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AS22520™/4

FEDERAL SUPPLY CLASS
5120

RATIONALE

M22520/4 PERMITS THE CANCELLATION AND SUPERSESSION OF MIL-C-22520/4 WITH THIS DOCUMENT. IT INCLUDES ENGINEERING POSITION LETTERS, MILITARY SPECIFICATION AMENDMENTS, AND MINOR TECHNICAL CHANGES REQUIRED REFLECTING THE APPROVED QUALIFIED TOOLS. GOVERNMENT DOCUMENTATION REFERENCES CHANGES ARE REMOVED AND INDEX ADDED AS TABLE 1.

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22520.

TABLE 1 - TOOL/CONTACT CRIMP APPLICATIONS

CRIMP TOOL FRAME M22520/4-01 (PAGE 2)		
CONTACT DETAIL SPECIFICATION NUMBER	REQUIRED POSITIONER M22520/4-	POSITION DESCRIPTION LOCATION (SHEET NUMBER)
AS39029/76, /77 & /78	02	5

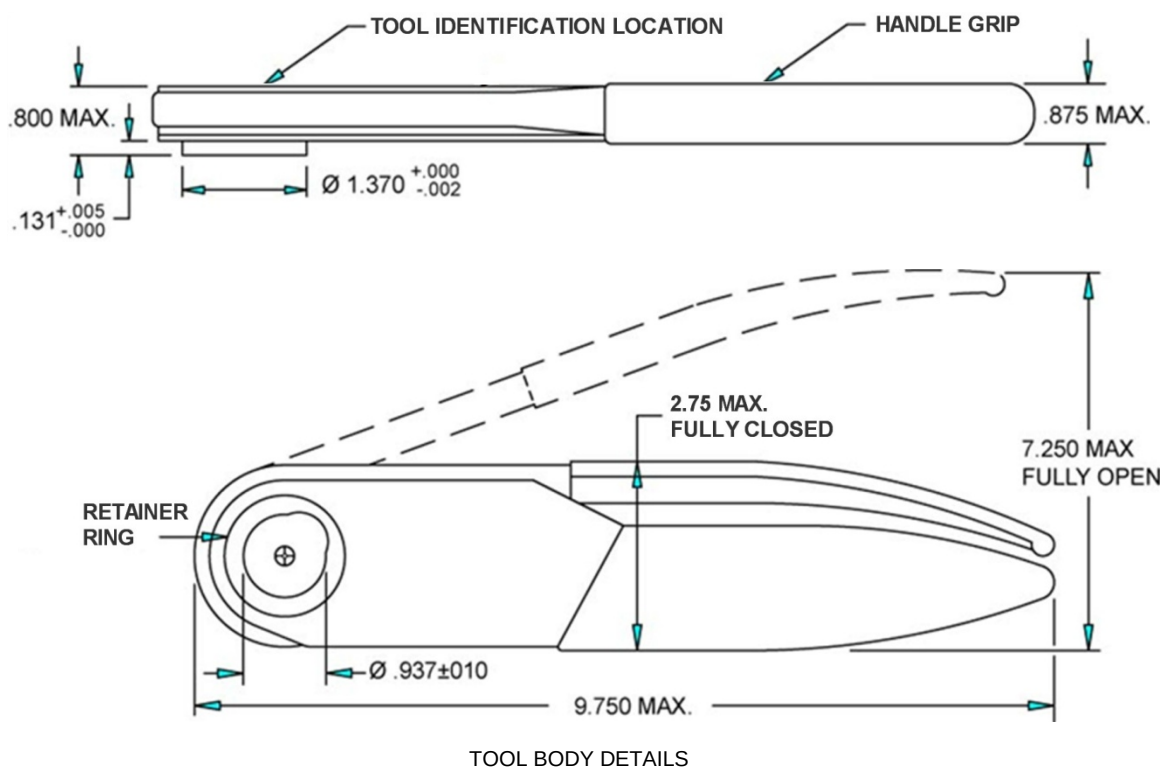
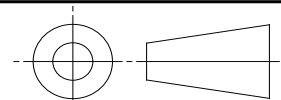


FIGURE 1 - AS22520/4-01 BASIC TOOL

SAE values your input. To provide feedback on this Technical Report, please visit <http://standards.sae.org/AS22520/4>

