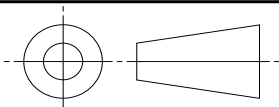


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REV. B	FEDERAL SUPPLY CLASS	
	RATIONALE THIS NONCURRENT STANDARD HAS BEEN STABILIZED.	
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CUSTODIAN: E-25		
AEROSPACE STANDARD STARTER, MOUNTING PADS AND DRIVES - TYPES I, II, III & IV		
SAE Aerospace An SAE International Group		SAE AS44
		REV. B

ISSUED 1942-07 NONCURRENT 1973-08 REAFFIRMED NONCURRENT 2006-05 STABILIZED 2013-01

REFERENCE AN STANDARD

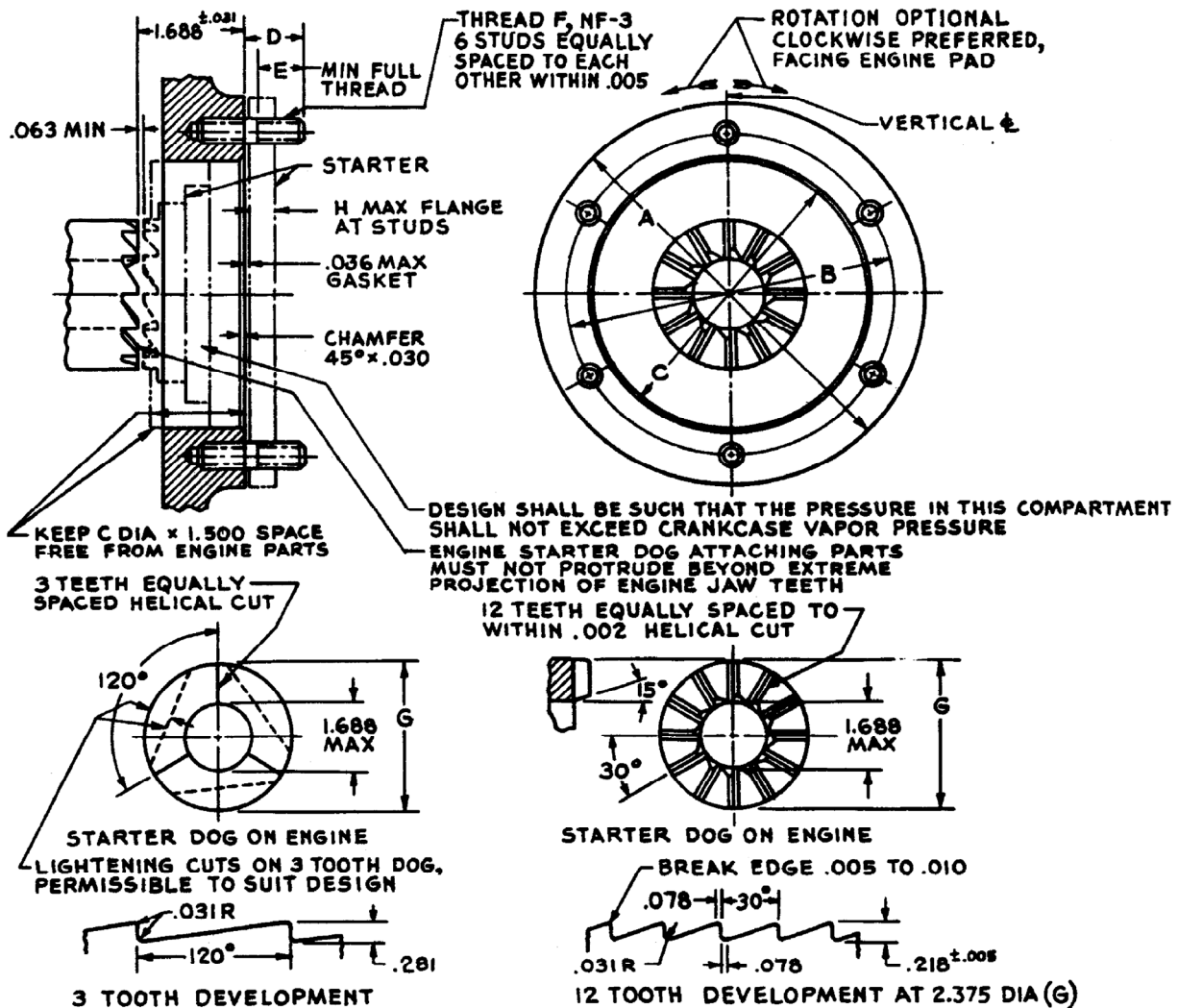


TABLE OF ADDITIONAL DIMENSIONS

LET	TOLER	TYPE I 3 TEETH	TYPE II 3 TEETH	TYPE III 12 TEETH	TYPE IV 12 TEETH
A	—	6.000	7.000	6.000	7.000
B	± .005	5.000	5.750	5.000	5.750
C	± .003 ± .005	4.125	4.625	4.125	4.625
D	± .020	1.000	1.125	1.000	1.125
E	MIN	.813	.813	.813	.813
F	—	.375 -24	.4375 -20	.375 -24	.4375 -20
G	MIN	2.250	3.250	2.250	3.250
H	MAX	.354	.448	.354	.448

ENGINE STARTER DOG SHALL BE REMOVABLE WITHOUT DISASSEMBLY OF THE ENGINE REAR SECTION.
ENGINE STARTER DOG JAW TOOTH SURFACE HARDNESS ROCKWELL C 48 MIN
UNLESS OTHERWISE SPECIFIED, ALLOWABLE TOLER ON FINISHED DIMS IS ±.010