



SURFACE VEHICLE STANDARD

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Brazed Double Wall Low-Carbon Steel Tubing

RATIONALE

The technical report covers technology, products, or processes for which technical expertise no longer resides in the owning committee

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1. SCOPE

This SAE Standard covers brazed double wall low-carbon steel tubing intended for general automotive, refrigeration, hydraulic, and other similar applications requiring tubing of a suitable quality for bending, flaring, beading, forming, and brazing.

2. REFERENCES

2.1 Applicable Documents

The following publications form a part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue of SAE publications shall apply.

2.1.1 SAE Publication

Available from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, Tel: 877-606-7323 (inside USA and Canada) or 724-776-4970 (outside USA), www.sae.org.

SAE J1677 Tests and Procedures for Carbon Steel and Low Alloy Steel Tubing

2.1.2 ASTM Publication

Available from ASTM International, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959, Tel: 610-832-9585, www.astm.org

ASTM A 254 Standard Specification for Copper Brazed Steel Tubing