

GENERAL SPECIFICATION

ROTATING MACHINERY

GS EP MEC 031

Rotating Machine Package Specification Motocompressor
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Rev.	Date	Purpose of the revision

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General Specification		GS EP MEC 031
Rotating Machine Package Specification Motocompressor		
Rev.: 02	Effective date: 10/2012	Page: 2 of 70

Project Specification n°	Revision: Date:
--------------------------	--------------------

Contents

Preamble	4
1. Scope	5
1.1 Purpose	5
1.2 Application	5
1.3 General rules	5
2. Reference documents.....	6
3. Scope of supply and exclusions.....	11
3.1 Scope of supply	11
3.2 Exclusions.....	18
4. Basis of design.....	19
4.1 Particular specification for rotating equipment.....	19
4.2 Particular specification for rotating equipment - Packaging	23
5. Data sheets	32
5.1 Compressor	32
5.2 Electric motor	32
5.3 Variable speed drive	32
5.4 Power transformer	32
5.5 Gearbox.....	32
5.6 Seal gas panel and lube oil system	32
5.7 Noise	32
5.8 Weight	32
5.9 Data sheets templates	33
6. Site conditions and utilities.....	34
6.1 Site conditions.....	34
6.2 Utilities	36
7. Tests.....	37
7.1 Pre-test activities.....	41

General Specification		GS EP MEC 031
Rotating Machine Package Specification Motocompressor		
Rev.: 02	Effective date: 10/2012	Page: 3 of 70

Project Specification n°	Revision: Date:
--------------------------	--------------------

7.2	Centrifugal compressor ASME PTC 10 Type 1 performance test.....	42
7.3	Compression train full load test	44
7.4	Compression train no load/Partial load test	46
7.5	Electrical	47
7.6	Post test inspections	47
7.7	Test schedule	47
7.8	Site acceptance test.....	47
7.9	Acceptance criteria	49
8.	Spare parts and special tools	51
8.1	Spare parts	51
8.2	Special tools	53
9.	Preparation for shipment.....	55
9.1	Preservation.....	55
9.2	Packing.....	58
9.3	Transportation.....	61
Appendix 1	Definition and abbreviations	62
Appendix 2	Baseplate installation	63
Appendix 3	Vendor Document Register (VDR)	64
Appendix 4	Minimum inspection requirements	69
Appendix 5	Deviations to the contractual documents	70

**General Specification****GS EP MEC 031****Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 4 of 70

Project Specification n°

Revision:
Date:**Preamble****Documents**

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General Specification		GS EP MEC 031
Rotating Machine Package Specification Motocompressor		
Rev.: 02	Effective date: 10/2012	Page: 5 of 70

Project Specification n°	Revision: Date:
--------------------------	--------------------

1. Scope

1.1 Purpose

This specification defines the minimum design, fabrication, inspection and testing requirements for the supply of the motocompressor (centrifugal type) packages. It is an exhaustive document detailing the scope of supply and the associated design rules requested by TOTAL E&P for the procurement of motocompressor packages.

1.2 Application

This document applies to the design of all centrifugal compressors packages driven by fixed or variable speed electric motors. It excludes any other type of gas compressor.

1.3 General rules

All deviations from this specification or the documents referred to herein shall be stated in writing in the Appendix 5 of this specification. In the absence of such a statement, it is assumed that the requirements of the specifications are met without exception. Failure to meet the requirements of this specification and referenced documents shall be corrected at Supplier's cost. Exceptions and deviations to the specifications shall be part of Supplier's proposal and will be subject to Company approval.

Where this specification, or any other project document, allows the Supplier to propose an "option", the Supplier shall clearly state the selected option in his bid.

In cases the Supplier provides outsourced equipment, he shall be responsible for the coordination of the Sub-Suppliers, and ensure the full compatibility of all the equipment. In particular, they shall be compatible in terms of safety, environment, operability, dimensions, weight, performance, control, noise and vibration behavior.

Components not mentioned in this specification that are necessary for the operation of the equipment or required by certifying agency, regulatory bodies or by law, shall be Supplier standard components.

The present document remains a General Specification as long as the modifiable forms are not completed. It becomes the Project Specification once these modifiable forms are completed and shall therefore not be considered as a General Specification any more. Then, the General Specification shall be attributed a Project reference number with the associated Project front page.

Preamble shall be completed with the Project description (location, number of machines, etc...).

If Project specificities require amendments to non modifiable parts of this specification or to the documents referred to herein, they shall be considered as deviations and stated in writing in the Appendix 5 of this specification.

This specification will then be issued in two steps:

- Issued "for inquiry"
- Issued "for purchase".

