

4th edition, January 2004

Translation

O

Technical specification for the supply of rough and machined planks for wagon floorboards

*Spécification technique pour la fourniture de planches brutes et usinées pour planchers de wagons
Technische Lieferbedingungen für unbearbeitete und bearbeitete Fussbodenbohlen für Güterwagen*



UNION INTERNATIONALE DES CHEMINS DE FER
INTERNATIONALER EISENBAHNVERBAND
INTERNATIONAL UNION OF RAILWAYS

Leaflet to be classified in Volumes:

V - Rolling stock

VIII - Technical specifications

Application:

With effect from 1 January 1970.

All members of the International Union of Railways

A derogation from applying this leaflet is, however, granted:

- to DB, as regards the dimensions of knots in deciduous and resinous timber;
- to DSB, NSB, SJ, VR, for regulations concerning flaws and knots in resinous timber;
- to ÖBB as a temporary measure.

Record of updates

3rd edition, January 1968 with its Amendment dated 1.1.70

4th edition, January 2004 Retyped in FrameMaker

The person responsible for this leaflet is named in the UIC Code

Contents

Summary	1
1 - Scope	2
1.1 - Purpose	2
1.2 - Grading	2
2 - Required characteristics	3
2.1 - Characteristics of logs	3
2.1.1 - Deciduous species	3
2.1.2 - Resinous species and birch	4
2.2 - Characteristics of the planks	4
2.2.1 - Geometrical characteristics	4
2.2.2 - Physical characteristics	5
2.2.3 - Humidity	6
2.3 - Marks	6
3 - Manufacture	7
3.1 - Felling, cutting-up of logs	7
3.2 - Manufacture of planks	7
3.3 - Retouching	7
4 - Acceptance conditions	8
4.1 - Submission for acceptance	8
4.2 - Nature of checks	8
4.3 - Interpretation of checks - Additional tests	8
4.4 - Method of sampling and preparation of test pieces	8
4.5 - Moisture check	9
4.6 - Marking	9

Summary

This specification concerns the supply of planks delivered either rough and unseasoned (planks delivered in unseasoned condition must be seasoned before being assembled), or rough or machined in a seasoned condition, intended for the construction of wagon floors.

1 - Scope

1.1 - Purpose

This specification concerns the supply of planks delivered either rough and unseasoned (planks delivered in unseasoned condition must be seasoned before being assembled), or rough or machined in a seasoned condition, intended for the construction of wagon floors.

1.2 - Grading

The planks to which this specification refers are of two categories:

- planks made from hardwood deciduous species,
- planks made from resinous species and birch,

the minimum quality characteristics of which are given as follows.