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REV.
H

AS1005™

FEDERAL SUPPLY CLASS
4730

RATIONALE

ADDED CONDUCTIVE HIGH PURITY ALUMINUM COATING FOR ALUMINUM ALLOY FITTINGS. REACTIVATE AND RECOMMEND USAGE.

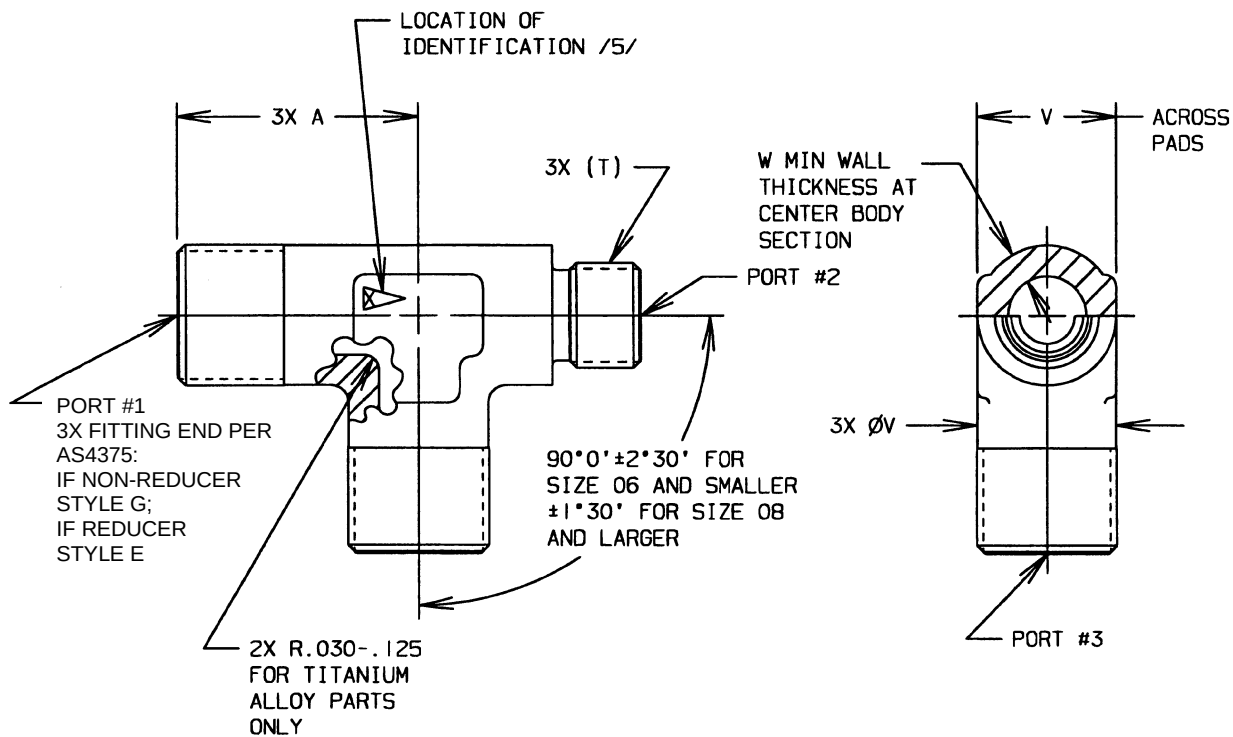
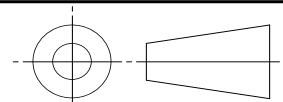


FIGURE 1 - FITTING, TEE, PORT #2 SHOWN AS REDUCER

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THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: AS18280 /4/



AEROSPACE STANDARD

FITTING, TEE,
STANDARD AND REDUCER,
FLARELESS

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SHEET 1 OF 5

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TABLE 1 - DIMENSIONS AND WEIGHTS /12/

BASIC NO. AS1005 /11/ /21/ SIZE CODE	V	W	LB/EA APPROX REF ALUM	LB/EA APPROX REF STEEL	LB/EA APPROX REF TI
02	.297- .314	.090	.0142	.0408	.0225
03	.360- .377	.100	.0217	.0624	.0344
04	.423- .440	.110	.0287	.0824	.0455
05	.485- .502	.120	.0386	.111	.0611
06	.547- .565	.120	.0491	.141	.0778
08	.735- .753	.150	.100	.287	.158
10	.860- .878	.170	.126	.361	.199
12	1.047-1.065	.185	.222	.638	.352
14	1.173-1.191	.200	.278	.799	.441
16	1.292-1.317	.205	.333	.956	.528
20	1.605-1.630	.240	.549	1.58	.870
24	1.855-1.880	.250	.682	1.96	1.08
32	2.542-2.572	.350	1.55	4.44	2.45

TABLE 2 - LEG LENGTH A

FORGING SIZE /11/	TUBE SIZE OF PORT #1, #2, OR #3 /13/												
	02	03	04	05	06	08	10	12	14	16	20	24	32
02	.773	-	-	-	-	-	-	-	-	-	-	-	-
03	.789	.836	-	-	-	-	-	-	-	-	-	-	-
04	.820	.867	.898	-	-	-	-	-	-	-	-	-	-
05	.883	.930	.961	.961	-	-	-	-	-	-	-	-	-
06	.961	1.008	1.039	1.039	1.055	-	-	-	-	-	-	-	-
08	1.086	1.133	1.164	1.164	1.180	1.273	-	-	-	-	-	-	-
10	1.180	1.226	1.258	1.258	1.274	1.367	1.430	-	-	-	-	-	-
12	1.272	1.320	1.351	1.351	1.367	1.460	1.523	1.586	-	-	-	-	-
14	1.398	1.445	1.476	1.476	1.492	1.585	1.648	1.742	1.680	-	-	-	-
16	1.429	1.476	1.507	1.507	1.523	1.616	1.679	1.742	1.742	1.742	-	-	-
20	1.585	1.632	1.663	1.663	1.679	1.772	1.835	1.898	1.898	1.898	1.898	-	-
24	1.710	1.757	1.788	1.788	1.804	1.897	1.960	2.023	2.023	2.023	2.023	2.023	-
32	2.148	2.195	2.226	2.226	2.242	2.335	2.398	2.461	2.461	2.461	2.461	2.461	2.461



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