



PIA-STD-905E

14 January 2013

Superseding

PIA-STD-905D

14 January 2009

The following commercial specification is adopted from the military document. Initial and Revision A included all known accepted revisions, amendments, notices, and Department of Defense (DoD) engineering changes previously developed for this item. Revisions B and forward include changes adopted by DoD and Industry to reflect technology and design evolution.

IDENTIFICATION: NYLON CORD MANUFACTURES' COLOR CODE

The Parachute Industry Association makes this document available for use by Industry and Government organizations that wish to apply this specification to their products.

1. SCOPE

1.1 Scope. This standard establishes identification colors assigned to manufacturers of nylon cord conforming to PIA-C-5040 Cord, Fibrous, Nylon (see 2.1).

1.2 Application. Samples of the colors to be used may be obtained from the procuring activity.

2. APPLICABLE DOCUMENTS

2.1 Non-government publications. The following document forms a part of this document.

PARACHUTE INDUSTRY ASSOCIATION (PIA)

PIA-C-5040 - Cord, Fibrous, Nylon

(Electronic copies may be obtained from www.pia.com.)

3. REQUIREMENTS

3.1 Identification color-coding.

**Manufacturer's name
and address**

American Cord & Webbing Co., Inc.
88 Century Drive
Woonsocket, RI 02895-6161

**Identification colors
(Dyed threads or yarns)**

2 Black - 1 Green

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Documents
Document Sharing Hub

**Manufacturer's name
and address****Identification colors
(Dyed threads or yarns)**

Atkins & Pearce, Inc.
1 Braid Way
Covington, KY 41017-9435

1 Red - 1 Green - 1 Black

Cortland Line Co., Inc.
3736 Kellogg Rd., P.O. Box 5588
Cortland, NY 13045

3 Tan

ELC Industries LLC
1439 Dave Lyle Blvd.
Rock Hill, SC, 29730

1 Red - 2 Blue

E. L. Wood Braiding Co., Inc.
542 Route 11, P.O. Box 753
Marathon, NY 13803

2 Yellow - 1 Black

Franklin Braid Manufacturing
620 Davis Street, P.O. Box 711
Emporia, VA 23847

2 Black - 1 Red

Gladding Braided Products, INC.
1 Gladding St.
South Otselic, NY 13155-0164

1 Tan - 2 Black

Gudebrod, Inc.
274 Shoemaker Rd., P.O. Box 3178
Pottstown, PA 19464

1 Blue - 2 Yellow

Hope Global
50 Martin St.
Cumberland, RI 02864

1 Yellow - 1 Green - 1 Tan

Miltex Industries
22 Mills Place, P.O. Box 8100
Ashville, NC 28814-8100

3 Green

Rhode Island Textile Company
211 Columbus Ave
Pawtucket, RI 02861

2 Black - 1 Blue

United Stretch Design
11 Bonazzoli Ave.
Hudson, MA 01749

3 Yellow
