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REV.
D

AS14238™

FEDERAL SUPPLY CLASS
3120

RATIONALE

AS14238 REVISION D IS A FIVE-YEAR REVIEW. THIS DOCUMENT HAS BEEN REVISED TO BRING IT UP TO CURRENT SAE STANDARDS.

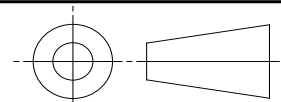
AS14238D HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

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THIRD ANGLE PROJECTION



CUSTODIAN: ACBG

PROCUREMENT SPECIFICATION: NONE



AEROSPACE STANDARD

BUSHING, SLEEVE FLANGED, PRESS FIT,
REAM TYPE

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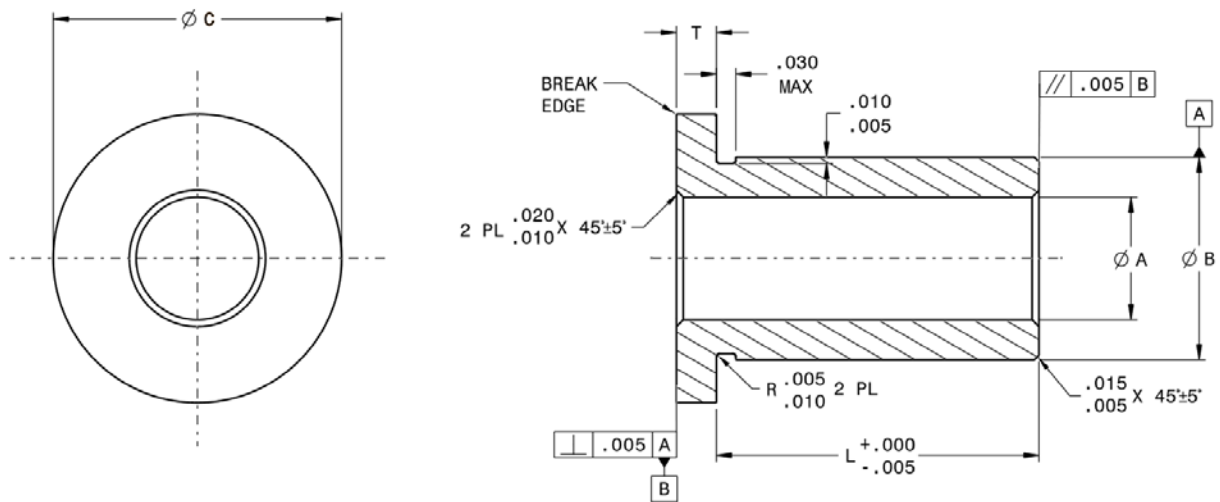


FIGURE 1

TABLE 1

SIZE DASH NO.	NOM DIA	$\varnothing A$	$\varnothing B$	RECM'D HOUSING BORE	INTERFERENCE FIT (REF)	$\varnothing C$	T $\pm .002$	WEIGHT (REF) (POUND)
-03	.1900	.184 .177	.3142 .3137	.3133 .3125	.0017 .0004	.447 .427	.062	$(.009 + .053L_{(MAX)}) \times D$
-04	.2500	.243 .235	.3767 .3762	.3758 .3750	.0017 .0004	.510 .490	.062	$(.010 + .069L_{(MAX)}) \times D$
-05	.3125	.307 .299	.4393 .4388	.4383 .4375	.0018 .0005	.572 .552	.062	$(.012 + .082L_{(MAX)}) \times D$
-06	.3750	.364 .356	.5020 .5013	.5008 .5000	.0020 .0005	.635 .615	.062	$(.014 + .099L_{(MAX)}) \times D$
-07	.4375	.428 .421	.5646 .5639	.5634 .5625	.0021 .0005	.697 .677	.062	$(.016 + .112L_{(MAX)}) \times D$
-08	.5000	.490 .483	.6272 .6264	.6259 .6250	.0022 .0006	.760 .740	.062	$(.017 + .126L_{(MAX)}) \times D$
-10	.6250	.615 .608	.8150 .8140	.8134 .8125	.0025 .0006	1.010 .990	.094	$(.049 + .232L_{(MAX)}) \times D$
-10A	.6250	.615 .608	.8150 .8140	.8134 .8125	.0025 .0006	1.010 .990	.062	$(.033 + .232L_{(MAX)}) \times D$
-12	.7500	.742 .732	.9400 .9390	.9384 .9375	.0025 .0006	1.135 1.115	.094	$(.057 + .274L_{(MAX)}) \times D$
-14	.8750	.867 .857	1.0651 1.0641	1.0635 1.0625	.0026 .0006	1.260 1.240	.094	$(.064 + .315L_{(MAX)}) \times D$
-16	1.0000	.992 .982	1.1901 1.1891	1.1885 1.1875	.0026 .0006	1.385 1.365	.094	$(.072 + .356L_{(MAX)}) \times D$
-18	1.1250	1.117 1.107	1.3151 1.3141	1.3135 1.3125	.0026 .0006	1.510 1.490	.125	$(.105 + .396L_{(MAX)}) \times D$
-20	1.2500	1.242 1.232	1.4401 1.4391	1.4385 1.4375	.0026 .0006	1.635 1.615	.125	$(.115 + .437L_{(MAX)}) \times D$



AEROSPACE STANDARD

BUSHING, SLEEVE FLANGED, PRESS FIT, REAM TYPE

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