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 6 of 70

Project Specification n°

Revision:
Date:

The applicable documents shall be considered in the following order:

- Local regulations
- Classification Society Rules (If applicable)
- Frame agreement if available - Frame agreement: Applicable ☐ - Not applicable ☐
- This completed specification and associated data sheets
- Referenced General Specifications
- Referenced Project specifications
- Codes and standards.

2. Reference documents

The reference documents listed below form an integral part of this General Specification.

External Documents

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published at the effective date of this document.

Reference	Title
1999/92/EEC (ATEX 118 ¹ /ATEX 137 ²)	European Directive 1999/92/EEC (16/12/99) on minimum requirements for improving the safety and health protection of workers potentially at risk from explosive atmospheres
94/9/EC (ATEX 100a ¹ /ATEX 95 ²)	European Directive 94/9/EC (23/03/94) on the approximation of the laws of the Member State concerning equipment and protective systems intended for use in potentially explosive atmosphere
API Std 617	Axial and Centrifugal Compressors and Expander-compressors for Petroleum, Chemical and Gas Industry Services
API Std 670	Machinery Protection Systems
ASME PTC 10	Performance Test Code on Compressors and Exhausters
ASME VIII Division 1	Boiler and Pressure Vessel Code
DIN 55473	Auxiliary means of packaging - Desiccant in bag - Technical delivery conditions
IP 15	Area Classification Code for Petroleum Installation handling flammable fluids - July 2005 (3 rd edition)

¹ Reference to Articles 100/118 of the Treaty of Rome

² Reference to Articles 95/137 of the Treaty of Amsterdam

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 7 of 70

Project Specification n°

Revision:
Date:

Reference	Title
ISO 10438 (all parts) / API Std 614	Petroleum, petrochemical and natural gas industries - Lubrication, shaft-sealing and control-oil systems and auxiliaries / Lubrication, Shaft-sealing and Oil-control Systems and Auxiliaries
ISO 780	Packaging. Pictorial marking for handling of goods
NF H00-310	Industrial packagings. Flexible and heat sealing protection materials of low coefficient of water vapour transmission (P < 0.3 g/m ² 24 h)
NF H00-320	Packaging. Desiccant. Specifications and tests
US MIL D 3464E	Desiccants, activated, bagged, packaging use and static dehumidification
US MIL PRF 131K	Performance specification: barrier materials, watervaporproof, greaseproof, flexible, heat-sealable
US MIL-STD-2073-1 E	Standard practice for military packaging

Total General Specifications

Unless otherwise stipulated, the applicable version of these documents, including relevant appendices and supplements, is the latest revision published in the applicable yearly collection.

TOTAL EP General Specification Referential is applicable for the following Project:

The following Company specifications are fully applicable to all purchased equipment as listed in paragraph 3.1 completed by the technical details reported in paragraph 4 and taken into account accepted deviations as listed in Appendix 5. The second level General Specifications mentioned in each individual specification are not applicable if they are not listed in the below tables. The standards, professional documents, regulations and codes mentioned in each General Specification are applicable.

The following list may also be complemented with other specific Project detailed specifications which would include additional requirements, as applicable or deemed necessary by Company or Contractor.

Reference	Title
GS EP COR 170	Materials for Sour Service (Upstream Applications) Specification for design
GS EP COR 350	External protection of offshore and coastal structures and equipment by painting
GS EP COR 354	External protection of onshore structures and equipment by painting
GS EP COR 356	Corrosion Protection of Fasteners for Subsea and Topsides Applications

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 8 of 70

Project Specification n°

Revision:
Date:

Reference	Title
GS EP ELE 011	Electrical requirements for packaged units
GS EP ELE 031	Design of earthing and bonding systems
GS EP ELE 079	Electrical apparatus for potentially explosive gas atmospheres
GS EP ELE 111	Induction motors
GS EP ELE 121	HV Variable Speed Drive Systems
GS EP ELE 141	Power transformers
GS EP ELE 161	Electrical cables
GS EP EXP 217	Requirements to Vendors, Suppliers and EPC'S for spare parts
GS EP INS 101	Instrumentation engineering, supply and construction general requirements
GS EP INS 102	Instrumentation identification
GS EP INS 107	Design and installation of instrumentation links
GS EP INS 110	Instrumentation for package units
GS EP INS 120	Control and Choke Valves
GS EP INS 135	Cyber Security requirements for design and supply of ICSS and Package Systems
GS EP INS 137	On/off valve control panels and actuators functional and construction requirements
GS EP INS 900	Instrument hook-up diagrams
GS EP MEC 101	Driver Power Sizing
GS EP MEC 240	Special Purpose Couplings for Petroleum, Chemical, and Gas Industry Services according to API Standard 671
GS EP MEC 242	Special Purpose Gear Units for Petroleum, Chemical and Gas Service Industries According to API Standard 613
GS EP MEC 251	Supply of Axial and Centrifugal Compressors and Expander-compressors for Petroleum, Chemical and Gas Industry Services according to API Standard 617
GS EP MEC 253	Anti Surge System for Centrifugal and Axial Compressors
GS EP MEC 281	Lubrication, Shaft Sealing and Oil Control Systems and Auxiliaries according to ISO 10438 / API Standard 614
GS EP MEC 292	Rotating Machines Packages Installation Requirements
GS EP MEC 300	Noise and Vibrations of Rotating Machine Packages
GS EP PVV 102	Piping Hook-up Standards
GS EP PVV 112	Piping material classes

