



Exploration & Production

GENERAL SPECIFICATION

Drilling & Wells

GS EP FP 350

Mill Inspection Activities of New Seamless OCTG

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Owner: OPS/FP

Managing entity: OPS/FP



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1. Scope

The purpose of this General Specification is to provide the requirements for the mill surveillance/ inspection on new OCTG products at the manufacturer's locations. This General Specification establishes a set of guidelines to address the protocol used between purchasers, suppliers and the Third party inspection company for mill surveillance / inspection of new OCTG.

2. Reference documents

The reference documents listed below form an integral part of this General Specification. Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published at the EFFECTIVE DATE of the CONTRACT.

Standards

Reference	Title
Not applicable	

Professional Documents

Reference	Title
Not applicable	

Regulations

Reference	Title
Not applicable	

Codes

Reference	Title
Not applicable	

Other documents

Reference	Title
Not applicable	



Total General Specifications

Reference	Title
Not applicable	

3. Definitions

Purchaser	Is TOTAL SA or a TOTAL affiliate responsible for both the definition of the product and the inspection level requirements for the product.
Third Party (TPI) Inspection Company	The company, either hired or appointed by the purchaser
Mill	The plants, mills, workshops, laboratories or other locations where the fabrication, inspection and testing of new OCTG for the purchaser's use are to be performed complete or in part.
NDE	Non Destructive Examination
NFI	Notification for Inspection issued by the supplier
Supplier	Producer, processor, manufacturer, of the new OCTG
OCTG	Oil Country Tubular Goods
PPE	Personnel Protective Equipment
PO	Purchase Order is the Contractual Agreement issued by the Purchaser and sent to the supplier detailing a product description and the level of inspection to be used
Adequate	In the context of this document adequate means an agreed period of time that is suitable for both parties to manage the activities without any detrimental effect to the purchaser's product or service provided

4. Responsibilities

All the parties involved with mill surveillance / inspection of the OCTG supplied to the purchaser shall have clear and defined responsibilities:

Responsibility of the purchaser

The purchaser shall establish through purchase orders, specifications, pre-production meeting minutes, or other written communications the responsibility of each party based upon the following:

- The purchaser shall define the Third party inspection company and the inspection level on each item (if required) to be performed in accordance with the relevant TOTAL FP Company Rules.
 - *The purchaser may adjust the inspection level at anytime during the duration of the order, provided the supplier has opportunity to perform additional contract review and pricing because of the potential impact to production. In this case the supplier and TPI shall be notified so that there is an understanding between all parties as to the inspection and surveillance that is required.*