

M22520/31 PERMITS THE CANCELLATION AND SUPERSESION OF MIL-C-22520/31 WITH THIS DOCUMENT. IT INCLUDES ENGINEERING POSITION LETTERS, MILITARY SPECIFICATION AMENDMENTS, AND MINOR TECHNICAL CHANGES REQUIRED TO REFLECT THE APPROVED QUALIFIED TOOLS. GOVERNMENT DOCUMENTATION REFERENCES CHANGES ARE REMOVED AND INDEX ADDED AS TABLE 1.

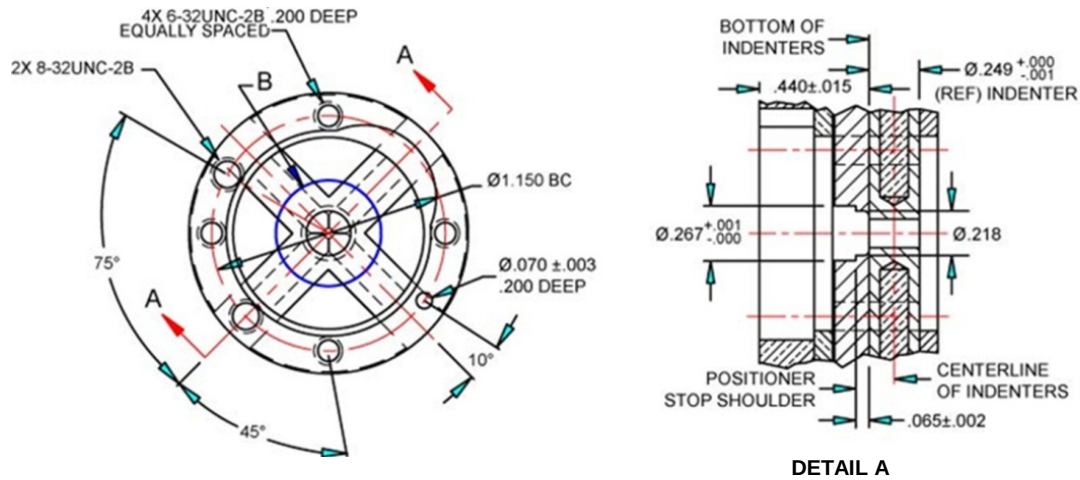
THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22520.

CRIMP TOOL FRAME M22520/31-01 (PAGE 2)		
CONTACT DETAIL SPECIFICATION NUMBER	REQUIRED POSITIONER M22520/31-	POSITION DESCRIPTION LOCATION (SHEET NUMBER)
AS39029/27, /28 & /75	02	5

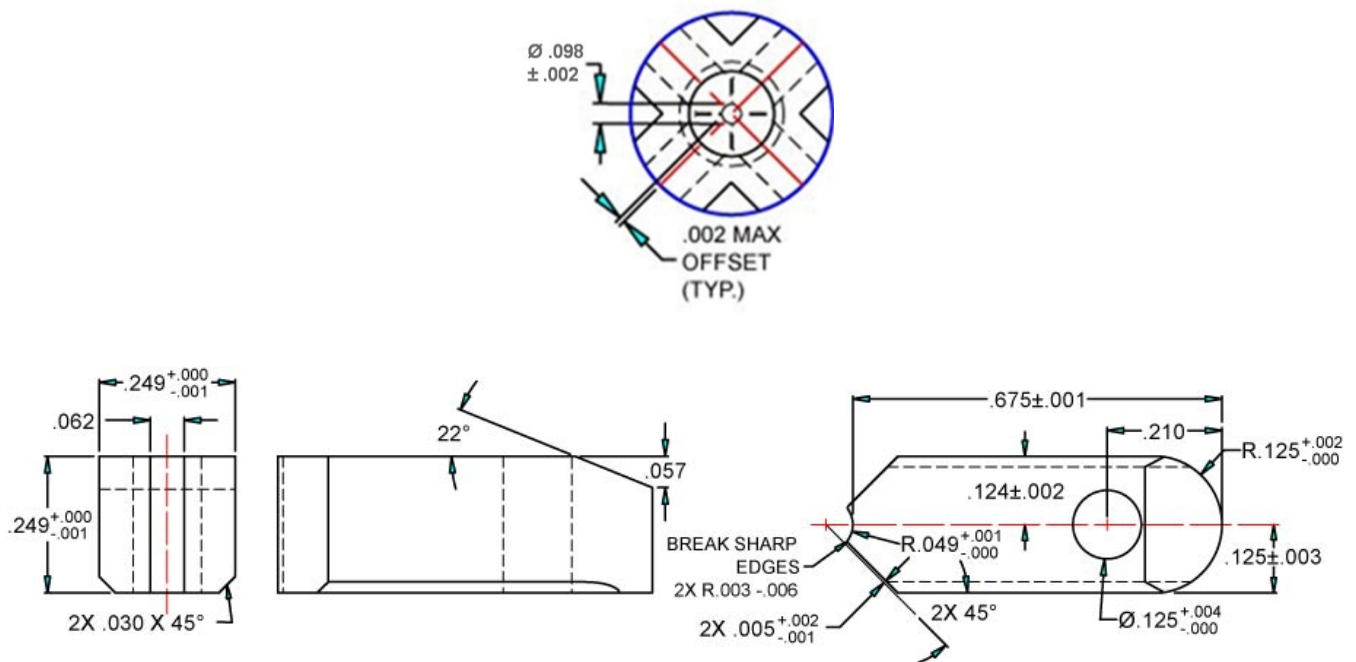


AS22520™/31
SHEET 1 OF 6

Documents



RETAINER RING DETAILS



DETAIL B - INDENTER DETAILS WITH TOOL IN FULLY CLOSED POSITION

FIGURE 1 - M22520/31-01 BASIC TOOL (CONTINUED)

	AEROSPACE STANDARD		AS22520™/31 SHEET 2 OF 6	
	CRIMPING TOOL, TYPE 2, TERMINAL, HAND, FOR SHIELDED SIZE 12 OUTER CONTACTS			