Rotating Machine Package Specification
Motocompressor

Rev.: 02

Effective date: 10/2012

Page: 9 of 70

Project Specification n°

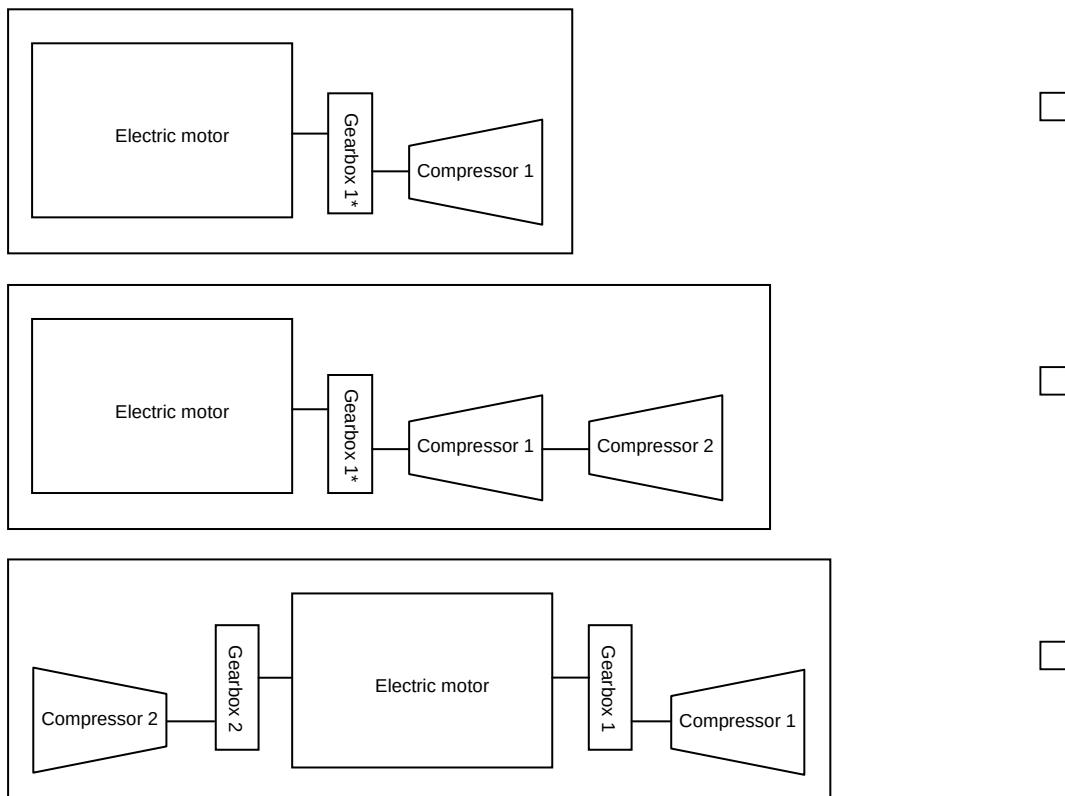
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Reference	Title
GS EP PVV 142	Valves
GS EP PVV 143	Metallic pipes
GS EP PVV 144	Fittings
GS EP PVV 145	Flanges
GS EP PVV 146	Bolting for piping
GS EP PVV 147	Gaskets for piping and vessels
GS EP PVV 175	Cleaning of piping and vessels
GS EP PVV 211	Design and fabrication of pressure vessels according to ASME VIII
GS EP PVV 412	Plate and frame heat exchanger
GS EP PVV 415	Design and fabrication of air cooler
GS EP PVV 611	Welding of pressure containing piping and equipment
GS EP PVV 612	Piping and equipment subject to severe sour service. Metallurgical and welding requirements
GS EP PVV 622	Piping and equipment subject to intermediate sour service. Metallurgical and welding requirements
GS EP STR 001	Weight monitoring and weighing offshore units
GS EP STR 103	Design and fabrication of skids and equipment supporting structures

3. Scope of supply and exclusions

3.1 Scope of supply

The scope of supply consists in identical motocompressor packages which overall layout is as per below scheme:



*: Gearbox may not exist for some applications (refrigeration compression).

