

Subject 262

October 20, 2017

SUMMARY OF TOPICS

The following topics for the Standard for Gate Valves for Fire-Protection Service, UL 262, are being recirculated:

1. Revise Section 29, Marking, in UL 262 to adopt the requirements that are used in Section 30, Marking, in UL 246

COMMENTS DUE: November 20, 2017

For your convenience in review, proposed additions to the previously proposed requirements dated (2017-05-08) are shown underlined and proposed deletions are shown ~~lined-out~~.

1. Revise Section 29, Marking, in UL 262 to adopt the requirements that are used in Section 30, Marking, in UL 246

RATIONALE

Proposal submitted by: Todd Alcott, Waterous Co.

The proposed changes improve the level of consistency of marking requirements between standards covering products with similar construction and use (gate valves and fire hydrants) and correspond with marking methods that are currently permitted by UL, but are not consistent with the standard.

PROPOSAL

29.2 Markings required by 29.1 shall be located on the body or bonnet using methods in accordance with 29.2(a, b, or c).

- a) Raised cast letters and figures that are legible and located where the casting process will not result in damage to the markings.
 - i. Cast letters and figures for valve sizes 4-inch and smaller shall be at least 1/8 inch (3.18 mm) high and raised at least 0.010 inches from the surrounding surface.
 - ii. Cast letters and figures for valve sizes larger than 4-inches shall be at least 1/2 inch (12.7 mm) high and raised at least 0.030 inches from the surrounding surface.
- b) Etched or stamped on a metal nameplate permanently mounted on the valve or bonnet using letters a minimum of ~~3/16-inch (4.8 mm)~~ 3/32-inch (2.4mm) high and 0.005-inch (0.13-mm) deep.
- c) Applied by a method that provides the equivalent permanence of 29.2 (a or b).

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