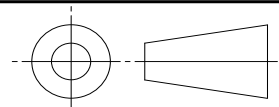
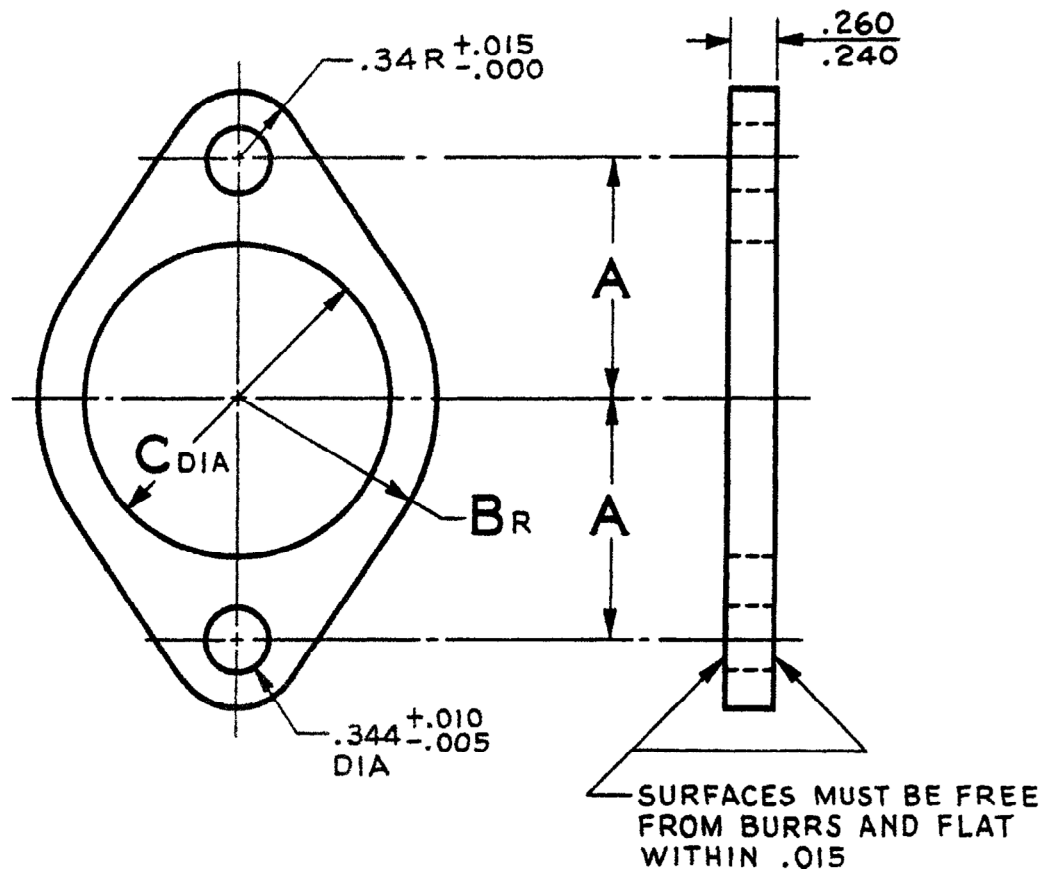


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REV. B	RATIONALE THIS NONCURRENT STANDARD HAS BEEN STABILIZED.		FEDERAL SUPPLY CLASS	
SAE AS222	STABILIZED NOTICE THIS DOCUMENT HAS BEEN DECLARED "STABILIZED" BY THE SAE E-25 GENERAL STANDARDS FOR AEROSPACE AND PROPULSION SYSTEMS COMMITTEE AND WILL NO LONGER BE SUBJECT TO PERIODIC REVIEWS FOR CURRENCY. USERS ARE RESPONSIBLE FOR VERIFYING REFERENCES AND CONTINUED SUITABILITY OF TECHNICAL REQUIREMENTS. NEWER TECHNOLOGY MAY EXIST.			
		THIRD ANGLE PROJECTION 		ISSUED 1948-03 NONCURRENT 1973-08 REAFFIRMED NONCURRENT 2006-05 STABILIZED 2013-03
		SAE values your input. To provide feedback on this Technical Report, please visit http://www.sae.org/technical/standards/AS222B		
CUSTODIAN: E-25		PROCUREMENT SPECIFICATION: NONE		
SAE Aerospace An SAE International Group		AEROSPACE STANDARD FLANGE - TWO-BOLT EXHAUST		SAE AS222 REV. B



DASH NO.		TUBE OD	A ±.005	B +.015 -.000	C ±.005
C S	CRES				
F22	C22	1.375	1.125	.94	1.385
F24	C24	1.500	1.188	1.00	1.510
F26	C26	1.625	1.250	1.06	1.635

MATERIALS:

CARBON STEEL AMS 5040

CORROSION AND HEAT RESISTANT STEEL AMS 5510

EXAMPLES OF PART NUMBERS:

AS 222 F22 CARBON STEEL FLANGE FOR 1.375 OD TUBE.

AS 222 C24 CORROSION RESISTANT STEEL FLANGE FOR 1.500 OD TUBE.

 SAE Aerospace <i>An SAE International Group</i>	AEROSPACE STANDARD		SAE AS222 SHEET 1 OF 1	REV. B
	FLANGE - TWO-BOLT EXHAUST			


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