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MA2087

RATIONALE

FEDERAL SUPPLY CLASS
4720

MA2087 HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

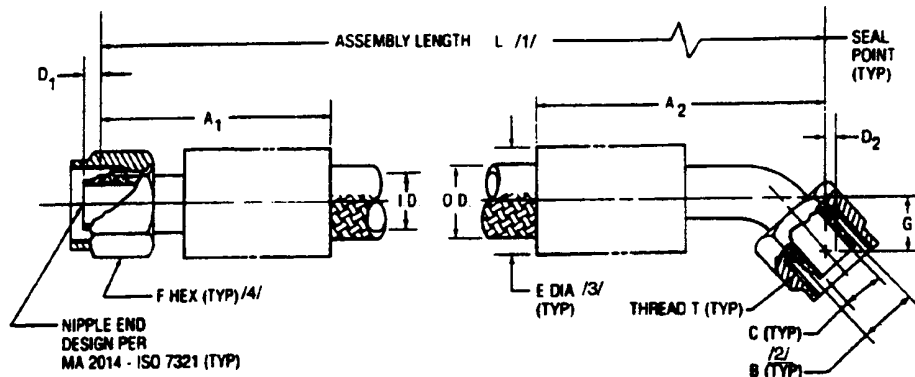


FIGURE 1

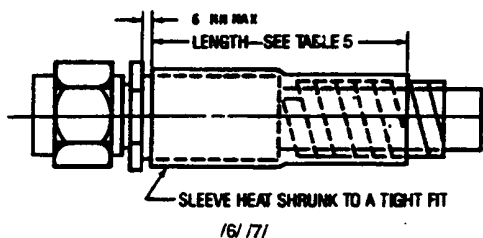


FIGURE 2

TABLE 1

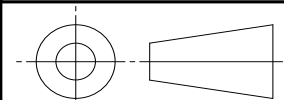
HOSE ASSEMBLY NO. AND SIZE CODE	SIZE DN	THREAD T PER AS1370	I.D. MIN	A ₁ MAX	A ₂ MAX	B SEAL DIA BASIC	C /2/ DRILL DIA MIN	D ₁ REF	D ₂ REF	E /3/ DIA MAX WITHOUT SLEEVING	F HEX
MA2087 E	06	MJ12x1.25	5.4	40	54	7.50	3.4	4.1	2.7	18	14
MA2087 G	10	MJ16x1.5	7.5	44	62	11.50	6.1	4.1	3.0	20	19
MA2087 H	12	MJ18x1.5	9.9	51	70	13.50	8.6	4.8	3.3	25	22
MA2087 J	16	MJ22x1.5	12.3	57	83	17.50	10.4	5.2	3.6	28	27
MA2087 K	20	MJ27x1.5	15.3	64	95	21.50	12.9	5.8	4.1	35	32
MA2087 M	25	MJ33x1.5	21.6	76	114	26.60	19.3	7.6	5.3	42	41

TABLE 1 (CONTINUED)

HOSE ASSEMBLY NO. AND SIZE CODE	SIZE DN	G		BALL SIZE MIN THRU DIA /2/		
		MIN	MAX	MS19059 DASH NO.	INCH	MM
MA2087-E	06	8	13	4807	.109	2.8
MA2087-G	10	11	16	4812	.188	4.8
MA2087-H	12	13	19	4816	.313	7.9
MA2087-J	16	14	21	4818	.375	9.5
MA2087-K	20	16	22	4821	.469	10.4
MA2087-M	25	21	28	4829	.719	18.3

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THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3D