The Vendor shall be responsible for the design, supply of materials, manufacture, assembly, supply of drawings and data, all Sub-Vendor co-ordination, testing, delivery and guarantees of the below components:

Note 1: The column "Required" indicates the level of requirement of each item, according to the below rule:

- "X" means that the item is a base case requirement.

-  means that the item is an optional requirement specific to the project. "Y" for YES if the option is selected or "N" for NO if the option is not selected.

Note 2: The column "Description" may offer alternative technical choices that shall be fixed prior to the issue "For inquiry" by ticking the appropriate mark box .

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 12 of 70

Project Specification n°

Revision:
Date:

#	Item	Description	Required	Tag	Quantity
1	ON SKID EQUIPMENT				
1.1	Compressor including but not limited to:				
1.1.1	Compressor 1	As per GS EP MEC 251 , GS EP COR 170 and as per data sheet referenced in paragraph 5.1 of this specification. The compressor will be equipped with dry gas seals as per GS EP MEC 251 chapter 1 paragraphs 2.8.1.3 and 2.8.4 and GS EP MEC 281 chapter 4 paragraph 4.1 and 4.2.5.	X		
1.1.2	Compressor 2	As per GS EP MEC 251 , GS EP COR 170 and as per data sheet referenced in paragraph 5.1 of this specification. The compressor will be equipped with dry gas seals as per GS EP MEC 251 chapter 1 paragraphs 2.8.1.3 and 2.8.4 and GS EP MEC 281 chapter 4 paragraph 4.1 and 4.2.5.	X		
1.1.3	Counter flanges	Companion flanges for compressor main process connections, as per GS EP MEC 281 , chapter 1 paragraph 5.4.1.	X		
1.1.4	Stage drains	As per GS EP MEC 251 chapter 1 paragraph 2.3.2.1.7.	X		
1.1.5	Temperature and vibration probes	As per GS EP MEC 251 chapter 2 paragraph 3.4.7.	X		
1.2	Electric motor including but not limited to:				
1.2.1	Main electric motor	As per GS EP ELE 111 and GS EP MEC 101 and as per data sheet referenced in paragraph 5.2 of this specification.	X		
1.2.2	Electric terminal box	HV electric terminal box mounted on the electric motor. The supply of the associated cable glands is defined in the data sheet referenced in paragraph 5.2 of this specification.	X		
1.2.3	Electric motor cooler	As per data sheet referenced in paragraph 5.2 of this specification.	X		
1.2.4	All associated instrumentation and auxiliary junction boxes		X		
1.3	Power transmission equipment including but not limited to:				
1.3.1	Gearbox 1	As per GS EP MEC 242 and data sheet referenced in paragraph 5.5 of this specification. 	X		
		Variable speed drive gearbox as per data sheet referenced in paragraph 5.5 of this specification.  N/A 			
1.3.2	Gearbox 2	As per GS EP MEC 242 and data sheet referenced in paragraph 5.5 of this specification. 	X		
1.3.3	Temperature and vibration probes	As per GS EP MEC 242 paragraph 6.4.2.	X		
1.3.4	LS flexible spacer type coupling 1	As per paragraph 4.2.3 of this specification.	X		
1.3.5	LS coupling guard 1	As per paragraph 4.2.3 of this specification.	X		

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 13 of 70

Project Specification n°

Revision:
Date:

