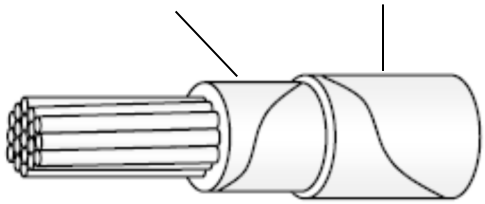
FEDERAL SUPPLY CLASS
6145

RATIONALE

TABLE 1 OF THE STANDARD NEEDS TO BE UPDATED TO SUPPORT CURRENT QUALIFICATION ACTIVITIES, TO REFLECT THE SLIGHT WEIGHT INCREASE OF THE CONDUCTOR AS SPECIFIED IN AS29606 AND THE EFFECT THAT IT HAD ON THE FINISHED WIRE.

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22759.



FP – FLUOROCARBON POLYMER MODIFIED POLYTETRAFLUOROETHYLENE (PTFE)
CONDUCTOR – STRANDED SILVER COATED EXTRA HIGH STRENGTH COPPER ALLOY

FIGURE 1 - AS22759/193 CONFIGURATION

TABLE 1 - CONSTRUCTION DETAILS FOR FINISHED WIRE

PART NO. 1/	WIRE SIZE	CONDUCTOR 3/ STRANDING (NUMBER OF STRANDS X SIZE GAUGE OF STRANDS)	CONDUCTOR DIAMETER (INCH) MIN	CONDUCTOR DIAMETER (INCH) MAX	CONDUCTOR RESISTANCE AT 20 °C (68 °F) (OHMS/1000 FEET MAX)	FINISHED WIRE DIAMETER (INCH) MIN	FINISHED WIRE DIAMETER (INCH) MAX	FINISHED WIRE WEIGHT (LB/1000 FEET) 2/ MIN	FINISHED WIRE WEIGHT (LB/1000 FEET) 2/ TARGET	FINISHED WIRE WEIGHT (LB/1000 FEET) 2/ MAX
M22759/193-30-*	30	7 X 38	.0117	.0124	117.4	.022	.026	.61	.73	.80
M22759/193-28-*	28	7 X 36	.0147	.0154	74.4	.025	.029	.86	.98	1.10
M22759/193-26-*	26	19 X 38	.0184	.0204	44.8	.030	.034	1.21	1.44	1.57
M22759/193-24-*	24	19 X 36	.0231	.0244	28.4	.034	.038	1.73	2.06	2.19
M22759/193-22-*	22	19 X 34	.0293	.0314	17.5	.040	.043	2.55	3.02	3.21
M22759/193-20-*	20	19 X 32	.0373	.0395	10.7	.048	.051	4.07	4.60	4.79

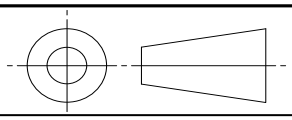
1/ PART NUMBER: THE ASTERISKS IN THE PART NUMBER COLUMN OF TABLE 1 SHALL BE REPLACED BY COLOR CODE DESIGNATORS IN ACCORDANCE WITH MIL-STD-681. EXAMPLE: M22759/193-20-93 IS A 20 AWG WHITE WITH ORANGE STRIPE.

2/ THE ACCEPTABLE VALUE FOR THE CPK FOR THE FINISHED WIRE WEIGHT LISTED SHALL BE 1.3, USING A NORMAL (GAUSSIAN) DISTRIBUTION TO OBTAIN THOSE CPK VALUES.

3/ CONDUCTOR SHALL CONFORM TO AS29606 TYPE SCS SMALL DIAMETER SILVER COATED EXTRA HIGH STRENGTH COPPER ALLOY CONDUCTOR.

For more information on this standard, visit
https://www.sae.org/standards/content/AS22759/193A/

THIRD ANGLE PROJECTION



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CUSTODIAN: AE-8/AE-8D

PROCUREMENT SPECIFICATION: AS22759

SAE INTERNATIONAL

AEROSPACE STANDARD

WIRE, ELECTRICAL, POLYTETRAFLUOROETHYLENE/ POLYMIDE INSULATED, SMOOTH SURFACE, LIGHT WEIGHT, SILVER COATED, EXTRA HIGH STRENGTH COPPER ALLOY, 200 °C, 600 VOLTS ROHS

AS22759™/193
SHEET 1 OF 4

REV. A

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Full document details: SAE AS22759_193A

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22759.

