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REV.
C

AS3230™

FEDERAL SUPPLY CLASS
5320

RATIONALE

FIGURE REDRAWN, TABLES RETYPED, USAGE NOTE ADDED, SPECS UPDATED, METRIC DIMENSIONS DELETED.

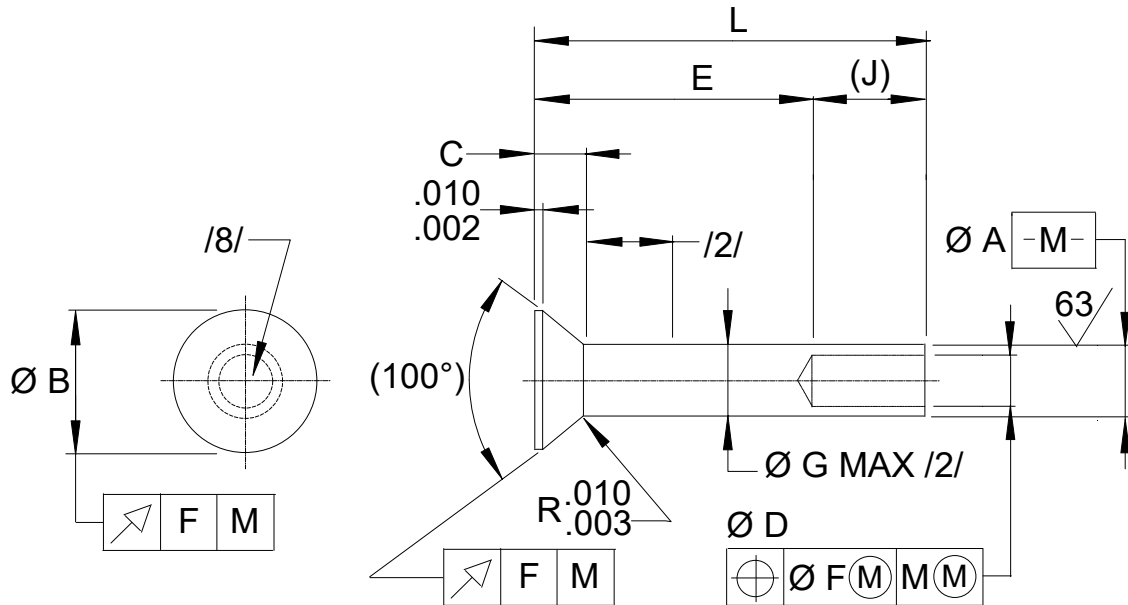


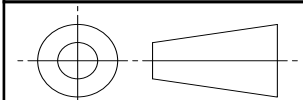
FIGURE 1

TABLE 1 - DIMENSIONS A TO J (REF)

NOMINAL DIAMETER	A	Ø B	C	Ø D	F TOL	G MAX /2/	(J)
.062	.061-.063	.099-.107	.019-.023	.021-.026	.010	.064	.090
.094	.093-.095	.164-.172	.033-.037	.045-.050	.010	.096	.105
.125	.123-.126	.210-.218	.039-.043	.060-.065	.010	.128	.130
.156	.154-.157	.272-.280	.052-.056	.092-.097	.015	.158	.155
.188	.186-.189	.337-.347	.067-.071	.107-.112	.015	.191	.180
.250	.248-.252	.460-.470	.092-.096	.154-.159	.020	.254	.230

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THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7232



AEROSPACE STANDARD
 RIVET-TUBULAR, COUNTERSUNK,
 CORROSION AND HEAT RESISTANT NICKEL ALLOY
 (UNS N06600)

AS3230™
 SHEET 1 OF 5

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TABLE 2 - DIMENSIONS AND PART NUMBERS

L	A=.062			PART NUMBER	E	APPROX MASS LB/100
	PART NUMBER	E	APPROX MASS LB/100			
.146- .166	AS3230-001	.051-.081	.014	AS3230-051	.036- .066	.033
.178- .198	AS3230-002	.083-.103	.017	AS3230-052	.068- .098	.039
.209- .229	AS3230-003	.114-.144	.019	AS3230-053	.099- .129	.046
.240- .260	AS3230-004	.145-.175	.023	AS3230-054	.130- .160	.052
.271- .291	AS3230-005	.176-.206	.026	AS3230-055	.161- .191	.059
.302- .322	AS3230-006	.207-.237	.028	AS3230-056	.192- .222	.066
.334- .354	AS3230-007	.239-.269	.032	AS3230-057	.224- .254	.073
.365- .385	AS3230-008	.270-.300	.034	AS3230-058	.255- .285	.079
.396- .416	AS3230-009	.301-.331	.037	AS3230-059	.286- .316	.085
.428- .448	AS3230-010	.333-.363	.039	AS3230-060	.318- .348	.092
.459- .479	AS3230-011	.364-.394	.043	AS3230-061	.349- .379	.099
.490- .510	AS3230-012	.395-.425	.046	AS3230-062	.380- .410	.106
.521- .541	AS3230-013	.426-.456	.049	AS3230-063	.411- .441	.112
.552- .572	AS3230-014	.457-.487	.051	AS3230-064	.442- .472	.117
.584- .604	AS3230-015	.489-.519	.054	AS3230-065	.474- .504	.125
.615- .635				AS3230-066	.505- .535	.131
.645- .665				AS3230-067	.536- .566	.138
.678- .698				AS3230-068	.568- .598	.145
.709- .729				AS3230-069	.599- .629	.151
.740- .760				AS3230-070	.630- .660	.158
.771- .791				AS3230-071	.661- .691	.164
.802- .822				AS3230-072	.692- .722	.171
.834- .854				AS3230-073	.724- .754	.178
.865- .885				AS3230-074	.755- .785	.184
.896- .916				AS3230-075	.786- .816	.191
.928- .948				AS3230-076	.818- .848	.197
.959- .979				AS3230-077	.849- .879	.204
.990-1.010				AS3230-078	.880- .910	.210
1.052-1.072				AS3230-079	.942- .972	.224
1.115-1.135				AS3230-080	1.005-1.035	.237
1.178-1.198				AS3230-081	1.068-1.098	.250
1.240-1.260				AS3230-082	1.130-1.160	.263
1.302-1.322				AS3230-083	1.192-1.222	.276
1.365-1.385				AS3230-084	1.255-1.285	.289
1.428-1.448				AS3230-085	1.318-1.348	.303
1.490-1.510				AS3230-086	1.380-1.410	.316

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