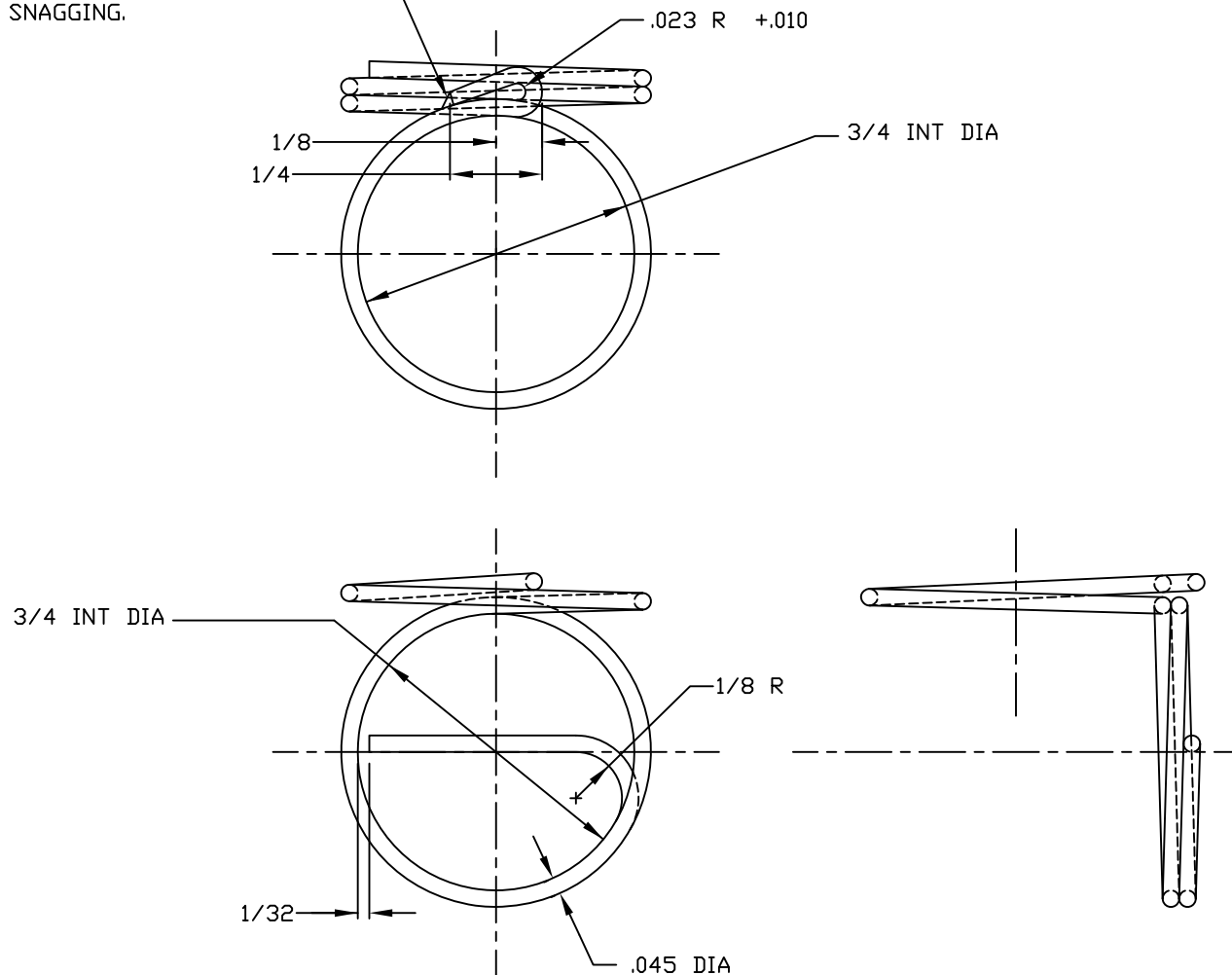


CLOSE THIS END AS SHOWN.
BRAZE END TOGETHER.
DO NOT REMOVE SPRING
TEMPER FROM MORE
THAN LAST QUARTER
TURN. GRIND END FLUSH
AND SMOOTH WITH EDGE
OF WIRE TO PREVENT
SNAGGING.



(B3)

(C)

ADAPTED 1/7/98, REVISED (A) 4/28/05, REVISED (B) 8/29/09, REVISED (C) 4/24/14.

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Title

RETAINER-SNAP
PARACHUTE LANYARD

PIA
Standard

PS27767

Procurement Specification

PIA-H-7195 (B2) (C1)

Adopted From:

MS27767

AVA

Documents

Sheet 1 of 3

(B1)

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(B4)

NOTES:

1. MATERIAL:

SPRING - MUSIC WIRE PER ASTM A-228.

2. METHOD OF FORMING:

COLD FORM

3. HEAT TREATMENT:

HEAT SPRING 500° TO 550°F FOR 10 MINUTES AFTER FORMING.

4. FINISH:

CADMIUM PLATE, PER AMS-QQ-P-416, TYPE I, CLASS I.

5. UNLESS OTHERWISE SPECIFIED:

A) ALL DIMENSIONS AFTER PLATING.

B) REMOVE ALL BURRS AND SHARP EDGES, .010 MIN.

C) DIMENSIONS IN INCHES.

D) TOLERANCES $\pm .015$.

E) ANGLES $\pm 2^\circ$.

F) SURFACE ROUGHNESS $\sqrt{125}$ PER ANSI B46.1.

6. PROOF LOAD: NONE

7. MARKING: NONE

(C)

ADAPTED 1/7/98, REVISED (A) 4/28/05, REVISED (B) 8/29/09, REVISED (C) 4/24/14.

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Sheet 2 of 3
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