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REV.
B

AS9784™

RATIONALE

REVISE LEAD THREAD CHAMFER TO REQUIREMENTS OF AS1132, ADD NEW NOTE FOR DISPOSITION OF EXISTING INVENTORY, MINOR EDITORIAL REVISIONS.

NOTICE

THE INITIAL SAE PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS9784, NOTICE 1. THIS SAE STANDARD MAY RETAIN THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT.

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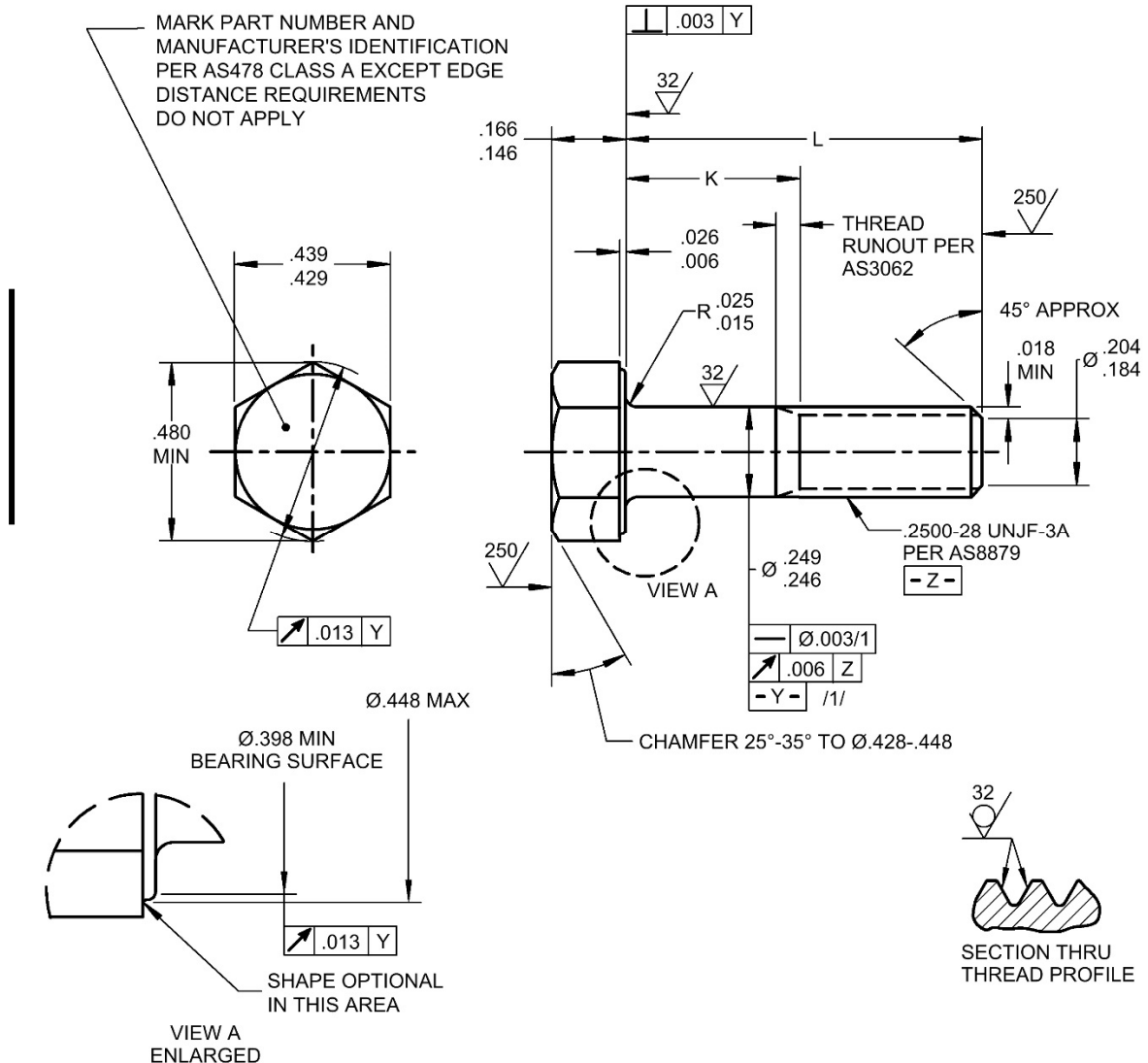