#	Item	Description	Required	Tag	Quantity
1.3.6	LS flexible spacer type coupling 2	As per paragraph 4.2.3 of this specification.	X		
1.3.7	LS coupling guard 2	As per paragraph 4.2.3 of this specification.	X		
1.3.8	HS flexible spacer type coupling 1	As per paragraph 4.2.3 of this specification.	X		
1.3.9	HS coupling guard 1	As per paragraph 4.2.3 of this specification.	X		
1.3.10	HS flexible spacer type coupling 2	As per paragraph 4.2.3 of this specification.	X		
1.3.11	HS coupling guard 2	As per paragraph 4.2.3 of this specification.	X		
1.4	Mineral lube oil system including but not limited to (as per GS EP MEC 281 and data sheet referenced in paragraph 5.6 of this specification):				
1.4.1	Lube oil tank	As per GS EP MEC 281 part 2 paragraph 4.3.13.	X		
1.4.2	Oil mist separator	As per GS EP MEC 281 part 2 paragraph 4.3.5.1.	X		
1.4.3	Main oil pump	Driven by AC motor following GS EP ELE 111 .	X		
1.4.4	Standby oil pump	Driven by AC motor following GS EP ELE 111 .	X		
1.4.5	Lube oil run down tank	Made of stainless steel AISI 316L as per GS EP MEC 281 part 2 paragraph 4.9.2.	X		
1.4.6	Lube oil cooler	Lube oil air cooler made of AISI 316 stainless steel as per GS EP PVV 415 and as per GS EP MEC 281 part 2 paragraph 4.5.  Lube oil water cooler as per GS EP PVV 412 (oil pressure above water pressure) as per GS EP MEC 281 part 2 paragraph 4.5.   N/A Off skid	X		
1.4.7	Oil filters for lube oil	Twin AISI 316 stainless steel oil filters with continuous flow transfer valve for lube oil.	X		
1.4.8	All associated piping, piping accessories and valves	All associated interconnecting piping, piping accessories and valves made in AISI 316/316L stainless steel on the whole system as per paragraph 4.2.7.1 of this specification. Tubing is not allowed, except for the instruments impulse lines as per GS EP PVV 102 , GS EP INS 107 and GS EP INS 900 .	X		
1.4.9	All associated instrumentation	As per data sheet referenced in paragraph 5.6 of this specification and as per paragraph 4.2.5 of this specification.	X		
1.4.10	One local gauge panel	Made of AISI 316/316L stainless steel with instruments as per data sheet listed in paragraph 5.6 of this specification.	X		
1.5	Seal gas system including but not limited to (as per GS EP MEC 281 and data sheet referenced in paragraph 5.6 of this specification):				
1.5.1	All associated equipment	All equipment as required by GS EP MEC 281 and associated standard P&ID.	X		

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 14 of 70

Project Specification n°

Revision:
Date:

#	Item	Description	Required	Tag	Quantity
1.5.2	All associated piping, piping accessories and valves	All associated piping, piping accessories and valves as per paragraph 4.2.7.1 of this specification. Tubing is not allowed, except for the instruments impulse lines as per GS EP PVV 102 , GS EP INS 900 and GS EP INS 107 . Heat tracing on primary seal gas lines is required as per GS EP MEC 281 part 4 paragraph 4.1.	X		
1.5.3	All associated instrumentation	As per paragraph 4.2.5 of this specification, as required by GS EP MEC 281 part 4 paragraph 6, data sheet listed in paragraph 5.6 of this specification and mounted as per GS EP PVV 102 and GS EP INS 900 .	X		
1.5.4	Seal instrument panel 1	Panel frame made of AISI 316/316L supporting equipment as described in items 1.5.1, 1.5.2 and 1.5.3.	X		
1.5.5	Seal gas scrubber 1	As per GS EP MEC 281 part 4 paragraph 4.3.3 and paragraph 4.2.7.1 of this specification.	X		
1.5.6	Seal gas heater 1	As per GS EP MEC 281 , part 4 paragraphs 4.2.7 and 4.2.8.	X		
1.5.7	Booster system 1	As per GS EP MEC 281 part 4 paragraphs 4.2.7 and 4.2.8, skid mounted, including air or electric driven booster and all associated piping, valves and instrumentation.	X		
1.5.8	Seal instrument panel 2	Panel frame made of AISI 316/316L supporting equipment as described in items 1.5.1, 1.5.2 and 1.5.3.	X		
1.5.9	Seal gas scrubber 2	As per GS EP MEC 281 part 4 paragraph 4.3.3 and paragraph 4.2.7.1 of this specification.	X		
1.5.10	Seal gas heater 2	As per GS EP MEC 281 , part 4 paragraphs 4.2.7 and 4.2.8.	X		
1.5.11	Booster system 2	As per GS EP MEC 281 part 4 paragraphs 4.2.7 and 4.2.8, skid mounted, including air or electric driven booster and all associated piping, valves and instrumentation.	X		
1.5.12	Interconnecting piping	All interconnecting piping between seal gas panel / compressor / booster skid as per paragraph 4.2.7.1 of this specification. Tubing is not allowed, except for the instruments impulse lines as per GS EP INS 107 , GS EP PVV 102 and GS EP INS 900 . Heat tracing on primary seal gas lines –including booster skid- is required as per GS EP MEC 281 part 4 paragraph 4.1.	X		
1.5.13	Vents to flare	As per GS EP MEC 281 part 4 paragraph 4.2.17.	X		
1.6	Baseplate including but not limited to(as per paragraph 4.2.2 of this specification):				
1.6.1	Fabricated steel common base plate	As per paragraph 4.2.2 of this specification.	X		

