

GENERAL SPECIFICATION

Drilling & Wells

GS EP FP 339

Manufacturing & Welding of Connectors to Conductor Pipe

04	05/2015	Organisation change – January 2015
03	10/2013	Change Name & Full revision
02	01/2012	Revision of the referential following E&P reorganisation, March 2011
01	09/2009	Update of reference documents
00	06/2007	First Issue – Replacement of CT 84-10-10
Rev.	Date	Purpose of the revision

Owning entity: DSO/FP

Managing entity: DSO/FP

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1. Scope

This document completes the definition of the material described in the PO issued by the Company and specifies the technical supplementary delivery conditions for the shop or field welding of connectors to pipe for down-hole application within the Total group (hereinafter referred to as the Company).

This general specification provides additional requirements to supplement [API RP 5C6](#).

This general specification covers connection fabrication and weld threading to pipe as well as welding of connectors and handling attachments such as lift eyes and landing pads to pipe.

2. Reference documents

The reference documents listed below form an integral part of this General Specification.

External Documents

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published at the effective date of this document.

Reference	Title
API RP 5C6	Welding Connections to Pipe
API STD 1104	Welding for Pipelines and Related facilities
API SPEC 5L	Specification for Line Pipe
ISO 13679	Procedures for testing casing and tubing connections
ISO 10005	Quality Management Systems – Guidelines for Quality Plans
NACE MR 0175	Metals for Sulfide Stress Cracking and Stress Corrosion Cracking Resistance in Sour Oilfield Environments
ISO 9712	Non-destructive testing – Qualification and certification of NDT personnel
SNT-TC-1A	Personnel Qualification and Certification in Non destructive Testing

Total General Specifications

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published in the applicable yearly collection.

Reference	Title
GS EP FP 338	Manufacturing specification for new welded pipe for conductor pipe application