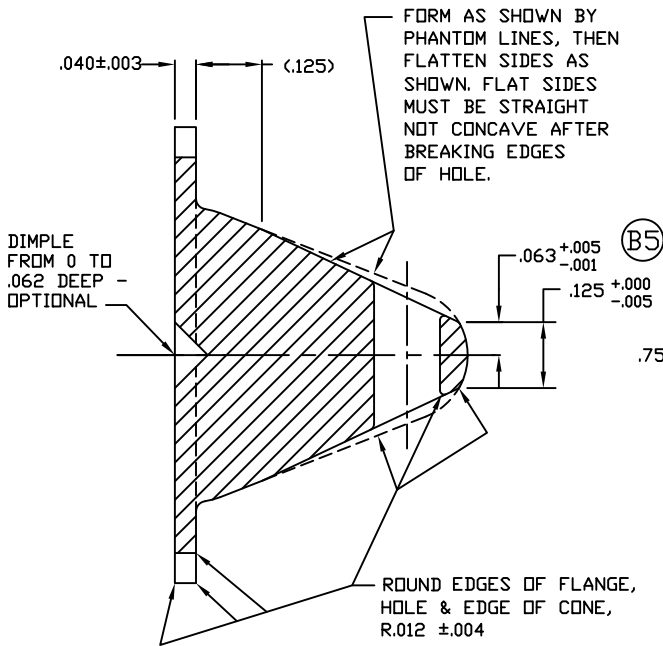
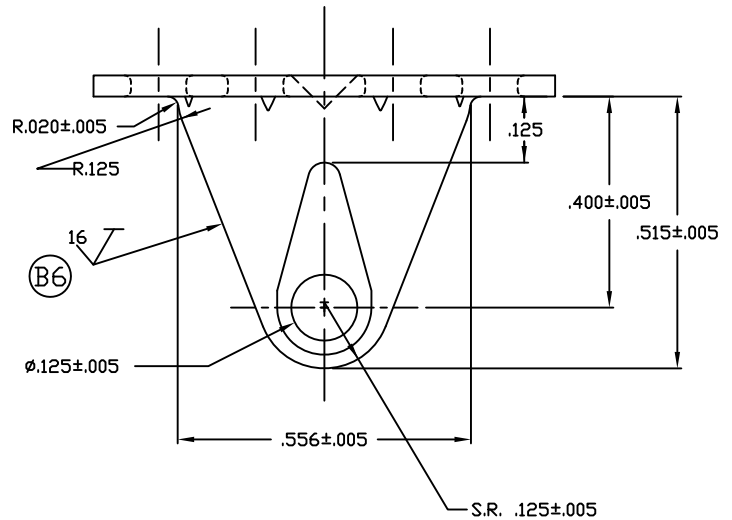
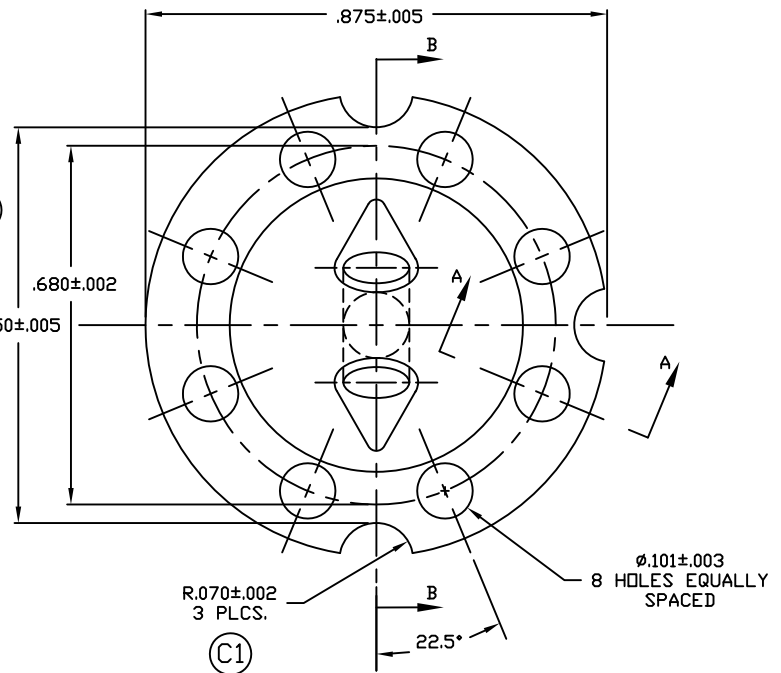


SECTION A-A



SECTION B-B



PS PART NO.	DESCRIPTION	FINISH
PS27763-1	CONE	CHROMIUM PLATED
PS27763-2	CONE	PASSIVATE

ADAPTED 1/7/98, REVISED (A) 4/28/05, REVISED (B) 2/12/11, REVISED (C) 3/2/18.

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Title

CONE-RELEASING, PARACHUTE PACK

PIA
Standard

PS27763

Procurement Specification

PIA-H-7195 (B2)

Adopted From:

MS27763



Documents

Sheet 1 of 3 (B1)

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(B4)

NOTES:

1. MATERIAL:

(B7)

- A) -1 BRASS, UNS C36000 TEMP. H02 PER ASTM B16/B16M.
B) -2 STEEL BAR, C RES, TYPE 303SE PER ASTM A582 /A582M.

2. METHOD OF FORMING:

(B8)

- A) COLD FORM OR MACHINE FROM BAR STOCK.

3. HEAT TREATMENT: NONE

4. FINISH:

(B9)

- A) -1 ONLY. ALL OVER WITH CHROMIUM PLATE, TYPE II, CLASS 2, AMS2460,
EXCEPT THAT TOTAL THICKNESS OF NICKEL AND CHROME OR COPPER, NICKEL AND CHROME SHALL BE .00025.
TO .0004. (C2)

- B) -2 PASSIVATE PER AMS 2700.

5. UNLESS OTHERWISE SPECIFIED:

- A) ALL DIMENSIONS APPLY AFTER PLATING.
B) REMOVE ALL BURRS AND SHARP EDGES, .010 MIN.
C) DIMENSIONS IN INCHES.
D) TOLERANCES $\pm .015$.
E) ANGLES $\pm 2^\circ$.
F) SURFACE ROUGHNESS $125 \sqrt{\text{ }}$ PER ANSI B46.1.
G) ALL PERPENDICULAR SURFACES SHALL INTERSECT WITH .04-.11 RADIUS.

6. PROOF LOAD: NONE

7. MARKING: NONE

ADAPTED 1/7/98, REVISED (A) 4/28/05, REVISED (B) 2/12/11, REVISED (C) 3/2/18.

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Sheet 2 of 3
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