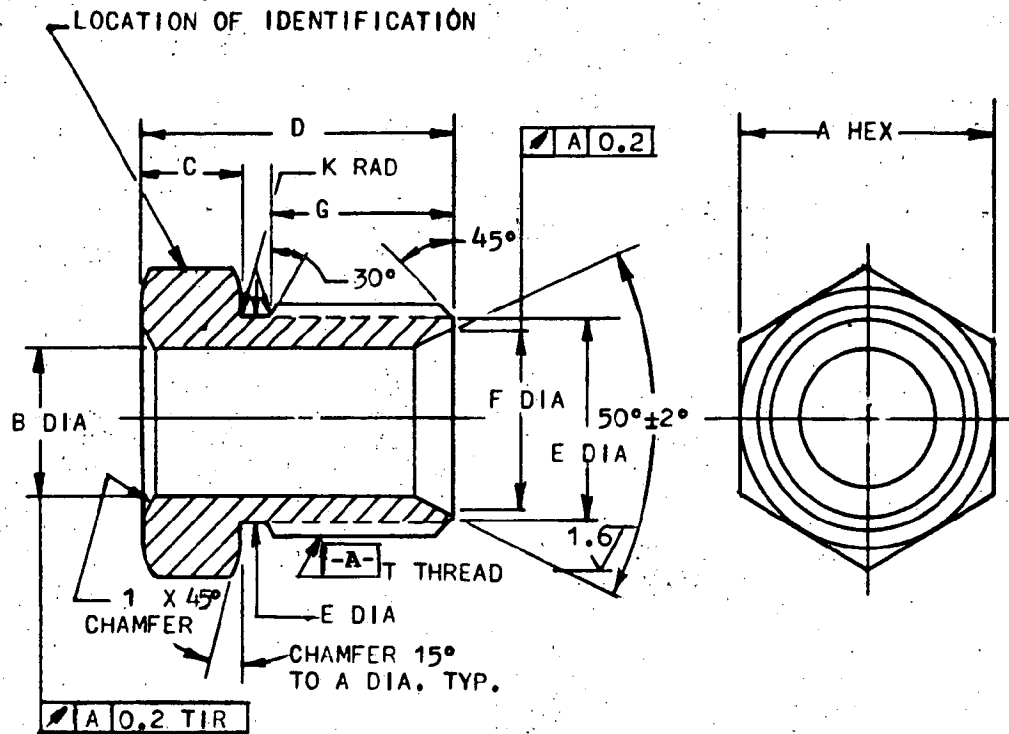


MA2073



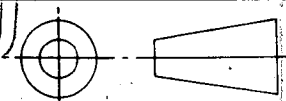
PART NUMBER	TUBE SIZE DN	T THREAD 4g6g	A	B DIA +0.05 -0	C	D	E DIA +0.1	F DIA +0.1	G +0.3 -0	K RAD +0.2
MA 2073 ()04	04	M8x1	10.0	4.2	5	16	6.4	6.3	9.2	0.8
MA 2073 ()06	06	M10x1	12.0	6.2	5	16	8.4	8.3	9.2	0.8
MA 2073 ()08	08	M12x1	14.0	8.2	5	16	10.4	10.3	9.2	0.8
MA 2073 ()10	10	M16x1.5	19.0	10.2	6	19	13.6	13.0	10.2	1.0
MA 2073 ()12	12	M18x1.5	21.0	12.2	6	19	15.6	15.0	10.2	1.0
MA 2073 ()14	14	M20x1.5	23.0	14.2	7	20	17.6	17.0	10.2	1.0
MA 2073 ()16	16	M22x1.5	26.0	16.2	7	20	19.6	19.0	10.2	1.0
MA 2073 ()20	20	M27x1.5	32.0	22.2	7	20	24.6	23.0	10.2	1.0
MA 2073 ()25	25	M33x1.5	38.0	25.2	8	21	30.6	28.0	10.2	1.0

TOLERANCES UNLESS SPECIFIED
 DECIMALS ± 0.4
 ANGLES $\pm 5^\circ$

CANCELLED

March 1993

THIRD ANGLE PROJECTION



Custodian: SAE G-3/SAE G-3B

Procurement/Specification: MA 2060

SAE The Engineering
Resource For
Advancing Mobility

400 Commonwealth Drive
Warrendale, PA 15096

METRIC AEROSPACE STANDARD

NUT, MALE, OLIVE,
FLARELESS, 20000 kPa, METRIC

MA2073ments

SHEET 1 OF 2

1. ROUGHNESS OF MACHINED SURFACES SHALL NOT EXCEED 3.2 MICROMETRES R_a PER ANSI B46.1. UNLESS OTHERWISE SPECIFIED GRINDING OR SANDING IS NOT PERMITTED ON T-CODED PARTS. BUFFING OR POLISHING IS PERMITTED PROVIDED A SOFT BACKING IS USED WITH ABRASIVE NOT COARSER THAN 600 GRIT.
2. REMOVE ALL BURRS AND SLIVERS.
3. BREAK SHARP EDGES 0.1 MAX.
4. MARKING, CLEANING AND PACKAGING PER PROCUREMENT SPECIFICATION.
5. DIMENSIONS IN MILLIMETRES.
6. PROCUREMENT SPECIFICATION MA 2060.
7. DO NOT USE UNASSIGNED PART NUMBERS.
8. USE WITH MA 2067 SEAL SLEEVE.
9. THIS PART SHALL BE QUALIFIED IN A FITTING ASSEMBLY IN ACCORDANCE WITH MA 2060. USERS OF THIS STANDARD ARE ADVISED TO CONTROL SOURCE APPROVAL(S) BY STANDARD PAGE SUPPLEMENT SHEET OR SIMILAR MEANS.
10. INTERPRET DRAWING PER ANSI Y14.5.

MA 2073 V 06 TUBE O.D. IN MILLIMETRES

 _____ MATERIAL CODE _____ V FOR 15-5PH
 _____ T FOR TITANIUM
 _____ BASIC PART NUMBER