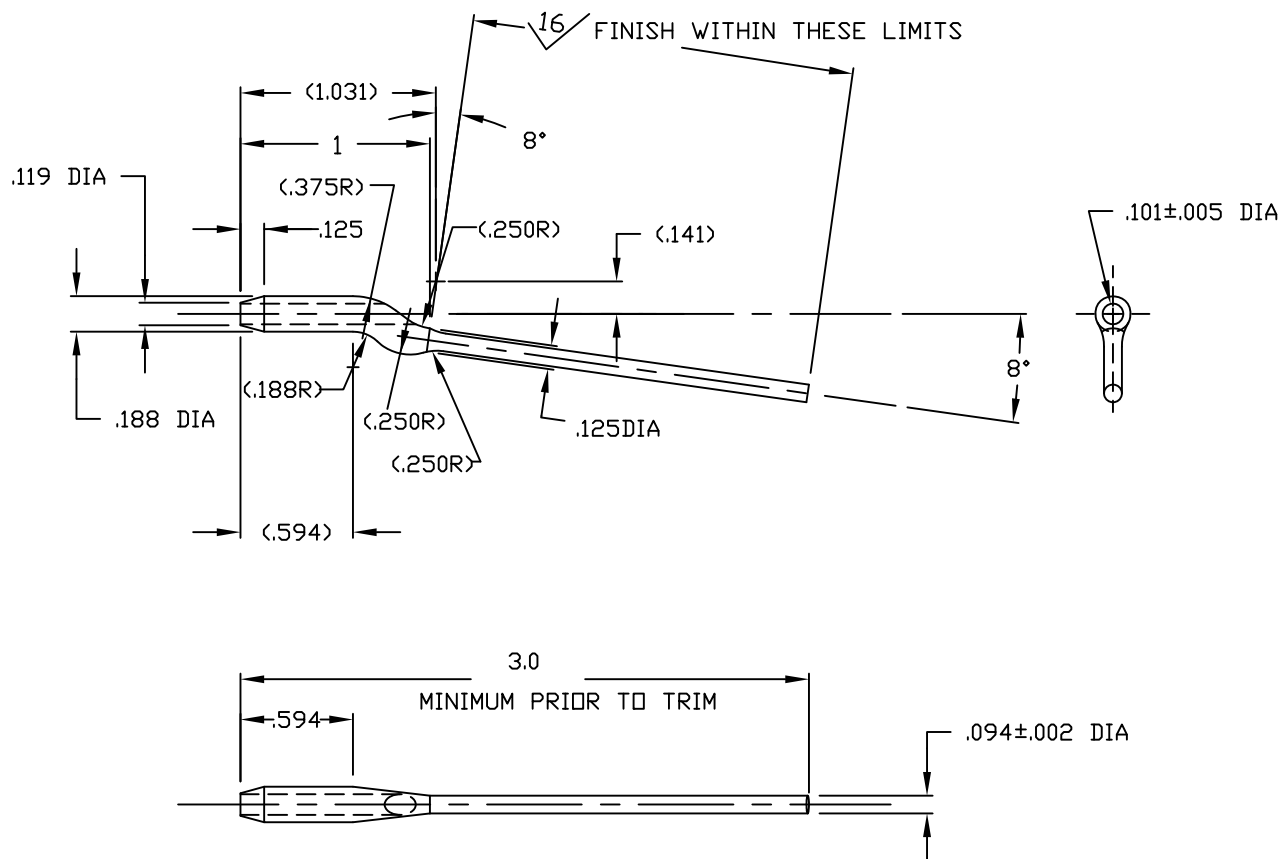




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Title

PIN, PARACHUTE RIP CORD,
LOCKING

PIA
Standard

PS70107

Documents

Procurement Specification

PIA-H-7195 (B2)

Adopted From:

MS70107 (A)



Sheet 1 of 3

(B1)

(B4)

NOTES:

1. MATERIAL:

PIN - STEEL, CRES, COMP. 302, COND.A AMS-S-7720.

2. METHOD OF FORMING:

SWAGE / FORM.

3. HEAT TREAT: NONE

4. FINISH:

-1, PASSIVATE PER AMS 2700.

5. UNLESS OTHERWISE SPECIFIED:

A) REMOVE ALL BURRS AND SHARP EDGES .010 MIN.

B) DIMENSIONS IN INCHES.

C) TOLERANCES $\pm .025$.

D) ANGLES $\pm 1.5^\circ$.

(B6)

E) SURFACE ROUGHNESS $\sqrt{125}$ PER ANSI B46.1.

F) ALL PERPENDICULAR SURFACES SHALL INTERSECT WITH .04 - .11 RADIUS.

6. PULL TEST: NONE

7. MARKING: NONE

ADAPTED 1/7/98, REVISED (A) 1/11/2005, REVISED (B) 2/12/11. REAFFIRMED 8/19/16.

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Sheet 2 of 3
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