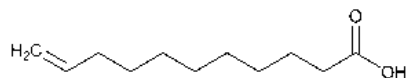


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Undecylenic Acid



$C_{11}H_{20}O_2$ 184.28

10-Undecenoic acid;

Undec-10-enoic acid CAS RN®: 112-38-9; UNII: K3D86KJ24N.

Change to read:

DEFINITION

Undecylenic Acid contains NLT 97.0% and NMT $\blacktriangle$ 102.0% $\blacktriangle$ (USP 1-Aug-2022) of undecylenic acid ($C_{11}H_{20}O_2$).

IDENTIFICATION

Delete the following:

$\blacktriangle$. A.

Sample: 1 mL of Undecylenic Acid

Analysis: To the *Sample* add potassium permanganate TS dropwise.

Acceptance criteria: The permanganate color is discharged. $\blacktriangle$ (USP 1-Aug-2022)

Add the following:

$\blacktriangle$. A. [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197A or 197F $\blacktriangle$ (USP 1-Aug-2022)

Change to read:

• B. $\blacktriangle$ The retention time of the undecylenic acid peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay. $\blacktriangle$ (USP 1-Aug-2022)

ASSAY

Change to read:

• PROCEDURE

$\blacktriangle$ **Standard solution:** 0.5 mg/mL of [USP Undecylenic Acid RS](#) in [n-heptane](#)

Sample solution: 0.5 mg/mL of Undecylenic Acid in [n-heptane](#)

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: GC

Detector: Flame ionization

Column: 0.25-mm $\times$ 30-m fused-silica capillary; coated with a 0.25- μ m film of phase [G35](#)

Temperatures

Injection port: 280°

Detector: 350°

Column: See [Table 1](#).

Table 1

Initial Temperature (°)	Temperature Ramp (°/min)	Final Temperature (°)	Hold Time at Final Temperature (min)
100	—	100	5
100	10	220	13
220	30	240	15

Carrier gas: Helium

Flow rate: 0.7 mL/min

Injection volume: 1 µL

Injection type: Split, split ratio 25:1

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0

Relative standard deviation: NMT 1.0%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of undecylenic acid ($C_{11}H_{20}O_2$) in the portion of Undecylenic Acid taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of undecylenic acid from the *Sample solution*

r_S = peak response of undecylenic acid from the *Standard solution*

C_S = concentration of [USP Undecylenic Acid RS](#) in the *Standard solution* (mg/mL)

C_U = concentration of Undecylenic Acid in the *Sample solution* (mg/mL) ▲ (USP 1-Aug-2022)

Acceptance criteria: 97.0%–▲102.0%▲ (USP 1-Aug-2022)

IMPURITIES

• [RESIDUE ON IGNITION \(281\)](#): NMT 0.15%

• **WATER-SOLUBLE ACIDS**

Sample: 5 mL of Undecylenic Acid

Titrimetric system

Mode: Direct titration

Titrant: [0.01 N sodium hydroxide VS](#)

Endpoint detection: Visual

Analysis: Shake the *Sample* with 5 mL of [water](#) and filter the water layer through a filter paper previously moistened with [water](#). Add 1 drop of [methyl orange TS](#), and titrate with *Titrant*.

Acceptance criteria: NMT 1.0 mL of *Titrant* is required to match the color produced by 1 drop of [methyl orange TS](#) in 5 mL of [water](#).

SPECIFIC TESTS

• [SPECIFIC GRAVITY \(841\)](#): 0.910–0.913

Delete the following:

▲• [CONGEALING TEMPERATURE \(651\)](#): NLT 21°▲ (USP 1-Aug-2022)

Delete the following:

▲• [REFRACTIVE INDEX \(831\)](#): 1.447–1.448▲ (USP 1-Aug-2022)

• [FATS AND FIXED OILS \(401\)](#), [Procedures, Iodine Value](#): 131–138

ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers.