



Exploration & Production

GENERAL SPECIFICATION

CORROSION

GS EP COR 401

Installation of anodes on submerged pipelines

Rev.	Date	Notes
08	01/2012	General revision
07	01/2011	Modification in bracelet anode type
06	10/2009	Test of electrical continuity before recoating
05	10/2008	Specification becomes limited to EP
00	02/2001	First issue

Owner: DEV/TEC

Managing entity: DEV/TEC/COR



Contents

1. Scope	3
2. Reference documents.....	3
3. Shape, dimensions and number of sacrificial anode bracelets	4
4. Installation of the bracelets.....	4
4.1 Bracelets positioning	4
4.2 Assembly of bracelet anodes	4
4.3 Anode to pipeline electrical connections	5
4.4 Specific requirements for anode installation	7
5. Checking and inspection.....	8
5.1 Electrical continuity	8
5.2 Cable connection	8
5.3 Coating inspection	8
5.4 Electrical discontinuity between anodes and concrete rebars.....	8
Appendix 1 Example of an half-shell anode bracelet.....	9
Appendix 2 Drawing of segmented anode bracelet	10



1. Scope

The Standard Specification sets out the technical requirements governing the installation of sacrificial anode bracelets designed to provide submerged pipelines with cathodic protection, with or without concrete weight coating.

The anode bracelets are installed from a laying barge or at an on-shore site.

2. Reference documents

The reference documents listed below form an integral part of this General Specification. Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published at the EFFECTIVE DATE of the CONTRACT.

Standards

Reference	Title
BS 4515	Welding of steel pipelines on land and offshore
ISO 8501-1	Preparation of steel substrates before application of paints and related products - Visual assessment of surface cleanliness - Part 1: Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings

Professional Documents

Reference	Title
Not applicable	

Regulations

Reference	Title
Not applicable	

Codes

Reference	Title
Not applicable	

Other documents

Reference	Title
Not applicable	