

DEP SPECIFICATION

**GENERAL-PURPOSE STEAM TURBINES
(AMENDMENTS/SUPPLEMENTS TO API 611)**

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DESIGN AND ENGINEERING PRACTICE



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PART I INTRODUCTION

1.1 SCOPE

This DEP specifies requirements and gives recommendations for general-purpose steam turbines.

This DEP is based on API 611, fifth edition, 2008. Part III of this DEP amends, supplements and deletes various clauses of API 611.

This DEP is a revision of the DEP of the same number dated August 2000; see (1.5) regarding the changes.

1.2 DISTRIBUTION, INTENDED USE AND REGULATORY CONSIDERATIONS

Unless otherwise authorised by Shell GSI, the distribution of this DEP is confined to Shell companies and, where necessary, to Contractors and Manufacturers/Suppliers nominated by them. Any authorised access to DEPs does not for that reason constitute an authorization to any documents, data or information to which the DEPs may refer.

This DEP is intended for use in facilities related to oil and gas production, gas handling, oil refining, chemical processing and gasification. This DEP may also be applied in other similar facilities.

When DEPs are applied, a Management of Change (MOC) process should be implemented; this is of particular importance when existing facilities are to be modified.

If national and/or local regulations exist in which some of the requirements could be more stringent than in this DEP, the Contractor shall determine by careful scrutiny which of the requirements are the more stringent and which combination of requirements will be acceptable with regards to the safety, environmental, economic and legal aspects. In all cases the Contractor shall inform the Principal of any deviation from the requirements of this DEP which is considered to be necessary in order to comply with national and/or local regulations. The Principal may then negotiate with the Authorities concerned, the objective being to obtain agreement to follow this DEP as closely as possible.

1.3 DEFINITIONS

1.3.1 General definitions

The **Contractor** is the party that carries out all or part of the design, engineering, procurement, construction, commissioning or management of a project or operation of a facility. The Principal may undertake all or part of the duties of the Contractor.

The **Manufacturer/Supplier** is the party that manufactures or supplies equipment and services to perform the duties specified by the Contractor.

The **Principal** is the party that initiates the project and ultimately pays for it. The Principal may also include an agent or consultant authorised to act for, and on behalf of, the Principal.

The word **shall** indicates a requirement.

The word **should** indicates a recommendation

1.4 CROSS-REFERENCES

Where cross-references to other parts of this DEP are made, the referenced section number is shown in brackets. Other documents referenced in this DEP are listed in (Part IV).

1.5 SUMMARY OF MAIN CHANGES

The previous edition was based on API 611, 4th edition, 1997. This DEP is now based on API 611, 5th edition, 2008. Due to the major changes in the base standard, it is impractical to list the changes here.

1.6 COMMENTS ON THIS DEP

Comments on this DEP may be sent to the Administrator at standards@shell.com, using the DEP Feedback Form. The DEP Feedback Form can be found on the main page of “DEPs on the Web”, available through the Global Technical Standards web portal <http://www.shell.com/standards> and on the main page of the DEPs DVD-ROM.

1.7 DUAL UNITS

In this DWS, the International System of units (SI) shall be understood to prevail over US Customary (USC) units. USC units are provided in brackets following the SI units for information.

PART II GENERAL

Part III of this DEP is written as amendments and supplements to API 611, fifth edition, 2008. Wherever reference is made to API 611, it shall be understood to mean API 611 as amended/supplemented by this DEP.

For ease of reference, the clause numbering of API 611 has been used throughout Part III of this DEP.

Clauses in API 611 which are not mentioned in this DEP shall remain valid as written.

A bullet (•) in the margin against certain clauses in API 611 indicates that a decision by the Principal is required. These decisions shall be indicated directly on the relevant data/requisition sheet when provisions are made for them; otherwise they shall be indicated on the data/requisition sheet(s) under the heading 'Additional Requirements' or stated in the purchase order.