PROCUREMENT SPECIFICATION: MA2007



AEROSPACE STANDARD

HOSE ASSEMBLY, TETRAFLUOROETHYLENE,
21,000 KPA, FLARELESS, STRAIGHT
TO 45°, METRIC

MA2087
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TABLE 2

SLEEVE CODE	SLEEVE MATERIAL	TEMP. LIMIT °C	HOSE OR SLEEVE OUTSIDE DIAMETER / HOSE SIZE						
			TOLE- RANCE	06	10	12	16	20	25
-	(-) INDICATES HOSE ONLY. NO SLEEVE (AS1624)	204	MAX MIN	10.0 9.1	12.4 11.6	15.6 14.9	18.5 17.6	25.1 24.1	32.3 31.2
A	ABRASION SLEEVE TUBULAR (TFE-AS1291-CODE B) /6/	204	MAX MIN	12.7 11.2	15.2 13.7	18.5 17.0	21.3 19.8	28.2 26.7	35.6 34.0
B	ABRASION SLEEVE COIL (NYLON AS1294) /7/	135	MAX MIN	11.4 10.0	14.0 12.4	17.7 16.1	20.6 19.1	27.4 25.9	34.5 33.0
C	FIRESLEEVE (AS1072 SIL-FG) (15 min) /8/ /9/ /13/	204	MAX MIN	15.9 12.7	19.1 15.9	22.2 19.1	25.4 20.6	31.8 28.6	38.1 34.9
E	ABRASION SLEEVE SHRINK-ON (FEP) /11/	177	MAX MIN	10.8 9.5	13.7 12.2	16.9 15.6	20.1 18.5	27.2 25.7	34.3 32.8
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073 - CODE B) /11/	135	MAX MIN	11.4 10.2	14.2 12.8	17.7 16.4	20.6 19.1	27.4 25.9	34.5 33.0
G	FIRESLEEVE (AS1072 SIL-FG) (5 min) /8/ /9/ /12/	204	MAX MIN	15.9 12.7	19.1 15.9	22.2 19.1	25.4 22.2	31.8 28.6	38.1 34.9
H	FIRESLEEVE INTEGRAL SILICONE (15 min) (AS1722) /13/	204	MAX MIN	16.8 15.2	18.9 17.4	22.7 21.2	25.5 24.0	31.0 29.5	38.9 37.0
J	FIRESLEEVE INTEGRAL SILICONE (5 min) /12/	204	MAX MIN	16.8 15.2	18.9 17.4	22.7 21.2	25.5 24.0	31.0 29.5	38.5 37.0
K	INTEGRAL ABRASION SLEEVE (BRAIDED) POLYESTER /10/	149	MAX MIN	12.4 11.2	14.5 13.6	17.7 16.5	20.3 19.3	27.2 26.2	34.3 33.3
L	ABRASION SLEEVE COIL (PTFE-AS1293) /7/	204	MAX MIN	12.7 11.2	15.2 13.7	18.5 17.0	21.9 20.4	28.2 26.7	35.6 34.0

TABLE 3

HOSE ASSEMBLY	AVAILABLE INCREMENTS	TOLERANCE
UNDER 500 mm	5 mm	± 3 mm
500 - 1000 mm	10 mm	± 7 mm
1001 - 1500 mm	20 mm	±13 mm
OVER 1500 mm	30 mm	±1% OF LENGTH

TABLE 4

HOSE OR SLEEVE CODE	HOSE OR TYPE SLEEVE	MAXIMUM WEIGHT HOSE SIZE						
		UNITS	06	10	12	16	20	25
-	HOSE ONLY	G/CM	1.607	2.679	3.572	4.822	9.823	15.181
A	ABRASION SLEEVE (TFE-AS1291-B)	G/CM	0.536	0.714	0.714	0.893	1.250	1.607
B	ABRASION SLEEVE (NYLON AS1294)	G/CM	0.178	0.357	0.536	0.536	0.714	0.893
C	FIRESLEEVE (15 min) AS1072	G/CM	1.250	1.607	1.964	2.143	3.036	3.750
E	ABRASION SLEEVE (FEP)	G/CM	0.357	0.536	0.536	0.893	1.072	1.250
F	ABRASION SLEEVE (AS1073B)	G/CM	0.357	0.536	0.536	0.714	0.893	1.072
G	FIRESLEEVE (5 min) AS1072	G/CM	1.250	1.607	1.964	2.143	3.036	3.751
H	FIRESLEEVE INTEGRAL (15 min) WITH HOSE	G/CM	3.393	4.822	6.251	8.394	17.681	20.896
J	FIRESLEEVE INTEGRAL (5 min) WITH HOSE	G/CM	3.393	4.822	6.251	8.349	17.681	20.896
K	ABRASION SLEEVE POLYESTER WITH HOSE	G/CM	2.143	2.858	3.929	5.358	10.716	16.074
L	ABRASION SLEEVE (PTFE-AS1293)	G/CM	0.536	0.714	0.893	0.893	1.072	1.250
NONE	FIRESLEEVE CLAMP	G	9.1	9.1	11.3	11.8	11.8	15.0
NONE	FITTING END (HOSE SIZE - 45°)	G	35	57	99	148	271	390
NONE	FITTING END (HOSE SIZE - STRAIGHT)	G	27	41	68	109	236	323



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21,000 KPA, FLARELESS, STRAIGHT
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