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REV.
A

AS22520™/34

FEDERAL SUPPLY CLASS
5120

RATIONALE

REVISION REQUIRED TO CORRECT FIGURES 1 AND 2 AND TO PROVIDE EDITORIAL CHANGES.

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22520.

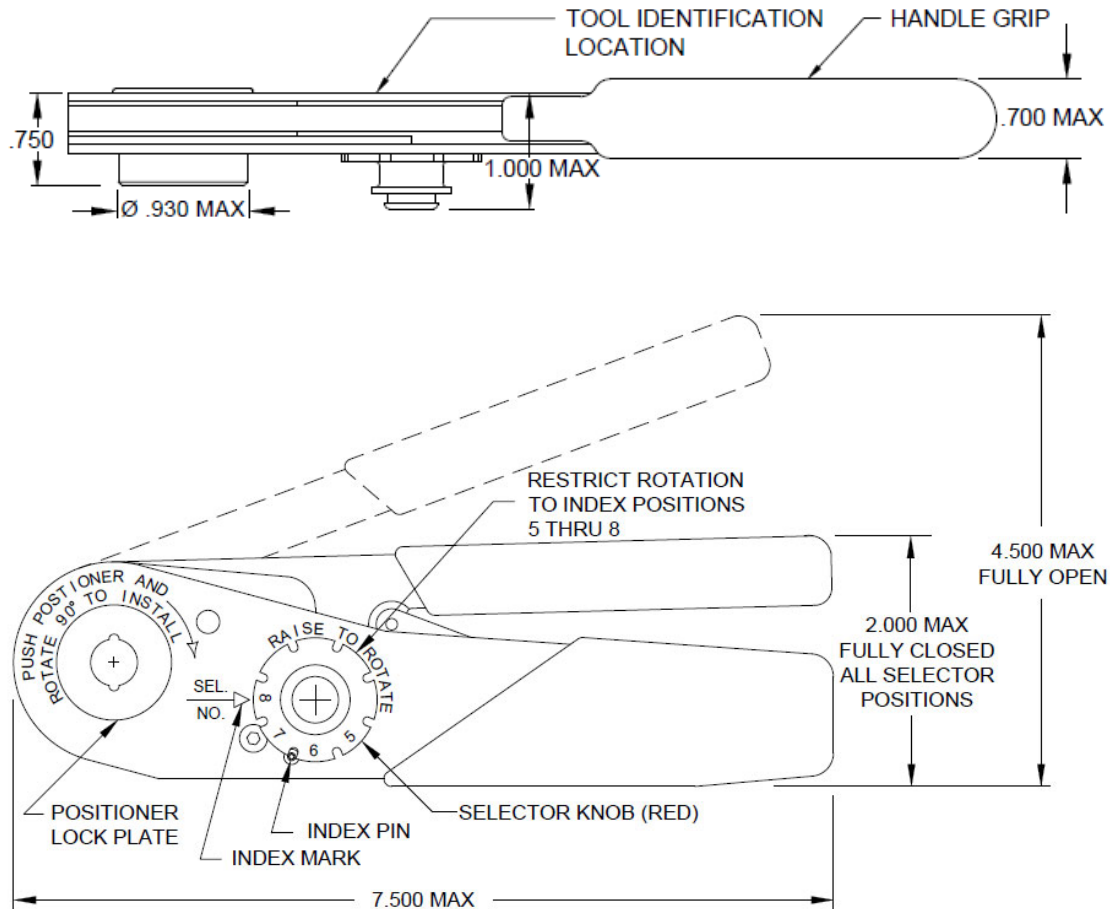
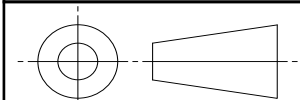


