

SAE Executive Standards Committee Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions.

REV.
E

MA3331™

FEDERAL SUPPLY CLASS
5325

RATIONALE

FSC FOR HELICAL COIL INSERTS CHANGED.

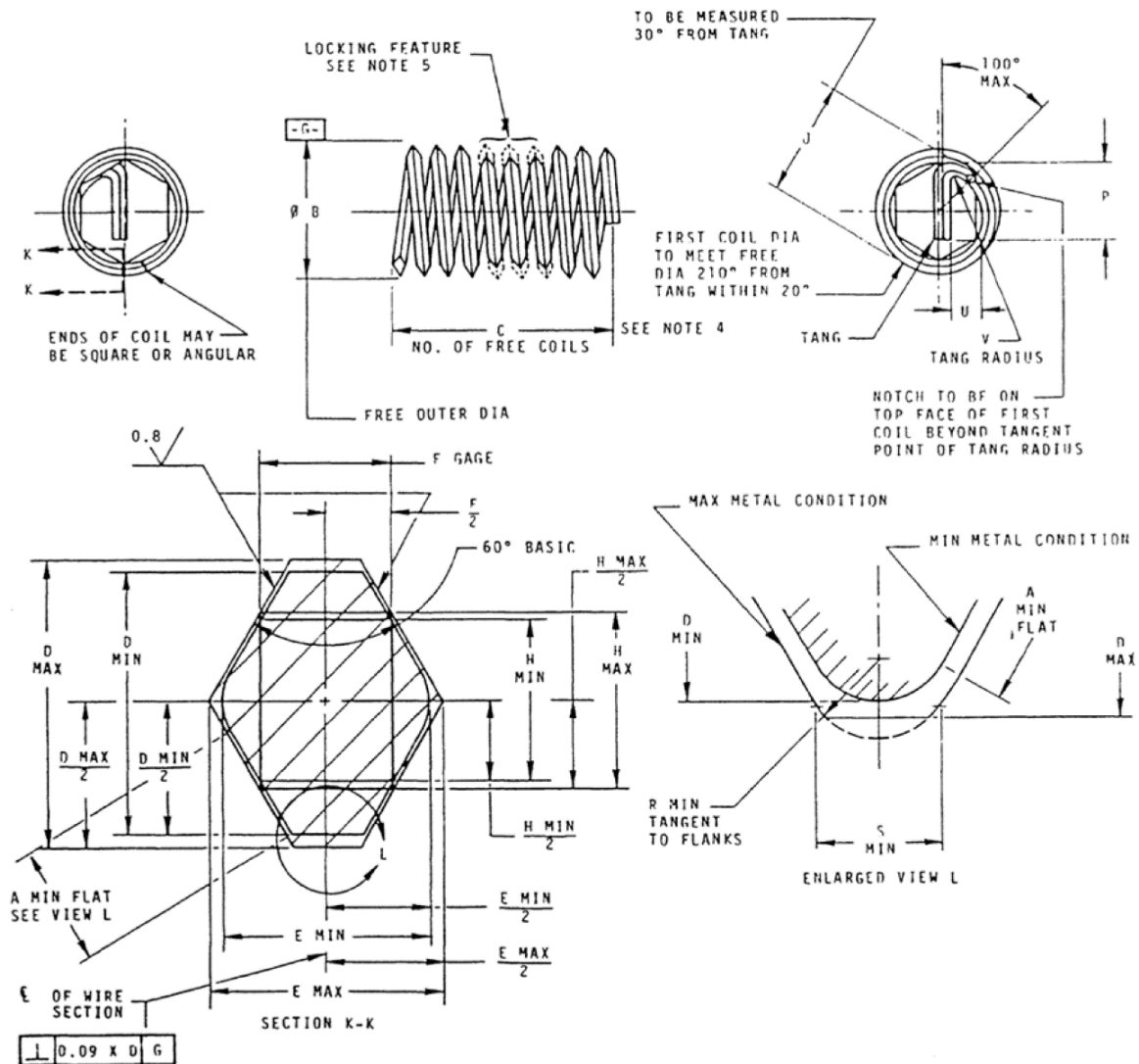
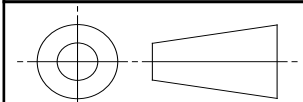


FIGURE 1 - INSERT

For more information on this standard, visit
<https://www.sae.org/standards/content/MA3331E/>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: MA1565



METRIC AEROSPACE STANDARD

INSERT, SCREW THREAD, HELICAL COIL, METRIC
SERIES, SCREW LOCKING, CRES, CADMIUM PLATED

MA3331™
SHEET 1 OF 5

REV.
E

Documents

Copyright © 2025 SAE International

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, or used for text and data mining, AI training, or similar technologies, without the prior written permission of SAE.

TO PLACE A DOCUMENT ORDER: Tel: 877-606-7323 (inside USA and Canada)

Tel: +1 724-776-4970 (outside USA)

Fax: 724-776-0790

Email: CustomerService@sae.org

SAE WEB ADDRESS: <http://www.sae.org>

TABLE 1

[illegible]

METRIC AEROSPACE STANDARD

INSERT, SCREW THREAD, HELICAL COIL, METRIC
SERIES, SCREW LOCKING, CRES, CADMIUM PLATED

MA3331™
SHEET 2 OF 2

Documents

REV.