1. WIRE CONSTRUCTION:

   WIRE CONSTRUCTION SHALL BE IN ACCORDANCE WITH FIGURE 1 AND TABLES 1, 2, 3, AND 4.

TABLE 2 - WIRE INSULATION MATERIALS

TAPE CODE	THICKNESS (NOM)	MATERIAL
1	.0012	.00045 (FP)/.00065 (POLYIMIDE)/.0001 (FP)
2	.0020	FP (UNSINTERED)

TABLE 3 - TAPE OVERLAP REQUIREMENTS 1/

WIRE SIZE	WRAP 1			WRAP 2			NOMINAL WALL THICKNESS (MILS)
	TAPE CODE	PERCENT OVERLAP		TAPE CODE	PERCENT OVERLAP		
		MIN	MAX		MIN	MAX	
30	1	50.5	54.0	2	50.5	54.0	5.8
28	1	50.5	54.0	2	50.5	54.0	5.8
26	1	50.5	54.0	2	50.5	54.0	5.8
24	1	50.5	54.0	2	50.5	54.0	5.8
22	1	50.5	54.0	2	50.5	54.0	5.8
20	1	50.5	54.0	2	50.5	54.0	5.8

1/ WRAP 1 IS INNERMOST TAPE WHICH IS IN CONTACT WITH THE CONDUCTOR. THE .00045 FP LAYER SHALL BE AGAINST THE CONDUCTOR.

2. WIRE PERFORMANCE RATING:

   TEMPERATURE RATING: 200 °C (392 °F) MAXIMUM CONDUCTOR CONTINUOUS TEMPERATURE.

   VOLTAGE RATING: 600 VOLTS (RMS) AT SEA LEVEL. THIS INSULATION SYSTEM HAS BEEN USED IN AEROSPACE APPLICATIONS USING 115 VOLTS (PHASE TO NEUTRAL), 400 HERTZ AC, AND 28 VOLTS DC. VERIFICATION OF THE SUITABILITY OF THIS PRODUCT FOR USE IN OTHER ELECTRICAL SYSTEM CONFIGURATIONS IS THE RESPONSIBILITY OF THE USER.

3. MATERIALS AND PHYSICAL PROPERTIES:

   REFER TO AS22759 FOR MATERIAL REQUIREMENT. MATERIALS USED IN THE MANUFACTURE OF THESE PRODUCTS SHALL COMPLY WITH THE RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE 2002/95/EC.

4. FINISH WIRE INSULATION PROPERTIES:

   FINISH WIRE INSULATION PROPERTIES SHALL BE IN ACCORDANCE WITH TABLE 4.

TABLE 4 - FINISHED WIRE INSULATION PROPERTIES REQUIREMENTS

INSULATION PROPERTIES	
IMPULSE TEST VOLTAGE	8.0 KILOVOLTS (PEAK)
HIGH FREQUENCY TEST VOLTAGE	5.7 KILOVOLTS (RMS)
INSULATION STATE OF SINTER	3.0 JOULES PER GRAM MAXIMUM
TAPE OVERLAP	TABLE 3
LAMINATION SEALING	260 °C ± 2 °C (500 °F ± 3.6 °F), 6 HOURS
INSULATION BLOCKING	200 °C ± 2 °C (392 °F ± 3.6 °F)
SHRINKAGE	230 °C ± 2 °C (446 °F ± 3.6 °F)
	MAXIMUM CHANGE .091 INCH
ELECTRICAL RESISTANCE (IR)	5000 MEGOHMS (MIN)-1000 FEET
WET DIELECTRIC VOLTAGE	2500 VOLTS (RMS), 60 HERTZ
INSULATION STRIP FORCE	.25-6.0 POUNDS: WIRE SIZES 26-20
	NOT REQUIRED FOR WIRE SIZES 30-28
UV LASER MARKING	62% MINIMUM AVERAGE
CONTINUOUS LENGTH SCHEDULE	B

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