

GENERAL SPECIFICATION

Drilling & Wells

GS EP FP 338

Manufacturing specification for new welded pipe for conductor pipe application

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1. Scope

This document completes the definition of the material described in the PO issued by the Company and specifies the technical supplementary delivery conditions for pipes manufactured to [API SPEC 5L](#) for the use as conductor pipe within the Total group (hereinafter referred to as the Company).

This general specification covers the additional requirements to [API SPEC 5L](#).

2. Reference documents

The reference documents listed below form an integral part of this General Specification.

External Documents

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published at the effective date of this document.

Reference	Title
API SPEC 5L	Specification for line pipe
ISO 10005	Quality management systems – Guidelines for quality plans
ISO 13679	Procedures for testing casing and tubing connections
ISO 9712	Non destructive testing – Qualification and certification of NDT personnel
ASNT SNT-TC-1A	Personnel Qualification and Certification in Non destructive Testing

Total General Specifications

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published in the applicable yearly collection.

Reference	Title
Not applicable	

3. Application

Only Company approved mills shall be used for the supply of these products.

Longitudinal welded pipe shall be manufactured to [API SPEC 5L](#) PSL2 and the additional requirements contained within this document shall be proposed for conductor pipe application within the Company.

ERW (Electric Resistance Welding) shall only be proposed where it is known that the conductor pipes will *not* be driven, otherwise only SAW (Submerged Arc Welding) is suitable.