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 15 of 70

Project Specification n°

Revision:
Date:

#	Item	Description		Required	Tag	Quantity
1.6.2	Baseplate support	3 points support 	Multipoint rigid support 	X		
		4 temporary supports and jacking points as per paragraph 4.2.2.1 of this specification.		X		
1.7	Controls and instrumentation including but not limited to:					
1.7.1	Terminal junction boxes	All terminal junction boxes located at skid edge as per GS EP INS 101 and GS EP INS 107.		X		
1.7.2	Cable glands	Cable glands for departing multi-core cables, defined by Project and blinded off suitably for transport and storage. In case the option is not selected, the gland plates shall be pre-drilled and blinded off.		Option		
		For all other cables, junction boxes shall be provided with cable gland plates and associated cable glands.		X		
1.7.3	Instrumentation cables	All instrument cables between instruments and skid mounted junction boxes / local gauge board indicator as per GS EP ELE 161 and GS EP INS 107.		X		
1.7.4	Instrumentation Cable trays	All necessary cables trays with covers made of AISI 316 between instruments and skid mounted junction boxes as per GS EP INS 107. Empty cable trays shall be installed for the departing multi-core cables –supplied and installed by others– between the terminal junction boxes and the skid edge.		X		
1.7.5	Actuated valves	All necessary control and actuated on-off valves as per GS EP PVV 142, GS EP INS 120 and GS EP INS 137.		X		
1.7.6	Shut down push buttons			X		
1.8	Electrical including but not limited to:					
1.8.1	Electrical cables trays	All necessary cables trays with covers made of AISI 316 between all electrical consumers mounted on skid and the skid edge.		X		
2	OFF SKID EQUIPMENT (shipped loose)					
2.1	Variable Speed Drive System including but not limited to:					
2.1.1	HV Variable Speed Drive	As per data sheet referenced in paragraph 5.3 of this specification and as per GS EP ELE 121  .	N/A (in case of variable speed drive gearbox) 	X		
2.1.2	Power transformer	As per data sheet referenced in paragraph 5.4 of this specification and as per paragraph 4.17 of GS EP ELE 121 and GS EP ELE 141.		X		
2.1.3	Harmonic Filter	As per GS EP ELE 121  .	N/A (in case of variable speed drive gearbox) 	X		

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 16 of 70

Project Specification n°

Revision:
Date:

#	Item	Description	Required	Tag	Quantity
2.2	Mineral lube oil system including but not limited to:				
2.2.1	Lube oil cooler	Lube oil air cooler made of AISI 316 stainless steel as per GS EP PVV 415 and as per GS EP MEC 281 part 2 paragraph 4.5. 	N/A, located on skid. 	X	
2.3	Valves, instruments and piping including but not limited to:				
2.3.1	Anti-surge valve 1, accessories and associated instrumentation	As per GS EP MEC 253 , paragraph 4, as per GS EP PVV 112 or Project piping classes -if any-, as per GS EP PVV 142 and GS EP INS 120 .	X		
2.3.2	Anti-surge valve 2, accessories and associated instrumentation	As per GS EP MEC 253 , paragraph 4, as per GS EP PVV 112 or Project piping classes -if any-, as per GS EP PVV 142 and GS EP INS 120 .	X		
2.3.3	Anti-surge control field instruments	As per GS EP MEC 253 , GS EP INS 101 , GS EP PVV 102 and GS EP INS 900 , as per approved Project Vendor list. Inline flow meters to be flanged body.	X		
2.3.4	Hot gas by-pass valve	To be supplied depending on the dynamic simulation results, as per GS EP INS 137 and GS EP PVV 142 .	X		
2.3.5	Flame arrestors	As per paragraph 4.2.7.2 of this specification.	X		
2.3.6	Compressor temporary suction strainer 1 and associated spool	As per GS EP MEC 292 , paragraph 4.4.2 and GS EP MEC 251 Chapter 1, paragraph 3.5.4.	X		
2.3.7	Compressor temporary suction strainer 2 and associated spool	As per GS EP MEC 292 , paragraph 4.4.2 and GS EP MEC 251 Chapter 1, paragraph 3.5.4.	X		
2.3.8	PDT	For temporary suction strainer DP monitoring.	X		
2.4	Controls & Instrumentation including but not limited to:				
2.4.1	UCP	As per GS EP INS 110 , including PLC for control/safety, panel mounted HMI. Full licenses for all software.	X		
2.4.2	ICSS interface	Communication cards, relays, signal convertors, etc. to interface with ICSS and support systems (if any).	X		
2.4.3	Shut down push button	Mounted on the UCP.	X		
2.4.4	VTMS	Vibration and Temperature Monitoring System to control the complete shaft line vibration and temperature sensors integrated inside UCP.	X		
2.4.5	Anti surge control	Software and panel-mounted hardware to control the compressor anti-surge system following GS EP MEC 253 , integrated inside UCP. Full licenses for all software.	X		
2.4.6	Load sharing control	Software and panel-mounted hardware to control the compressors load sharing, integrated inside the UCP.	X		