FIGURE 1 - BOLT

For more information on this standard, visit
<https://www.sae.org/standards/content/AS9784B/>

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7474



AEROSPACE STANDARD

BOLT, MACHINE - HEXAGON HEAD, FULL SHANK,
CORROSION RESISTANT STEEL (UNS S17400),
.2500-28 UNJF-3A

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TABLE 1 - PART NUMBERS AND DIMENSIONS

PART NUMBER	L	K	APPROX WEIGHT LB/100	PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9784-13	.928- .948	.128- .188	1.99	MS9784-40	3.240-3.260	2.440-2.500	5.13
MS9784-14	.990-1.010	.190- .250	2.08	MS9784-41	3.365-3.385	2.565-2.625	5.29
MS9784-15	1.052-1.072	.252- .312	2.16	MS9784-42	3.490-3.510	2.690-2.750	5.47
MS9784-16	1.115-1.135	.315- .375	2.25	MS9784-43	3.615-3.635	2.815-2.875	5.64
MS9784-17	1.178-1.198	.378- .438	2.33	MS9784-44	3.740-3.760	2.940-3.000	5.81
MS9784-18	1.240-1.260	.440- .500	2.42	MS9784-45	3.865-3.885	3.065-3.125	5.98
MS9784-19	1.302-1.322	.502- .562	2.49	MS9784-46	3.990-4.010	3.190-3.250	6.14
MS9784-20	1.365-1.385	.565- .625	2.58	MS9784-47	4.115-4.135	3.315-3.375	6.32
MS9784-21	1.428-1.448	.628- .688	2.67	MS9784-48	4.240-4.260	3.440-3.500	6.49
MS9784-22	1.490-1.510	.690- .750	2.75	MS9784-49	4.365-4.385	3.565-3.625	6.66
MS9784-23	1.552-1.572	.752- .812	2.84	MS9784-50	4.490-4.510	3.690-3.750	6.82
MS9784-24	1.615-1.635	.815- .875	2.93	MS9784-51	4.615-4.635	3.815-3.875	6.99
MS9784-25	1.678-1.698	.878- .938	3.01	MS9784-52	4.740-4.760	3.940-4.000	7.17
MS9784-26	1.740-1.760	.940-1.000	3.10	MS9784-53	4.865-4.885	4.065-4.125	7.34
MS9784-27	1.802-1.822	1.002-1.062	3.18	MS9784-54	4.990-5.010	4.190-4.250	7.50
MS9784-28	1.865-1.885	1.065-1.125	3.26	MS9784-55	5.115-5.135	4.315-4.375	7.67
MS9784-29	1.928-1.948	1.128-1.188	3.34	MS9784-56	5.240-5.260	4.440-4.500	7.84
MS9784-30	1.990-2.010	1.190-1.250	3.43	MS9784-57	5.365-5.385	4.565-4.625	8.02
MS9784-31	2.115-2.135	1.315-1.375	3.60	MS9784-58	5.490-5.510	4.690-4.750	8.18
MS9784-32	2.240-2.260	1.440-1.500	3.77	MS9784-59	5.615-5.635	4.815-4.875	8.35
MS9784-33	2.365-2.385	1.565-1.625	3.94	MS9784-60	5.740-5.760	4.940-5.000	8.49
MS9784-34	2.490-2.510	1.690-1.750	4.11	MS9784-61	5.865-5.885	5.065-5.125	8.66
MS9784-35	2.615-2.635	1.815-1.875	4.28	MS9784-62	5.990-6.010	5.190-5.250	8.82
MS9784-36	2.740-2.760	1.940-2.000	4.45				
MS9784-37	2.865-2.885	2.065-2.125	4.62				
MS9784-38	2.990-3.010	2.190-2.250	4.79				
MS9784-39	3.115-3.135	2.315-2.375	4.96				



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