



400 Commonwealth Dr., Warrendale, PA 15096

Submitted for recognition as an American National Standard

AEROSPACE MATERIAL SPECIFICATION

AMS 4054B

Issued 9-15-57
Revised 1-1-87

Superseding AMS 4054A

ALUMINUM ALLOY SHEET, CLAD ONE SIDE
0.6Mg - 0.35Si - 0.28Cu (No. 21-0 Brazing Sheet)

This specification has been declared "NONCURRENT" by the Aerospace Materials Division, SAE, as of April 11, 1986. It is recommended that this specification not be specified for new designs.

This cover sheet should be attached to the "B" revision of the subject specification.

This specification is under the jurisdiction of AMS Committee "D".

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AEROSPACE MATERIAL

Society of Automotive Engineers, Inc.
400 COMMONWEALTH DRIVE, WARRENDALE, PA. 15096

SPECIFICATION

AMS4054B

Superseding AMS 4054A

Issued 9-15-57

Revised 1-15-77

ALUMINUM ALLOY SHEET, CLAD ONE SIDE
0.6Mg - 0.35Si - 0.28Cu (No. 21-0 Brazing Sheet)

1. SCOPE:

1.1 Form: This specification covers an aluminum alloy in the form of sheet.

1.2 Application: Primarily for brazed assemblies which are subject to heat treatment after joining.

2. APPLICABLE DOCUMENTS: The following publications form a part of this specification to the extent specified herein. The latest issue of Aerospace Material Specifications (AMS) shall apply. The applicable issue of other documents shall be as specified in AMS 2350.

2.1 SAE Publications: Available from Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096.

2.1.1 Aerospace Material Specifications:

AMS 2202 - Tolerances, Aluminum-Base and Magnesium-Base Alloy Sheet and Plate

AMS 2350 - Standards and Test Methods

AMS 2355 - Quality Assurance Sampling and Testing of Aluminum-Base and Magnesium-Base Alloys, Wrought Products (Except Forgings and Forging Stock) and Flash Welded Rings

2.2 Government Publications: Available from Commanding Officer, Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120.

2.2.1 Military Standards:

MIL-STD-649 - Aluminum and Magnesium Products, Preparation for Shipment and Storage

3. TECHNICAL REQUIREMENTS:

3.1 Composition: Shall conform to the following percentages by weight, determined in accordance with AMS 2355:

	Core (6951)			Cladding (4343)	
	min	max		min	max
Magnesium	0.40	0.8	Silicon	6.8	8.2
Silicon	0.20	0.50	Iron	--	0.8
Copper	0.15	0.40	Copper	--	0.25
Iron	--	0.8	Zinc	--	0.20
Zinc	--	0.20	Manganese	--	0.10
Manganese	--	0.10	Other Impurities, each	--	0.05
Other Impurities, each	--	0.05	Other Impurities, total	--	0.15
Other Impurities, total	--	0.15	Aluminum	remainder	
Aluminum	remainder				

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