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 17 of 70

Project Specification n°

Revision:
Date:

#	Item	Description	Required	Tag	Quantity
2.5	Spare parts and special tools including but not limited to:				
2.5.1	Spare parts for commissioning and start-up	Detailed scope is given in the paragraph 8.1.1 of this specification.	X		1 set
2.5.2	Capital spare parts	Detailed scope is given in the paragraph 8.1.2 of this specification.	X		1 set
2.5.3	Special tools	Detailed scope is given in the paragraph 8.2 of this specification.	X		1 set
2.5.4	Tools trolley	Lockable trolley to carry the motocompressor package tools and special tools.	X		1
3	MISCELLANEOUS				
3.1	Baseplate anchors and shims	As per paragraph 4.2.2 and Appendix 2 of this specification.	X		
3.2	Off skid equipment anchors and shims	All anchors and shims for all off skid equipment supplied by Supplier.	X		
3.3	Piping	All necessary on-skid tubing / piping.	X		
3.4	Documentation	Set of documents as per Appendix 3 of this specification.	X		1 set
3.5	Package 3D model review	Review of the motocompressor package 3D models for maintenance areas review as per paragraph 4.2.11 of this specification.	X		1
3.6	Maintenance laptop	Including software for UCP configuration.	X		
3.7	Personal protection	As per paragraph 4.2.9.1 of this specification.	X		
3.8	Painting and coating	As per paragraph 4.2.8 of this specification.	X		
3.9	Limit flanges	All limit flanges as per GS EP PVV 112 or project piping classes-if available- equipped with blind flanges for transportation.	X		
3.10	Package packing and preservation	As per paragraph 9 of this specification.	X		
3.11	Earthing network	Earthing design and implementation as per GS EP ELE 031 and GS EP INS 107 .	X		
3.12	Oil conditioner		Option		1
3.13	Lube oil system flushing kit	Kit made of all necessary flexible hoses for machinery bearings bypass.	X		1 set
3.14	Walkways and ladders	Walkways and ladders to make access to any equipment mounted on the package.	Option		
3.15	Lifting tools for the complete package	Consists of slings, shackles, and spreader bar as per paragraph 4.2.2.4 of this specification and as per GS EP STR 103 .	X		1 set
3.16	Backup	Complete backup hard disk with application software, PLC program, HMI and any firmware prior to shipment.	X		
3.17	Software	OEM CD/DVD for any software used with full licenses.	X		
3.18	Specific climate considerations	☐ Tropicalization ☐ Winterization ☒ None	X		

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 18 of 70

Project Specification n°

Revision:
Date:

#	Item	Description	Required	Tag	Quantity
4	TESTS				
4.1	Factory tests				
4.1.1	Electric motor	As per paragraph 7 of GS EP ELE 111 and data sheet referenced in the paragraph 5.2 of this specification.	X		
4.1.2	HV variable speed drive	As per paragraph 7 of GS EP ELE 121 .	X		
4.1.3	Power transformer	As per paragraph 8 of GS EP ELE 141 .	X		
4.1.4	Gearbox	As per paragraph 4.3 of GS EP MEC 242 .	X		
4.1.5	Compressor	As per chapter 1 paragraph 4.3 and chapter 2 paragraph 4.3 of GS EP MEC 251 .	X		
4.1.6	Lube oil unit(s) and lube oil cooler(s)	As per part 1 paragraph 7.3 and part 2 paragraph 7.3 of GS EP MEC 281 .	X		
4.1.7	Seal gas panel	As per part 1 paragraph 7.3 and part 4 paragraph 7.3 of GS EP MEC 281 .	X		
4.1.8	UCP	As per paragraph 7.4 and Appendix 5 of GS EP INS 110 , including communication test with the ICSS.	X		
4.1.9	Actuated valve(s)	As per paragraph 11 of GS EP INS 120 (control). As per paragraph 8 of GS EP INS 137 (on-off).	X		
4.1.10	Complete unit tests	As per paragraph 7 of this specification.	X		
4.1.11	Noise and vibration tests	As per paragraph 7 of this specification.	X		
4.2	Site acceptance tests				
4.2.1	Complete unit tests	As per paragraph 7 of this specification.	X		

Vendor shall be responsible for the physical and technical compatibility of the entire package and shall ensure that all equipment and components provided are suitable for the operations intended.

