



AEROSPACE STANDARD	AS7106™/3	REV. A
	Issued	1995-03
	Cancelled	2017-06
Superseding AS7106/3		
National Aerospace and Defense Contractors Accreditation Program Quality Assurance Program Requirements - Procurement		

RATIONALE

AS7106/3A is being cancelled as it is no longer supported by Nadcap.

CANCELLATION NOTICE

This document has been declared "CANCELLED" as of June 2017. By this action, this document will remain listed in the Numerical Section of the Aerospace Standards Index. Cancelled specifications are available from SAE.

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1. SCOPE

- 1.1 This Aerospace Standard is to be used as a supplement to either SAE AS7106 or SAE AS7107 to demonstrate compliance to MIL-STD-1535. This Standard is required for all suppliers seeking NADCAP General Quality Systems accreditation who have contractual requirements to comply with MIL-STD-1535.

2. APPLICABLE DOCUMENTS

The following publications form a part of this specification to the extent specified herein.

2.1 SAE Publications:

Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15086-0001.

AS7106 National Aerospace and Defense Contractors Accreditation Program (NADCAP) -
Quality Program Requirements

AS7107 National Aerospace and Defense Contractors Accreditation Program (NADCAP) -
Inspection System Requirements

2.2 PRI Publications:

Available from Performance Review Institute, 163 Thomhill Road, Warrendale, PA 15086-7527.

AC7106 NADCAP - Quality Program Requirements

AC7107 NADCAP - Inspection System Requirements

2.3 U.S. Government Publications:

Available from DODSSP Subscription Services Desk, Building 4D, 700 Robins Avenue, Philadelphia, PA 19111-5094.

MIL-Q-9858 Quality Program Requirements

MIL-I-45208 Inspection System Requirements

MIL-STD-1535 Supplier Quality Assurance Program Requirements

3. REQUIREMENTS

3.1 Types of Purchases:

The supplier's Quality Assurance Program shall apply to all purchases that are either Group I or Group II as defined in MIL-STD-1535.

3.2 Selection of Suppliers:

3.2.1 Determining Supplier's Capability:

3.2.1.1 The supplier shall determine the capabilities of sub-tier suppliers prior to the issuance of purchase documents.

3.2.1.2 The supplier shall perform pre-award quality survey of prospective supplier for Group I procurements. Satisfactory recent quality history shall be the basis for issuance of a new purchase document without additional survey activity. The following factors will be evaluated:

- a. Management organization and approach
- b. Inspection planning, controls, capability, and management
- c. Product/commodity visibility and defect prevention program
- d. Product/commodity performance analysis