THIRD ANGLE PROJECTION



CUSTODIAN: AE-8C2

PROCUREMENT SPECIFICATION: AS22520



AEROSPACE STANDARD

CRIMPING TOOLS, TYPE II, CONTACT,
ELECTRIC, HAND FOR SHIELDED OUTER CONTACTS

AS22520™/4
SHEET 1 OF 6

Documents

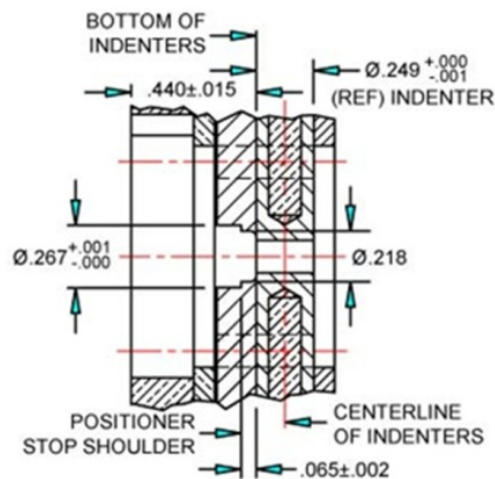
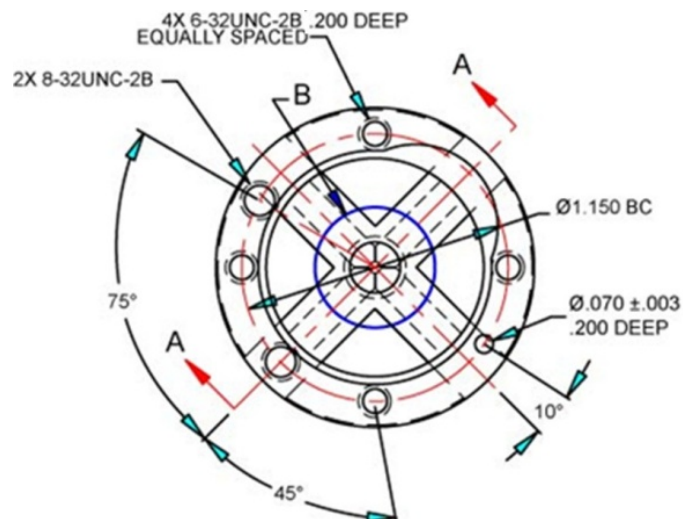
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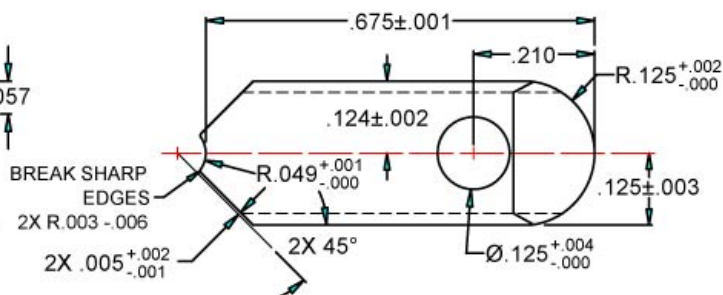
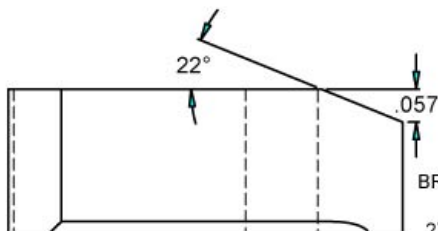
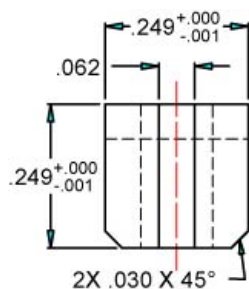
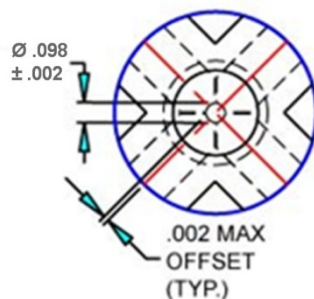
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DETAIL A

RETAINER RING DETAILS



DETAIL B - INDENTER DETAILS WITH THE TOOL IN THE FULLY CLOSED POSITION

FIGURE 1 - M22520/4-01 BASIC TOOL (CONTINUED)

	AEROSPACE STANDARD		AS22520™/4 SHEET 2 OF 6	 Documents
	CRIMPING TOOLS, TYPE II, CONTACT, ELECTRIC, HAND FOR SHIELDED OUTER CONTACTS			



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