FIGURE 1 - M22520/34-01 TOOL

For more information on this standard, visit

<https://www.sae.org/standards/content/AS22520/34/>

THIRD ANGLE PROJECTION



CUSTODIAN: AE8-C2

PROCUREMENT SPECIFICATION: AS22520



AEROSPACE STANDARD

CRIMPING TOOLS, TYPE 1, TERMINAL, HAND, WIRE
TERMINATION, FOR CRIMP TYPE REMOVABLE
CONTACTS FOR MIL-DTL-28840 CONNECTORS

AS22520™/34
SHEET 1 OF 6

REV.
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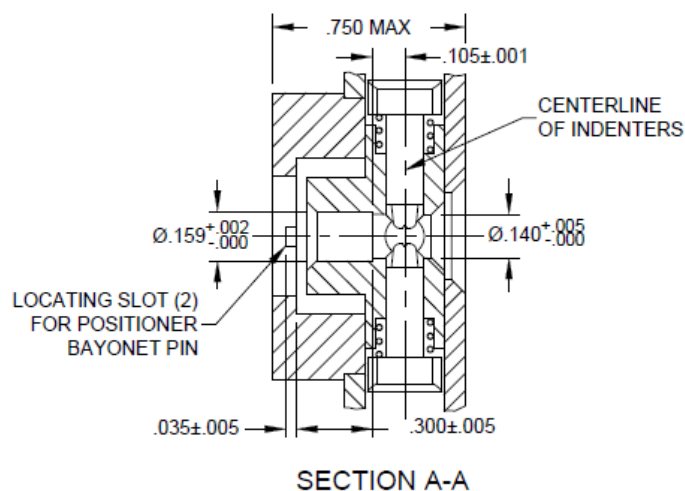
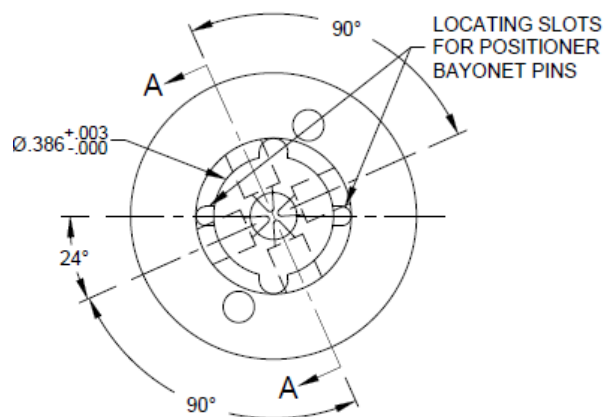
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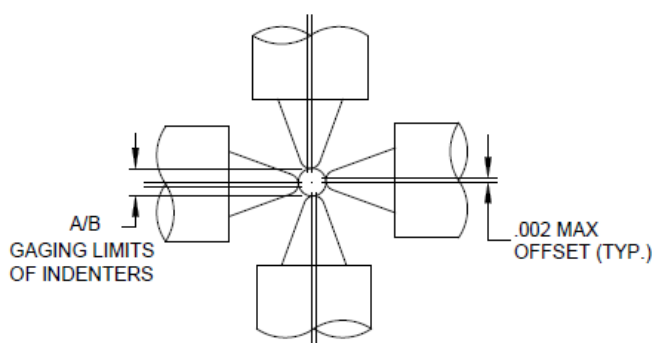
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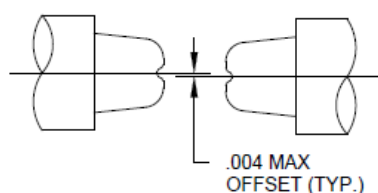
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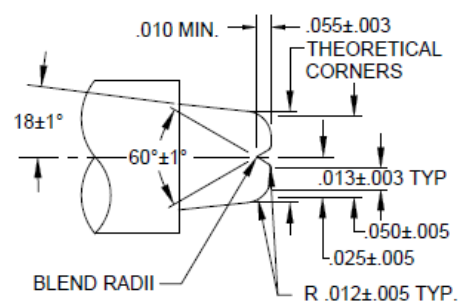
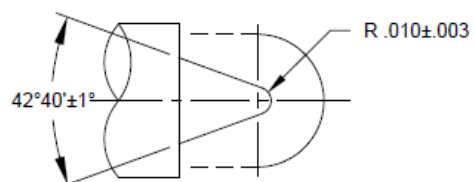
M22520/34-01 POSITIONER LOCK PLATE (RETAINER RING) DETAILS



INDENTER LOCATIONS WITH TOOL
IN FULLY CLOSED POSITION



OPPOSITE AND ADJACENT
INDENTER CENTERLINES



M22520/34-01 INDENTER DETAILS

FIGURE 1 - M22520/34-01 TOOL (CONTINUED)

TABLE 1 - BASIC TOOL MARKINGS

BASIC TOOL PART NO.	BODY COLOR	HANDLE GRIP COLOR	FOR INSPECTION GAGING USE
M22520/34-01	BLACK 1/	BLACK	M22520/35 AT SELECTOR 6

1/ COLOR OPTIONAL, EXCEPT "BLUE" IS NOT PERMITTED.