimpiadora de superficies		
08 Abrasive blasting	Cabine à manche pour sablage	Sandstrahler, Strahlrohr, Handstrahlrohr	Cabina di sabbatura	Chorroadora de material abrasivo	 	
09 Leaf blower, vacuum	Souffleur à feuilles, aspirateur	Laubbläser, Blasergerät	Soffiatoreper foglie, aspiratore	Soplador de hojas, aspirador		EN 15503