3.2 Exclusions

The following equipment are not included in the scope of supply:

- Counter flanges, gasket and bolting for connecting flanges at battery limits of Vendor's supply (except compressor companion flanges in Vendor's scope)
- All piping outside the package
- Electric and instrument cables outside the package
- All earthing cables outside the package.

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 19 of 70

Project Specification n°

Revision:
Date:

4. Basis of design

This paragraph details the technical specificities of Project that are not covered in the Company General Specifications nor in the Project documents.

4.1 Particular specification for rotating equipment

This paragraph indicates where the Company General Specifications Project specificities are covered. The paragraphs mentioned in the following charts refer to TOTAL EP General Specifications Referential **2013**.

GS EP MEC 240		
Paragraph	Data Sheets	Project
5.3	X	
10.3	X	Site conditions as per paragraph 6.1 of this specification.
12.5.2	X	
12.5.3	X	
13.2.2.1		Drawings as per Appendix 3 of this specification.
A.2.5	X	Site conditions as per paragraph 6.1 of this specification.
A.4.1	X	Site conditions as per paragraph 6.1 of this specification.

GS EP MEC 242 (not applicable in case of variable speed drive gearbox)		
Paragraph	Data Sheets	Project
2.1.4	X	
2.1.6		Control of sound pressure level method: Refer to paragraph 4.2.9.2 of this specification for the maximum allowable sound pressure level.
2.1.10		Refer to paragraph 6.1 of this specification.
2.1.14	X	Refer to paragraph 6 of this specification.
2.1.16	X	
3.1	X	List of accessories to be supplied:
3.3.1.1	X	Gearbox mounted on:
4.1.1	X	
4.3.2.2.12	X	

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 20 of 70

Project Specification n°

Revision:
Date:

GS EP MEC 242 (not applicable in case of variable speed drive gearbox)

Paragraph	Data Sheets	Project
4.3.2.2.16		Additional speeds to be tested: Duration and data to be recorded:

GS EP MEC 251

Paragraph	Data Sheets	Project
Chapter 1		
2.1.1.1		CFD analysis required: ☐ Yes ☐ No
2.1.1.2	X	
2.1.8		Installation type: Environmental conditions are reported in paragraph 6 of this specification.
2.1.9		Control of sound pressure level method:
2.1.10		Liquid injection: ☐ Required ☐ Not required
2.1.14		Refer to paragraph 6.1 of this specification.
2.2.1.3		List of corrosive agents:
2.2.1.13		Methanol injection: ☐ Yes ☐ No
2.2.1.15.3		Environmental conditions are reported in paragraph 6 of this specification.
2.3.2.2.1	X	
2.8.1.1	X	
2.8.1.5		Nitrogen availability: refer to paragraph 6 of this specification.
3.3.2.1		Refer to paragraph 4.2.2 of this specification.
3.3.2.5		Refer to paragraph 4.2.2 of this specification.
3.4.2.1		Extent of process control by the machine control system:
4.3.8.2		Helium test: ☐ Required ☐ Not required

**Rotating Machine Package Specification
Motocompressor**

Rev.: 02

Effective date: 10/2012

Page: 21 of 70

Project Specification n°

Revision:
Date:

GS EP MEC 251

Paragraph	Data Sheets	Project
4.3.8.6		Refer to paragraph 7 of this specification.
5.1.1		Refer to the Appendix 3 of this specification.
Chapter 2		
2.3.1.1	X	
2.7.1.1.2		Radial bearing type:
3.4.2.2		List of process controls to be performed by the machine control system:
4.3.3.2		Refer to paragraph 7 of this specification.

GS EP MEC 253

Paragraph	Data Sheets	Project
4.2		Anti-surge controller Supplier:

GS EP MEC 281

Paragraph	Data Sheets	Project
Part 1		
4.5.2		Environmental conditions are reported in paragraph 6 of this specification.
4.6.2		List of additional inspections required:
5.1.18		List of special requirements for piping, flanges, gaskets, instruments and o-rings, valves:
5.1.32		Valves according to ☐ Vendor ☐ CPY standard.
5.5.1		Intercooler between each compression stage: ☐ Required ☐ Not required
5.5.2		Intercooler (if any) type:
5.5.3		Aftercoolers supplied by: ☐ Vendor ☐ Contractor